## ASSEMBLY GUIDES

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### Graphic Install

- **Graphic Install (1)**
- **Graphic Install (2)**

### Measurement

- **Concave Arc Measurement**
- **Convex Arc Measurement**

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**Note:**

- *Unspliced* refers to the material being used without any joining techniques.
- *Spliced* indicates the material has been joined using specific techniques.
- *Graphic Install* and its variations are methods of installation for specific applications.

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**Contact Information:**

- **Address:** 6945 Northpark Blvd, Suite A - Charlotte, NC 28216
- **Phone:** 704.579.5800
- **Website:** www.SEGSYSTEMS.com
**Pro Tips:**

A clear tab has been strategically placed in the bottom, right-hand corner of the graphic to make removing or replacing the graphic a breeze. If the edges are not properly installed as shown, the graphic will be loose and wrinkled.

**Step One:**

**Corners**

Always begin with the corners. Start by inserting the upper left corner of the graphic and then work your way around in a clockwise fashion.

**Step Two:**

**Centers**

With the corners now squarely in place, grab the center of the graphic along the top edge and insert into the channel. Continue to do the same along each edge, always grabbing in the center.

**Step Three:**

**Finish**

Complete the installation by inserting all remaining edges into the channel. Begin at the center and work your way out towards the corners on each side. See the PRO TIPS below for additional tips and tricks.
**Step One:**

Measure the frame height from one side to the outermost groove.

*Note:* Make sure to measure near the edges of the frame to prevent bowing.

**Step Two:**

Repeat Step One, and measure the frames width. Record the dimensions and send us the results.
**CONCAVE ARC MEASUREMENTS**

**Step One:**
Measure the arc from end to end as shown by the **BLUE LINE** above. Record this as measurement 1.

**Step Two:**
Place the second measuring tape on top of the first orienting it so that it intersects the midpoint of the first tape measure at 90 degrees and touches the arc as shown by the **ORANGE LINE** above. Record this as measurement 2.

**Step Three:**
Measure the length of the arc as shown by the **YELLOW LINE** above. Record this as measurement 3.

**Step Four:**
Send us the results.

**MEASUREMENTS:**

1: ________________

2: ________________

3: ________________
CONVEX ARC MEASUREMENTS

Step One:
Lay one tape measure on the curve as shown by the BLUE LINE above.

Step Two:
Place a second measuring tape close to the end of the arc so that the end touches the arc and intersects the first tape measure (BLUE LINE) at a 90 degree angle as shown by the ORANGE LINE 2A above. Take a third measuring tape and orient it so it also touches the arc as shown by the second ORANGE LINE 2B and is 90 degrees from the first measuring tape. Slide it up or down the first measuring tape until the distance between the second and third measuring tapes are equal. Record that distance as distance 1.

Step Three:
Record the distance between measuring tape 2A and 2B (ORANGE LINES). These distances should be equal to one another. Record the two distances as measurement 2A and 2B.

Step Four:
Measure the length of the arc as shown by the YELLOW LINE above. Record this measurement as measurement 3.

Step Five:
Send us the results.

MEASUREMENTS:

1: ______________

2A: _______  2B: _______

3: ______________
0.625 UNSPLICED - FRAME ASSEMBLY

**Components:**

- **Steel Corner** #2000
- **1/8 Allen Wrench** #2115
- **Drywall Wall Anchor and Screw Set** #2140 (available upon request)

**Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.**

**Cross-Section:**

- **Extrusion Frame**
- **T-Slot**

**Step One:**

Loosen set screws on the Steel Corners so that they become flush. Insert the Steel Corners into the frame’s T-slots.

**Step Two:**

Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners.

**Step Three:**

See additional assembly guides for Mounting Methods and Graphic Installation.
**0.625 SPLICED - FRAME ASSEMBLY**

**Step One:**
Loosen set screws on the Steel Splices so that they become flush. Insert the Steel Splices into the frame’s T-slots.

**Step Two:**
Loosen set screws on the Steel Corners so that they become flush. Insert the Steel Corners into the frame’s T-slots.

**Step Three:**
Correct alignment as needed and tighten all screws with supplied ¼ Allen Wrench for all four corners and splices.

**Step Four:**
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**

Cross-Section:

Extrusion Frame

T-Slot

Components:

- Steel Corner #2000
- Steel Splice #2050
- ¼ Allen Wrench #2115
- Drywall Wall Anchor and Screw Set #2140 (available upon request)
0.625 ECONO UNSPLICED - FRAME ASSEMBLY

**Components:**

- **Econo Corner #2002**
- **Blank Econo Corner #2003**
- **1/8 Allen Wrench #2115**
- **Drywall Wall Anchor and Screw Set #2140** (available upon request)

**Step One:**
Loosen set screws on the Econo Corners so that they become flush. Stack an Econo Corner on top of a Blank Econo Corner and insert the stack into the frame’s T-slots.

**Step Two:**
Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners.

**Step Three:**
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Cross-Section:**

- **Extrusion Frame**
- **T-Slot**
**0.625 ECONO SPLICED - FRAME ASSEMBLY**

**Components:**
- Econo Corner #2002
- Blank Econo Corner #2003
- Econo Splice #2052
- 1/8 Allen Wrench #2115
- Drywall Wall Anchor and Screw Set #2140 (available upon request)

**Cross-Section:**
- Extrusion Frame
- T-Slot

**Step One:**
Loosen set screws on the Steel Splices so that they become flush. Insert the Steel Splices into the frame’s T-slots.

**Step Two:**
Loosen set screws on the Econo Corners so that they become flush. Stack an Econo Corner on top of a Blank Econo Corner and insert the stack into the frame’s T-slots.

**Step Three:**
Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners and splices.

**Step Four:**
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**
1.0 UNSPLICED - FRAME ASSEMBLY

**Components:**
- Steel Corner #2000
- \(\frac{1}{8}\) Allen Wrench #2115
- Drywall Wall Anchor and Screw Set #2140 (available upon request)

**Cross-Section:**
- Extrusion Frame
- T-Slot

**Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.**

**Step One:**
Loosen set screws on the Steel Corners so that they become flush. Insert the Steel Corners into the frame’s T-slots.

**Step Two:**
Tighten set screws just enough to catch until all four Steel Corners are inserted in place.

**Step Three:**
Correct alignment as needed and tighten all screws with supplied \(\frac{1}{8}\) Allen Wrench for all four corners.

See additional assembly guides for Mounting Methods and Graphic Installation.
1.0 SPLICED - FRAME ASSEMBLY

**Cross-Section:**

- Extrusion Frame
- T-Slot

**Components:**

- Steel Corner #2000
- Steel Splice #2050
- 1/8 Allen Wrench #2115
- Drywall Wall Anchor and Screw Set #2140
  (available upon request)

**Step One:**
Loosen set screws on the Steel Splices so that they become flush. Insert the Steel Splices into the frame’s T-slots.

**Step Two:**
Loosen set screws on the Steel Corners so that they become flush. Insert the Steel Corners into the frame’s T-slots.

**Step Three:**
Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners and splices.

**Step Four:**
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**
**1.0 HD UNSPLICED - FRAME ASSEMBLY**

**Step One:**
Remove screws from the HD Corner - save for later. Insert hardware into the frame’s HD-slots.

**Step Two:**
Correct alignment as needed and tighten all screws completely with supplied \( \frac{5}{32} \) Allen Wrench for all four corners.

**Step Three:**
See additional assembly guides for Mounting Methods and Graphic Installation.

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**Cross-Section:**

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Components:**

- **Aluminum HD Corner** #2005
- \( \frac{5}{32} \) Allen Wrench #2116
- Drywall Wall Anchor and Screw Set #2140 (available upon request)
1.0 HD SPLICED - FRAME ASSEMBLY

**Step One:**
Remove screws from the HD Splices - save for later. Insert hardware into the frame's HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

**Step Two:**
Remove screws from the HD Corner - save for later. Insert hardware into the frame's HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

**Step Three:**
Correct alignment as needed and tighten all screws completely with supplied 5/32 Allen Wrench for all four corners and splices.

**Step Four:**
See additional assembly guides for Mounting Methods and Graphic Installation.

**Components:**
- Aluminum HD Corner #2005
- Aluminum HD Splice #2054
- 5/32 Allen Wrench #2116
- Drywall Wall Anchor and Screw Set #2140 (available upon request)

**Cross-Section:**
- Extrusion Frame
- HD-slot

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**
**1.25 UNspliCed - Frame AsseMBlY**

**Components:**
- **Aluminum HD Corner #2005**
- **5/32 Allen Wrench #2116**
- **Drywall Wall Anchor and Screw Set #2140 (available upon request)**

**Cross-Section:**
- **Extrusion Frame**
- **HD-slot**

**Frame Section Ends:**
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Step One:**
- Remove screws from the HD Corner - save for later. Insert hardware into the frame's HD-slots.
- Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

**Step Two:**
- Correct alignment as needed and tighten all screws completely with supplied 5/32 Allen Wrench for all four corners.

**Step Three:**
- See additional assembly guides for Mounting Methods and Graphic Installation.
1.25 SPLICED - FRAME ASSEMBLY

Step One:
Remove screws from the HD Splices - save for later. Insert hardware into the frame’s HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:
Remove screws from the HD Corner - save for later. Insert hardware into the frame’s HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Three:
Correct alignment as needed and tighten screws completely with supplied 1/32 Allen Wrench for all four corners and splices.

Step Four:
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**

Components:

- Aluminum HD Corner #2005
- Aluminum HD Splice #2054
- 1/32 Allen Wrench #2116
- Drywall Wall Anchor and Screw Set #2140 (available upon request)
1.28 RETRO UNSPLICED - FRAME ASSEMBLY

Step One:
Loosen set screws on the L Corners so that they become flush. Insert the L Corners into the frame’s T-slots.

Step Two:
Correct alignment as needed and tighten screws completely with supplied 1/8" Allen Wrench for all four corners.

Step Three:
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Cross-Section:

Components:

Aluminum L Corner #2004
1/8" Allen Wrench #2115
1.28 RETRO SPICED - FRAME ASSEMBLY

**Cross-Section:**
- Extrusion Frame
- T-slot

**Components:**
- Aluminum L Corner #2004
- Aluminum T Splice #2053
- 1/8 Allen Wrench #2115

**Step One:**
Loosen set screws on the T Splices so that they become flush. Insert the T Splices into the frame's T-slots. Tighten set screws just enough to catch until all four T Splices are inserted in place.

**Step Two:**
Loosen set screws on the L Corners so that they become flush. Insert the L Corners into the frame's T-slots. Tighten set screws just enough to catch until all four L Corners are inserted in place.

**Step Three:**
Correct alignment as needed and tighten screws completely with supplied 1/8 Allen Wrench for all four corners and splices.

**Step Four:**
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**
1.375 UNSPLICED - FRAME ASSEMBLY

Step One:
Loosen set screws on the Econo Corners so that they become flush. Stack an Econo Corner on top of a Blank Econo Corner and insert the stack into the frame’s T-slots.

Step Two:
Correct alignment as needed and tighten screws completely with supplied ¼ Allen Wrench for all four corners.

Step Three:
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Cross-Section:
- Extrusion Frame
- T-slot

Components:
- Econo Corner #2002
- Blank Econo Corner #2003
- ¼ Allen Wrench #2115
- Drywall Wall Anchor and Screw Set #2140 (available upon request)
1.5 UNSPLICED - FRAME ASSEMBLY

Step One:
Loosen set screws on the Steel Corners so that they become flush. Stack a Steel Corner on top of a Blank Steel Corner and insert the stack into the frame’s T-slots.

Step Two:
Correct alignment as needed and tighten screws completely with supplied ¼ Allen Wrench for all four corners.

Step Three:
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Components:

- Steel Corner #2000
- Blank Steel Corner #2001
- ¼ Allen Wrench #2115
- Drywall Wall Anchor and Screw Set #2140 (available upon request)
**1.5 SPLICED - FRAME ASSEMBLY**

**Step One:**
Loosen set screws on the Steel Splices so that they become flush. Stack a Steel Splice on top of a Blank Steel Splice and insert the stack into the frame’s T-slots.

Tighten set screws just enough to catch until all four Steel Splices are inserted in place.

**Cross-Section:**
- Extrusion Frame
- T-slot

**Step Two:**
Loosen set screws on the Steel Corners so that they become flush. Stack a Steel Corner on top of a Blank Steel Corner and insert the stack into the frame’s T-slots.

Tighten set screws just enough to catch until all four Steel Corners are inserted in place.

**Step Three:**
Correct alignment as needed and tighten screws completely with supplied 1/8 Allen Wrench for all four corners and splices.

**Step Four:**
See additional assembly guides for Mounting Methods and Graphic Installation.

**Components:**
- Steel Corner #2000
- Blank Steel Corner #2001
- Blank Steel Splice #2051
- Steel Splice #2050
- 1/8 Allen Wrench #2115
- Drywall Wall Anchor and Screw Set #2140 (available upon request)

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**1.5”**

-[Image]

6945 Northpark Blvd, Suite A - Charlotte, NC 28216 | 704.579.5800 | www.SEGSYSTEMS.com
1.5" RIGID SINGLE SIDED SPLICED - FRAME ASSEMBLY

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Step One:
BOTTOM FRAME ASSEMBLY
Remove screws from the bottom left and right HD Corners - save for later. Insert HD hardware into the frame's HD-slots.

Step Two:
Correct alignment as needed and tighten screws completely with supplied 5/32 Allen Wrench for the bottom two corners.

Step Three:
See additional assembly guides for Mounting Methods.

Cross-Section:
Extrusion Frame
HD-slot

Components:
Aluminum HD Corner #2005
5/32 Allen Wrench #2116
**Step Four:**

**GRAPHIC INSTALL**
Insert the rigid graphic into the bottom half of the assembled frame.

**Step Five:**

**TOP FRAME ASSEMBLY**
Remove screws from the top right and left HD Corners - save for later. Insert HD hardware into the frame’s HD-slots.

![Diagram showing the removal of screws and insertion of HD hardware]

Re-insert just one screw into the top right and left HD Corners and tighten with supplied 5/32 Allen Wrench.

**Step Six:**

**TOP LOADING ASSEMBLY**
Slide the top half of the assembled frame into the bottom half assembled frame HD-slots.
Step One:
**BOTTOM FRAME ASSEMBLY**
Remove screws from the bottom left and right HD Corners - save for later. Insert HD hardware into the frame’s HD-slots.

Re-insert screws and tighten just enough to catch until the bottom two HD Corners are in place.

Step Two:
Correct alignment as needed and tighten screws completely with supplied \( \frac{5}{32} \) Allen Wrench for the bottom two corners.

Step Three:
See additional assembly guides for Mounting Methods.
Step Four:
GRAPHIC INSTALL
Insert the rigid graphic into the bottom half of the assembled frame.

Step Five:
TOP FRAME ASSEMBLY
Remove screws from the top right and left HD Corners - save for later. Insert HD hardware into the frame’s HD-slots.
Re-insert just one screw into the top right and left HD Corners and tighten with supplied 5/32 Allen Wrench.

Step Six:
TOP LOADING ASSEMBLY
Slide the top half of the assembled frame into the bottom half assembled frame HD-slots.
1.5 HYBRID UNSPLICED - FRAME ASSEMBLY

Step One:
Remove screws from the HD Corners - save for later. Insert hardware into the frame’s HD-slots.

Step Two:
Correct alignment as needed and tighten screws completely with supplied 5/32 Allen Wrench for all four corners.

Step Three:
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:
Extrusion Frame
HD-slot

Components:
Aluminum HD Corner #2005
5/32 Allen Wrench #2116

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Re-insert screws and tighten just enough to catch until all four HD Corners are in place.
1.5 HYBRID SPLICED - FRAME ASSEMBLY

Cross-Section:

Components:

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**

1.5" HYBRID SPLICED - FRAME ASSEMBLY

- Aluminum HD Corner #2005
- Aluminum HD Splice #2054
- 5/32 Allen Wrench #2116

Step One:
Remove screws from the HD Splices - save for later. Insert hardware into the frame's HD-slots.

Step Two:
Remove screws from the HD Corners - save for later. Insert hardware into the frame's HD-slots.

Step Three:
Correct alignment as needed and tighten screws completely with supplied 5/32 Allen Wrench for all four corners and splices.

Step Four:
See additional assembly guides for Mounting Methods and Graphic Installation.
Step One:
Assemble frame as shown on the 1.5 Hybrid Unspliced / Spliced.

Step Two:
See additional assembly guides for Mounting Methods.

Step Three:
Apply the adhesive onto the back corners of the rigid graphic. Insert the print by starting at the bottom two corners and placing on the 1.5 Hybrid frame.

Step Four:
Press all sides and corners firmly, in order to ensure that the print stays in place.
1. **Step One:**
Loosen set screws on the Solid Core Corners so that they become flush. Insert the Solid Core Corners into the frame’s T-slots.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Tighten set screws just enough to catch until all four Solid Core Corners are inserted in place.

2. **Step Two:**
Correct alignment as needed and tighten screws with supplied 1/8 Allen Wrench for all four corners.

3. **Step Three:**
See additional assembly guides for Mounting Methods and Graphic Installation.

**Cross-Section:**
- Extrusion Frame
- T-slot

**Components:**
- Aluminum Solid Core Corner #2011
- 1/8 Allen Wrench #2115
1.5 REVEAL UNSPLICED - FRAME ASSEMBLY

Step One:
Remove screws from the HD Corner - save for later. Insert hardware into the frame’s HD-slots. Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Two:
Correct alignment as needed and tighten screws with supplied 5/32 Allen Wrench for all four corners.

Step Three:
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:

Components:

Aluminum HD Corner #2005

5/32 Allen Wrench #2116

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.
**1.5 REVEAL SPLICED - FRAME ASSEMBLY**

**Cross-Section:**

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Components:**

- **Aluminum HD Corner #2065**
- **Aluminum HD Splice #2054**
- **5/32 Allen Wrench #2116**

**Step One:**
Remove screws from the HD Splices - save for later. Insert hardware into the frame’s HD-slots.

Step Two:
Remove screws from the HD Corner - save for later. Insert hardware into the frame HD-slots.

**Step Three:**
Correct alignment as needed and tighten screws with supplied 5/32 Allen Wrench for all four corners and splices.

**Step Four:**
See additional assembly guides for Mounting Methods and Graphic Installation.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**
1.7” UNSPICED - FRAME ASSEMBLY

Step One:
Remove screws from the HD Corner - save for later. Insert hardware into the frame’s HD-slots.

Step Two:
Correct alignment as needed and tighten screws with supplied 5/32 Allen Wrench for all four corners.

Step Three:
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Components:
- Extrusion Frame
- HD-slot
- Aluminum HD Corner #2005
- 5/32 Allen Wrench #2116
1.7 SPLICED - FRAME ASSEMBLY

1.7"

Cross-Section:

- Extrusion
- Frame
- HD-slot

Components:

- Aluminum HD Corner #2005
- Aluminum HD Splice #2054
- 5/32 Allen Wrench #2116

Step One:
Remove screws from the HD Splices - save for later. Insert hardware into the frame’s HD-slots.

Step Two:
Remove screws from the HD Corner - save for later. Insert hardware into the frame’s HD-slots.

Step Three:
Correct alignment as needed and tighten screws with supplied 1/32 Allen Wrench for all four corners and splices.

Step Four:
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**
**Step One:**
Remove screws from the HD Hybrid Corners - save for later. Insert hardware into the frame's HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Hybrid Corners are in place.

**Step Two:**
Correct alignment as needed and tighten all screws completely with supplied 5/32 Allen Wrench for all four corners.

**Step Three:**
See additional assembly guides for Mounting Methods and Graphic Installation.

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**2.0 HYBRID UNSPLICED - FRAME ASSEMBLY**

**Components:**
- Aluminum HD Hybrid Corner #2008
- 5/32 Allen Wrench #2116

**Cross-Section:**
- Extrusion Frame
- HD-slot

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.
**2.0 HYBRID SPLICED - FRAME ASSEMBLY**

**Components:**
- Aluminum HD Hybrid Corner #2008
- Aluminum HD Splice #2054
- \(\frac{5}{32}\) Allen Wrench #2116

**Step One:**
Remove screws from the HD Splices - save for later. Insert hardware into the frame HD-slots.

**Step Two:**
Remove screws from the HD Hybrid Corners - save for later. Insert hardware into the frame HD-slots.

**Step Three:**
Correct alignment as needed and tighten all screws completely with supplied \(\frac{5}{32}\) Allen Wrench for all four corners and splices.

**Step Four:**
See additional assembly guides for Mounting Methods and Graphic Installation.

**Cross-Section:**
- Extrusion Frame
- HD-slot

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame.**
2.0 HYBRID - RIGID GRAPHIC INSTALL

Step One:
BOTTOM FRAME ASSEMBLY
Remove screws from the bottom left and right HD Corners - save for later. Insert HD hardware into the frame’s HD-slots.

Step Two:
Correct alignment as needed and tighten screws completely with supplied 5/32 Allen Wrench for the bottom two corners.

Step Three:
See additional assembly guides for Mounting Methods.

Cross-Section:
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Components:
Extrusion Frame  HD-slot  Rigid Panel

1.0" FR  ▲  2 ▲

Components:
Aluminum HD Hybrid Corner #2008  5/32 Allen Wrench #2116
Step Four:

GRAPHIC INSTALL
Insert the rigid graphic into the rigid grooves of the bottom half of the assembled frame.

Step Five:

TOP FRAME ASSEMBLY
Remove screws from the top right and left HD Corners - save for later. Insert HD hardware into the frame’s HD-slots.

Re-insert just one screw into the top right and left HD Corners and tighten with supplied 5/32 Allen Wrench.

Step Six:

TOP LOADING ASSEMBLY
Slide the top half of the frame into the HD slots of the bottom half.

Note: The top half will rest freely without additional screws so that graphics can be changed with ease.
### 2.0 REVEAL UNSPLICED - FRAME ASSEMBLY

**Components:**
- Steel Corner #2000
- 1/8" Allen Wrench #2115
- Drywall Wall Anchor and Screw Set #2140 (available upon request)

**Cross-Section:**
- Extrusion Frame
- HD-slot

**Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.**

**Step One:**
**REAR FRAME VIEW**
Loosen set screws on the Steel Corners so that they become flush. Insert the Steel Corners into the frame's T-slots.

Tighten set screws just enough to catch until all four Steel Corners are inserted in place.

**Step Two:**
Correct alignment as needed and tighten all screws with supplied 1/8" Allen Wrench for all four corners.

**Step Three:**
See additional assembly guides for Mounting Methods and Graphic Installation.
**2.0 REVEAL SPLICED - FRAME ASSEMBLY**

### Components:
- **Steel Corner** #2000
- **Steel Splice** #2050
- 1/4 Allen Wrench #2115
- Drywall Wall Anchor and Screw Set #2140 (available upon request)

### Cross-Section:
- **Extrusion Frame**
- **HD-slot**

### Step One:
**REAR FRAME VIEW**
Loosen set screws on the Steel Splices so that they become flush. Insert the Steel Splices into the frame’s T-slots.

Tighten set screws just enough to catch until all four Steel Splices are inserted in place.

### Step Two:
**REAR FRAME VIEW**
Loosen set screws on the Steel Corners so that they become flush. Insert the Steel Corners into the frame’s T-slots.

Tighten set screws just enough to catch until all four Steel Corners are inserted in place.

### Step Three:
Correct alignment as needed and tighten all screws with supplied 1/4 Allen Wrench for all four corners and splices.

### Step Four:
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

* *Note that the quantity and placement of splices will vary depending on the dimensions of the frame* *

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Tighten set screws just enough to catch until all four Steel Corners are inserted in place.
2.5 HYBRID UNSPLICED - FRAME ASSEMBLY

Step One:
Remove screws from the HD Hybrid Corners - save for later. Insert hardware into the frame’s HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Hybrid Corners are in place.

Step Two:
Correct alignment as needed and tighten all screws completely with supplied 5/32 Allen Wrench for all four corners.

Step Three:
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Components:

- Aluminium HD Hybrid Corner #2008
- 5/32 Allen Wrench #2116
2.5 HYBRID SPLICED - FRAME ASSEMBLY

**Notes:**
- Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.
- **Note that the quantity and placement of splices will vary depending on the dimensions of the frame**

**Components:**
- Aluminum HD Hybrid Corner #2008
- Aluminum HD Splice #2054
- 5/32 Allen Wrench #2116

**Step One:**
Remove screws from the HD Splices - save for later. Insert hardware into the frame's HD-slots.

**Step Two:**
Remove screws from the HD Hybrid Corners - save for later. Insert hardware into the frame's HD-slots.

**Step Three:**
Correct alignment as needed and tighten all screws completely with supplied 5/32 Allen Wrench for all four corners and splices.

**Step Four:**
See additional assembly guides for Mounting Methods and Graphic Installation.
2.5 HYBRID - RIGID GRAPHIC INSTALL

Step One: BOTTOM FRAME ASSEMBLY

Remove screws from the bottom left and right HD Corners - save for later. Insert HD hardware into the frame’s HD-slots.

Re-insert screws and tighten just enough to catch until the bottom two HD Corners are in place.

Step Two: Correct alignment as needed and tighten screws completely with supplied 5/32 Allen Wrench for the bottom two corners.

Step Three: See additional assembly guides for Mounting Methods.

Components:
- Aluminum HD Hybrid Corner #2008
- 5/32 Allen Wrench #2116

Cross-Section:
- Extrusion Frame
- HD-slot
- Rigid Panel

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.
Step Four:

GRAPHIC INSTALL
Insert the rigid graphic into the rigid grooves of the bottom half of the assembled frame.

Step Five:

TOP FRAME ASSEMBLY
Remove screws from the top right and left HD Corners - save for later. Insert HD hardware into the frame’s HD-slots.
Re-insert just one screw into the top right and left HD Corners and tighten with supplied ¼" Allen Wrench.

Step Six:

TOP LOADING ASSEMBLY
Slide the top half of the frame into the HD slots of the bottom half.
Note: The top half will rest freely without additional screws so that graphics can be changed with ease.
3.0" Single Sided Unspliced - Frame Assembly

**Components:**
- Aluminum HD Corner #2005
- 1/16 Allen Wrench #2116
- Drywall Wall Anchor and Screw Set #2140 (available upon request)

**Step One:**
Remove screws from the HD Corner - save for later. Insert hardware into the frame’s HD-slots.

**Step Two:**
Correct alignment as needed and tighten all screws with supplied 1/32 Allen Wrench for all four corners.

**Step Three:**
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Re-insert screws and tighten just enough to catch until all four HD Corners are in place.
**Step One:**
Remove screws from the HD Splices - save for later. Insert hardware into the frame’s HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

**Step Two:**
Remove screws from the HD Corners - save for later. Insert hardware into the frame’s HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

**Step Three:**
Correct alignment as needed and tighten all screws with supplied 1/32 Allen Wrench for all four corners and splices.

**Step Four:**
See additional assembly guides for Mounting Methods and Graphic Installation.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Components:**

- **Aluminum HD Corner #2005**
- **Aluminum HD Splice #2054**
- **1/32 Allen Wrench #2116**
- **Drywall Wall Anchor and Screw Set #2140 (available upon request)**

**Cross-Section:**

- **Extrusion Frame**
- **HD-slot**
3.0 DOUBLE SIDED UNSPLICED - FRAME ASSEMBLY

**Step One:**
Remove screws from the HD Corners - save for later. Insert hardware into the frame's HD-slots. Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

**Step Two:**
Correct alignment as needed and tighten all screws with supplied 5/32 Allen Wrench for all four corners.

**Step Three:**
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Components:**
- Aluminum HD Corner #2005
- 5/32 Allen Wrench #2116

**Cross-Section:**
- Extrusion Frame
- HD-slot
Step One:
Remove screws from the HD Splices - save for later. Insert hardware into the frame’s HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:
Remove screws from the HD Corners - save for later. Insert hardware into the frame’s HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Three:
Correct alignment as needed and tighten all screws with supplied 5/32 Allen Wrench for all four corners and splices.

Step Four:
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**

Components:
Aluminum HD Corner #2005
Aluminum HD Splice #2054
5/32 Allen Wrench #2116

3.0 DOUBLE SIDED SPLICED - FRAME ASSEMBLY

Extrusion Frame
HD-slot

3.0"
Step One:
Remove screws from the HD Corners - save for later. Insert hardware into the frame’s HD-slots.

Step Two:
Correct alignment as needed and tighten all screws with supplied \( \frac{5}{32} \) Allen Wrench for all four corners.

Step Three:
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Components:
- Aluminum HD Corner #2005
- \( \frac{5}{32} \) Allen Wrench #2116
- Drywall Wall Anchor and Screw Set #2140 (available upon request)
### Components:

- **Aluminum HD Corner** #2005
- **Aluminum HD Splice** #2054
- **5/32" Allen Wrench** #2116
- **Drywall Wall Anchor and Screw Set** #2140 (available upon request)

### Cross-Section:

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**

### Step One:

Remove screws from the HD Splices - save for later. Insert hardware into the frame’s HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

### Step Two:

Remove screws from the HD Corners - save for later. Insert hardware into the frame’s HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

### Step Three:

Correct alignment as needed and tighten all screws with supplied 5/32" Allen Wrench for all four corners and splices.

### Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.
**4.0 UNSPLICED - FRAME ASSEMBLY**

**Step One:**
Remove screws from the HD Corners - save for later. Insert HD hardware into the frame’s HD-slots. Loosen set screws on the L Corner so that they become flush. Insert the L Corners into the frame’s T-slots.

Re-insert screws and tighten just enough to catch until all four HD Corners and L Corners are in place.

**Step Two:**
Correct alignment as needed and tighten all screws with supplied \( \frac{1}{8} \) and \( \frac{5}{32} \) Allen Wrenches for all four corners.

**Step Three:**
See additional assembly guides for Mounting Methods and Graphic Installation.

**Cross-Section:**
- Extrusion Frame
- HD-slot
- T-slot

**Components:**
- Aluminum HD Corner #2005
- Aluminum L Corner #2004
- \( \frac{5}{32} \) Allen Wrench #2116
- \( \frac{1}{8} \) Allen Wrench #2115
- Drywall Wall Anchor and Screw Set #2140 (available upon request)
**4.0 SPLICED - FRAME ASSEMBLY**

**Components:**

- Aluminum HD Corner #2005
- Aluminum L Corner #2004
- Aluminum T Splice #2053
- Aluminum HD Splice #2054
- 1/8 Allen Wrench #2115
- 5/32 Allen Wrench #2116
- Drywall Wall Anchor and Screw Set #2140 (available upon request)

**Cross-Section:**

- Extrusion Frame
- HD-slot
- T-slot

**Step One:**

Remove screws from the HD Splices - save for later. Insert HD hardware into the frame's HD-slots. Loosen set screws on the T Splice so that they become flush. Insert the T Splices into the frame's T-slots.

**Step Two:**

Remove screws from the HD Corners - save for later. Insert HD hardware into the frame HD-slots. Loosen set screws on the L Corner so that they become flush. Insert the L Corners into the frame T-slots.

**Step Three:**

Correct alignment as needed and tighten all screws with supplied 1/8 and 5/32 Allen Wrenches for all four corners and splices.

**Step Four:**

See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**
4.5 UNSPLICED - FRAME ASSEMBLY

Step One:
Remove screws from the HD Corners - save for later. Insert HD hardware into the frame's HD-slots. Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Two:
Correct alignment as needed and tighten all screws with supplied 1/32 Allen Wrench for all four corners.

Step Three:
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Components:
- Aluminum HD Corner #2005
- 1/32 Allen Wrench #2116

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4.5 SPLICED - FRAME ASSEMBLY

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**

Step One:
Remove screws from the HD Splices - save for later. Insert HD hardware into the frame’s HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:
Remove screws from the HD Corners - save for later. Insert HD hardware into the frame’s HD-slots.

Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Three:
Correct alignment as needed and tighten all screws with supplied 5/32 Allen Wrench for all four corners and splices.

Step Four:
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:

Components:

4.5"

Aluminum HD Corner
#2005

Aluminum HD Splice
#2054

5/32 Allen Wrench
#2116

Extrusion
Frame

HD-slot
4.75 UNSPliced - Frame Assembly

**Step One:**

**REAR FRAME VIEW**

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Loosen set screws on the L Corner and the Steel Corners so that they become flush. Insert the L Corners into the frame’s Front T-slots. Stack a Steel Corner on top of a Blank Steel Corner and insert the stack into the frame’s Rear T-slots.

Re-insert screws and tighten just enough to catch until all four Steel Corners and L Corners are in place.

**Step Two:**

Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners.

**Step Three:**

See additional assembly guides for Mounting Methods and Graphic Installation.

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**Components:**

- Steel Corner #2000
- Blank Steel Corner #2001
- Aluminum L Corner #2004
- 1/8 Allen Wrench #2115
- Drywall Wall Anchor and Screw Set #2140 (available upon request)
4.75 SPLICED - FRAME ASSEMBLY

Components:

- Steel Corner #2000
- Blank Steel Corner #2001
- Aluminum L Corner #2004
- Steel Splice #2050
- Blank Steel Splice #2051
- Aluminum T Splice #2053

Step One:
REAR FRAME VIEW
Loosen set screws on the T Splices and the Steel Splices so that they become flush. Insert the T Splices into the frame’s Front T-slots. Stack a Steel Splice on top of a Blank Steel Splice and insert the stack into the frame’s Rear T-slots.

Step Two:
REAR FRAME VIEW
Loosen set screws on the L Corner and the Steel Corners so that they become flush. Insert the L Corners into the frame’s Front T-slots. Stack a Steel Corner on top of a Blank Steel Corner and insert the stack into the frame’s Rear T-slots.

Step Three:
Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners and splices.

Step Four:
See additional assembly guides for Mounting Methods and Graphic Installation.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Cross-Section:**

- Extrusion Frame
- Rear T-slot
- Front T-slot

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**4.75 HD UNSPLICED - FRAME ASSEMBLY**

**Components:**
- Aluminum HD Corner #2005
- Aluminum L Corner #2004
- \(\frac{3}{16}\) Allen Wrench #2116
- \(\frac{1}{8}\) Allen Wrench #2115
- Drywall Wall Anchor and Screw Set #2140 (available upon request)

**Cross-Section:**
- Extrusion Frame
- HD-slot
- T-slot

**Step One:**
Remove screws from the HD Corners - save for later. Insert HD hardware into the frame’s HD-slots. Loosen set screws on the L Corner so that they become flush. Insert the L Corners into the frame’s T-slots.

**Step Two:**
Correct alignment as needed and tighten all screws with supplied \(\frac{3}{16}\) and \(\frac{1}{8}\) Allen Wrenches for all four corners.

**Step Three:**
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

Re-insert screws and tighten just enough to catch until all four HD Corners and L Corners are in place.
4.75 HD SPLICED - FRAME ASSEMBLY

**Step One:**
Remove screws from the HD Splices - save for later. Insert HD hardware into the frame’s HD-slots. Loosen set screws on the T Splices so that they become flush. Insert the T Splices into the frame’s T-slots.

**Step Two:**
Remove screws from the HD Corners - save for later. Insert HD hardware into the frame’s HD-slots. Loosen set screws on the L Corner so that they become flush. Insert the L Corners into the frame’s T-slots.

**Step Three:**
Correct alignment as needed and tighten all screws with supplied 1/8 and 5/32 Allen Wrenches for all four corners and splices.

**Step Four:**
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Note that the quantity and placement of splices will vary depending on the dimensions of the frame**

Cross-Section:

- Extrusion Frame
- HD-slot
- T-slot

Components:

- Aluminum HD Corner #2005
- Aluminum L Corner #2004
- Aluminum HD Splice #2054
- 1/8 Allen Wrench #2115
- Drywall Wall Anchor and Screw Set #2140 (available upon request)
8.0 UNSPLICED - FRAME ASSEMBLY

**Step One:**
Loosen set screws on the L Corner and the Steel Corners so that they become flush. Insert the L Corners into the frame’s outer T-slots. Insert the Steel Corners into the frame’s inner T-slots.

**Step Two:**
Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners.

**Step Three:**
Re-insert screws and tighten just enough to catch until all eight Steel Corners and L Corners are in place.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

**Cross-Section:**
- Extrusion Frame
- Inner T-slot
- Outer T-slot

**Components:**
- Steel Corner #2000
- Aluminum L Corner #2004
- 1/8 Allen Wrench #2115

See additional assembly guides for Mounting Methods and Graphic Installation.
8.0 SPLICED - FRAME ASSEMBLY

**Step One:**
Loosen set screws on the T Splices and the Steel Splices so that they become flush. Insert the T Splices into the frame's outer T-slots. Insert the Steel Splices into the frame's inner T-slots.

**Step Two:**
Loosen set screws on the L Corner and the Steel Corners so that they become flush. Insert the L Corners into the frame's outer T-slots. Insert the Steel Corners into the frame's inner T-slots.

**Step Three:**
Correct alignment as needed and tighten all screws with supplied ½ Allen Wrench for all four corners and splices.

**Step Four:**
See additional assembly guides for Mounting Methods and Graphic Installation.
**8.0 HD UNSPLICED - FRAME ASSEMBLY**

**Step One:**
Remove screws from the HD Corners - save for later. Insert HD hardware into the frame’s HD-slots. Loosen set screws on the L Corners so that they become flush. Insert the L Corners into the frame’s T-slots.

Re-insert screws and tighten just enough to catch until all four HD Corners and eight L Corners are in place.

**Step Two:**
Correct alignment as needed and tighten all screws with supplied ⅛ and ⅛ Allen Wrenches for all four corners.

**Step Three:**
See additional assembly guides for Mounting Methods and Graphic Installation.

Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

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**Components:**

- **Aluminum HD Corner #2005**
- **Aluminum L Corner #2004**
- **⅛ Allen Wrench #2116**
- **⅛ Allen Wrench #2115**

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**Cross-Section:**

- Extrusion Frame
- HD-slot
- T-slot
**Step One:**
Remove screws from the HD Splices - save for later. Insert HD hardware into the frame's HD-slots. Loosen set screws on the T Splices so that they become flush. Insert the T Splices into the frame's T-slots.

![Diagram showing Step One](image)

**Step Two:**
Remove screws from the HD Corners - save for later. Insert HD hardware into the frame's HD-slots. Loosen set screws on the L Corners so that they become flush. Insert the L Corners into the frame's T-slots.

![Diagram showing Step Two](image)

**Step Three:**
Correct alignment as needed and tighten all screws with supplied 1/8” and 5/32” Allen Wrenches for all four corners and splices.

![Diagram showing Step Three](image)

**Step Four:**
See additional assembly guides for Mounting Methods and Graphic Installation.