

ASSEMBLY GUIDES

1.0
Unspliced
Spliced

1.0 HD
Unspliced
Spliced

0.625
Unspliced
Spliced

0.625 ECONO
Unspliced
Spliced

1.375
Unspliced

1.5
Unspliced
Spliced

1.5 RIGID SINGLE-SIDED
Unspliced
Graphic Install

1.5 RIGID DOUBLE-SIDED
Unspliced
Graphic Install

1.5 Hybrid
Unspliced
Spliced
Graphic Install

1.5 SOLID CORE
Unspliced

1.5 REVEAL
Unspliced
Spliced

1.7
Unspliced
Spliced

2.0 Hybrid
Unspliced
Spliced
Graphic Install (1)
Graphic Install (2)

2.0 REVEAL
Unspliced
Spliced

2.5 Hybrid
Unspliced
Spliced
Graphic Install (1)
Graphic Install (2)

3.0 SINGLE-SIDED
Unspliced
Spliced

3.0 DOUBLE-SIDED
Unspliced
Spliced

3.5
Unspliced
Spliced

4.0
Unspliced
Spliced

4.5
Unspliced
Spliced

4.75
Unspliced
Spliced

4.75 HD
Unspliced
Spliced

8.0
Unspliced
Spliced

8.0 HD
Unspliced
Spliced

**GRAPHIC
INSTALL**

**FRAME
MEASUREMENT**

**CONCAVE ARC
MEASUREMENT**

**CONVEX ARC
MEASUREMENT**



SILICONE EDGE GRAPHIC INSTALL



Pro Tips:

A clear tab has been strategically placed in the bottom, right-hand corner of the graphic to make removing or replacing the graphic a breeze. If the edges are not properly installed as shown, the graphic will be loose and wrinkled.



PULL TAB

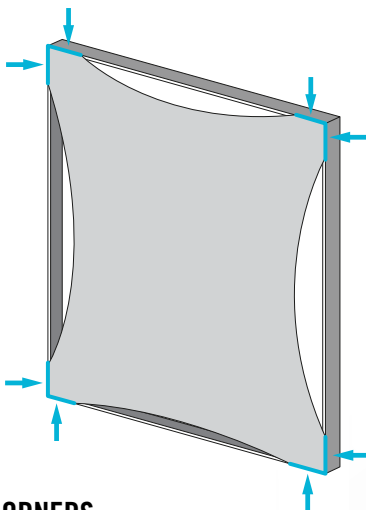


INCORRECT: VISIBLE



CORRECT: NON VISIBLE

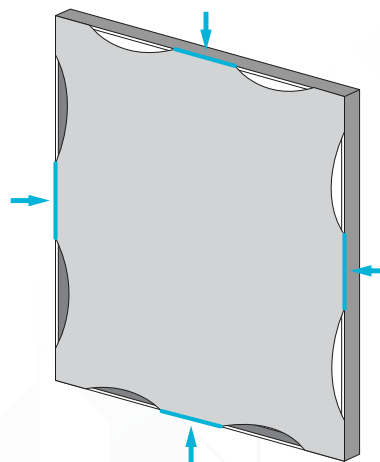
Step One:



CORNERS

Always begin with the corners. Start by inserting the upper left corner of the graphic and then work your way around in a clockwise fashion.

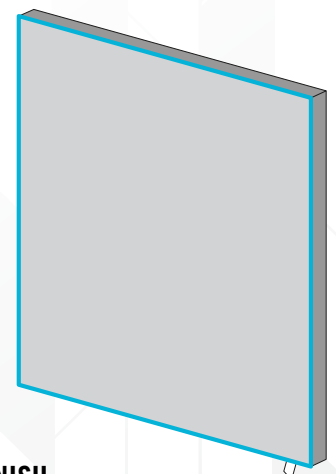
Step Two:



CENTERS

With the corners now squarely in place, grab the center of the graphic along the top edge and insert into the channel. Continue to do the same along each edge, always grabbing in the center.

Step Three:



FINISH

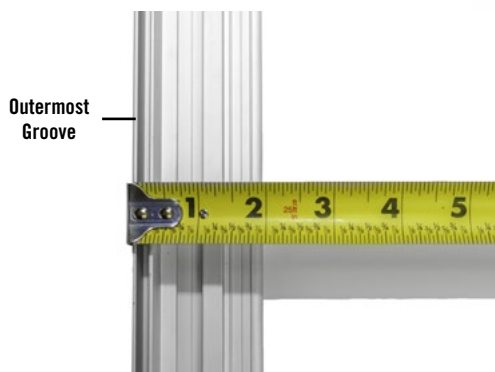
Complete the installation by inserting all remaining edges into the channel. Begin at the center and work your way out towards the corners on each side. See the PRO TIPS below for additional tips and tricks.

FRAME MEASUREMENT GUIDE



Step One:

Measure the frame height from one side to the outermost groove.

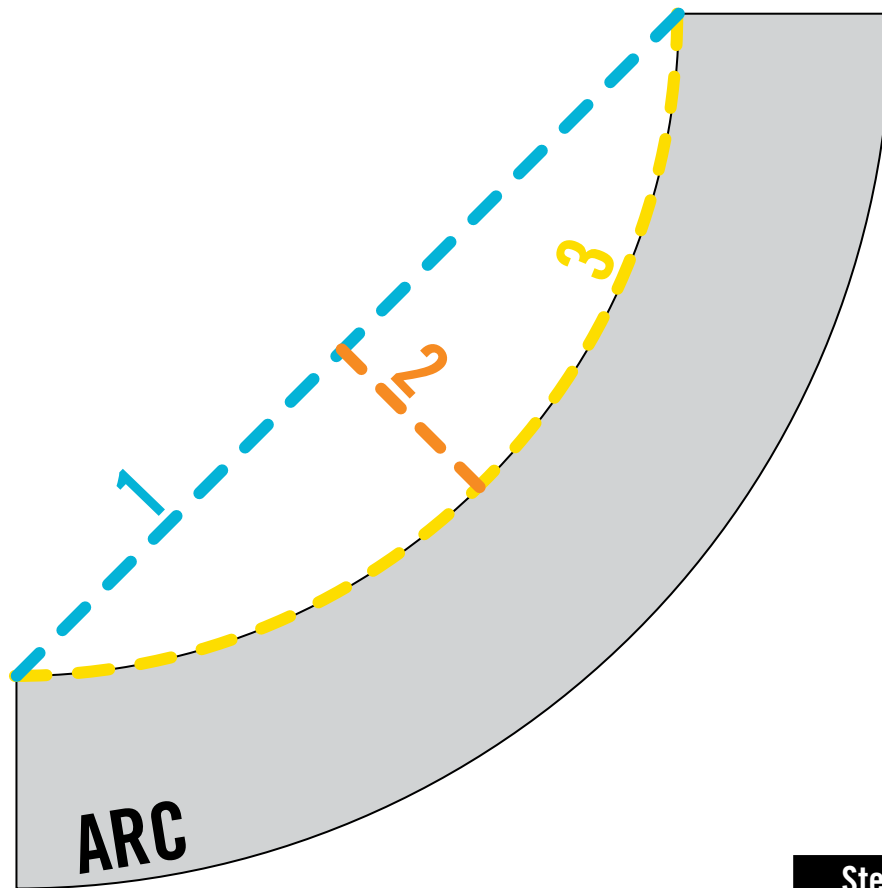


Note: Make sure to measure near the edges of the frame to prevent bowing.

Step Two:

Repeat Step One, and measure the frames width. Record the dimensions and send us the results.

CONCAVE ARC MEASUREMENTS



MEASUREMENTS:

1: _____

2: _____

3: _____

Step One:

Measure the arc from end to end as shown by the **BLUE LINE** above. Record this as measurement 1.

Step Two:

Place the second measuring tape on top of the first orienting it so that it intersects the midpoint of the first tape measure at 90 degrees and touches the arc as shown by the **ORANGE LINE** above. Record this as measurement 2.

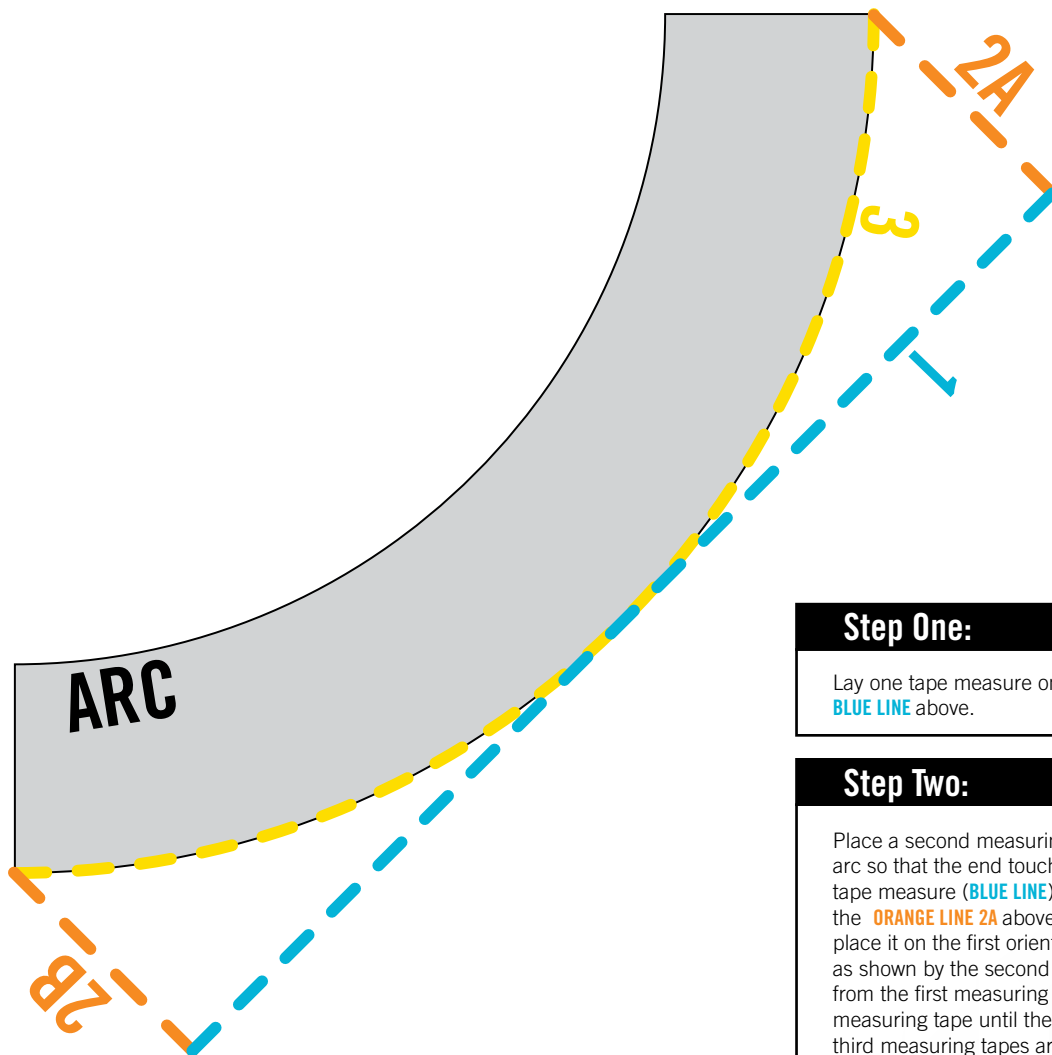
Step Three:

Measure the length of the arc as shown by the **YELLOW LINE** above. Record this as measurement 3.

Step Four:

Send us the results.

CONVEX ARC MEASUREMENTS



Step One:

Lay one tape measure on the curve as shown by the **BLUE LINE** above.

Step Two:

Place a second measuring tape close to the end of the arc so that the end touches the arc and intersects the first tape measure (**BLUE LINE**) at a 90 degree angle as shown by the **ORANGE LINE 2A** above. Take a third measuring tape and place it on the first orienting it so it also touches the arc as shown by the second **ORANGE LINE 2B** and is 90 degrees from the first measuring tape. Slide it up or down the first measuring tape until the distance between the second and third measuring tapes are equal. Record that distance as distance 1.

Step Three:

Record the distance between measuring tape 2A and 2B (**ORANGE LINES**). These distances should be equal to one another. Record the two distances as measurement 2A and 2B.

Step Four:

Measure the length of the arc as shown by the **YELLOW LINE** above. Record this measurement as measurement 3.

Step Five:

Send us the results.

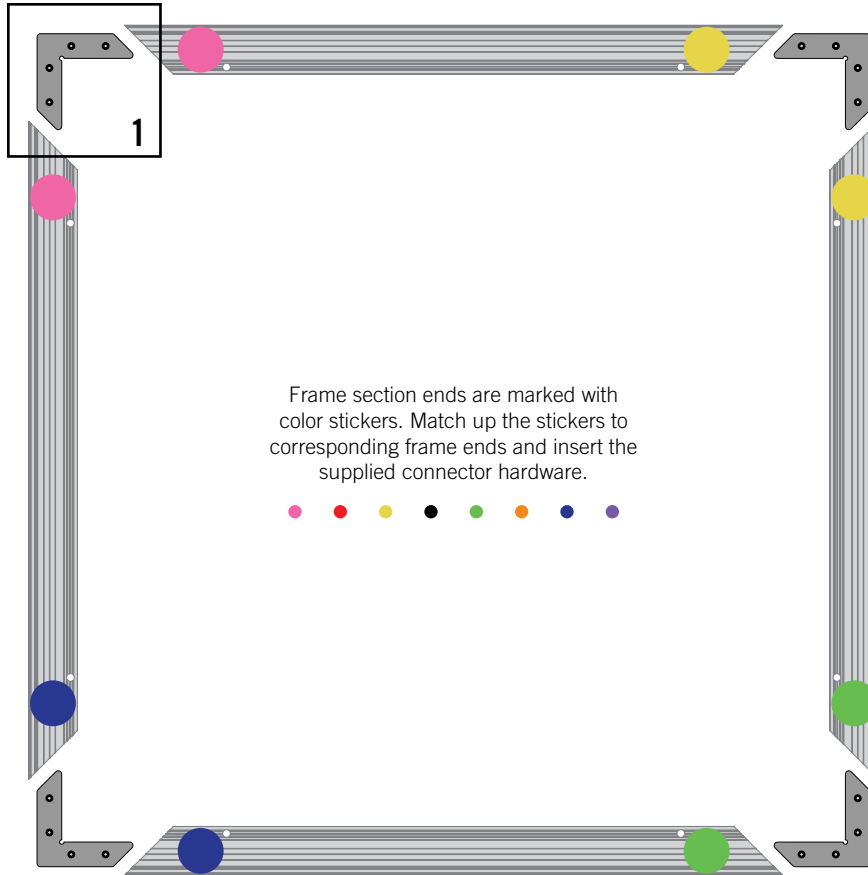
MEASUREMENTS:

1: _____

2A: _____ 2B: _____

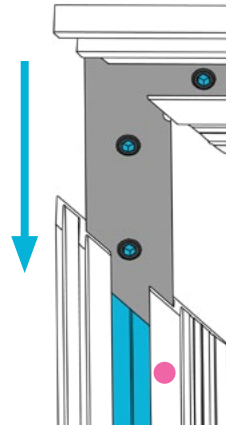
3: _____

0.625 UNSPLICED - FRAME ASSEMBLY



Step One:

Loosen set screws on the Steel Corners so that they become flush. Insert the Steel Corners into the frame's T-slots.



Tighten set screws just enough to catch until all four Steel Corners are inserted in place.

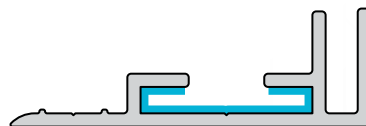
Step Two:

Correct alignment as needed and tighten all screws with supplied $\frac{1}{8}$ Allen Wrench for all four corners.

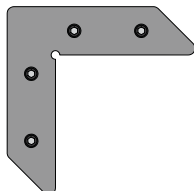
Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.

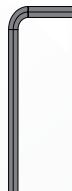
Cross-Section:



Components:



Steel Corner
#2000



$\frac{1}{8}$ Allen Wrench
#2115



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)



0.625 SPLICED - FRAME ASSEMBLY

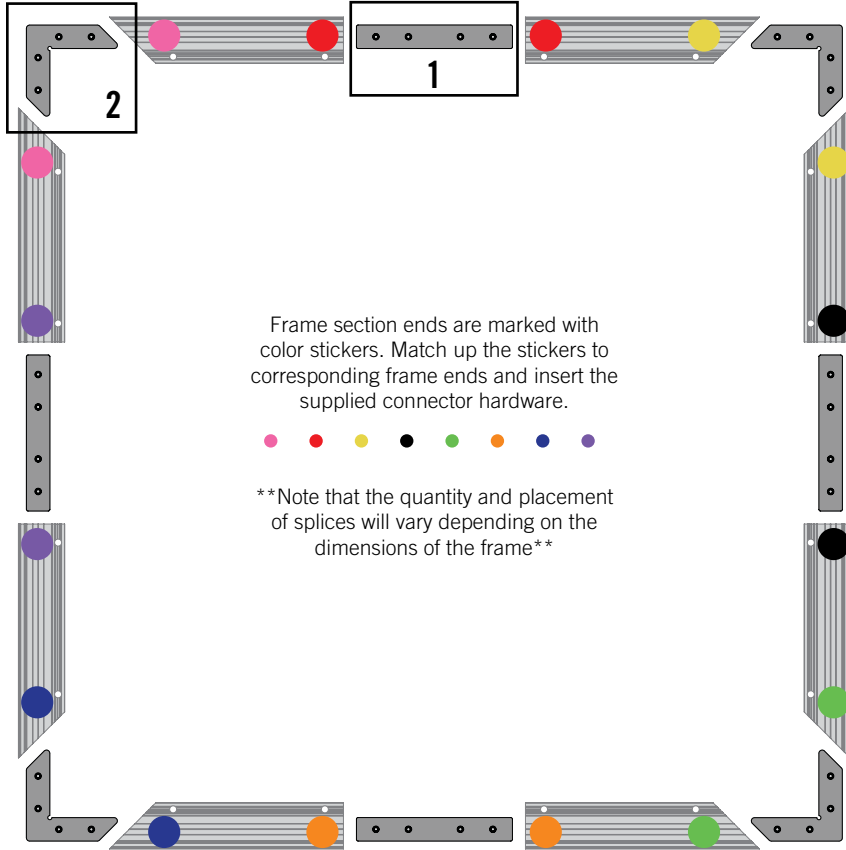


.625"

F



1

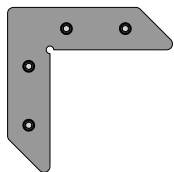


Cross-Section:

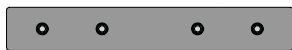
Extrusion Frame T-Slot



Components:



Steel Corner
#2000



Steel Splice
#2050



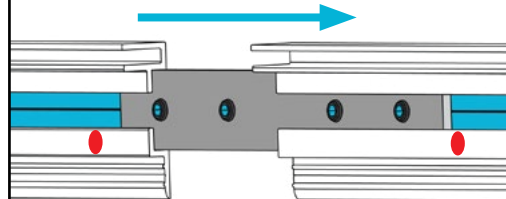
1/8 Allen Wrench
#2115



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)

Step One:

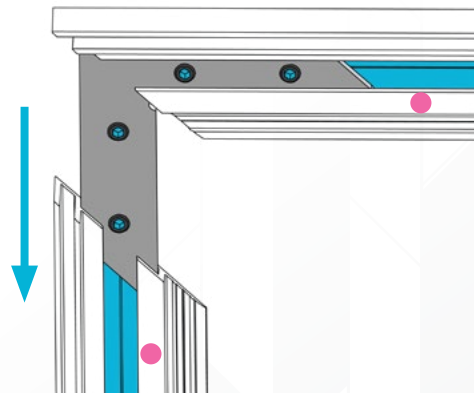
Loosen set screws on the Steel Splices so that they become flush. Insert the Steel Splices into the frame's T-slots.



Tighten set screws just enough to catch until all four Steel Splices are inserted in place.

Step Two:

Loosen set screws on the Steel Corners so that they become flush. Insert the Steel Corners into the frame's T-slots.



Tighten set screws just enough to catch until all four Steel Corners are inserted in place.

Step Three:

Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners and splices.

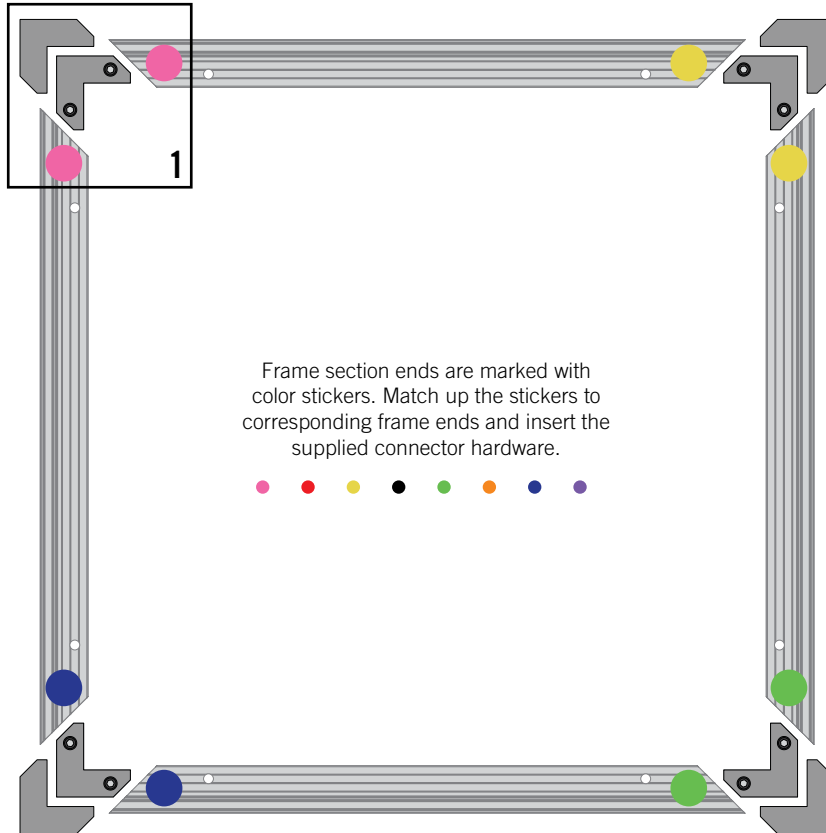
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

0.625 ECONO UNSPLICED - FRAME ASSEMBLY

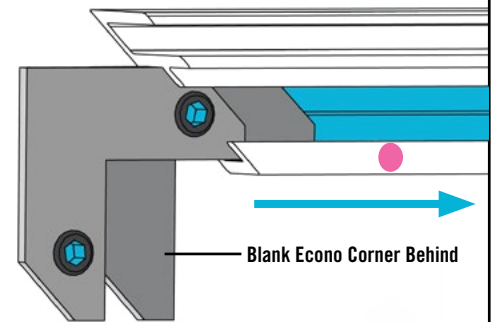


.625"



Step One:

Loosen set screws on the Econo Corners so that they become flush. Stack an Econo Corner on top of a Blank Econo Corner and insert the stack into the frame's T-slots.



Tighten set screws just enough to catch until all four Econo Corners are inserted in place.

Step Two:

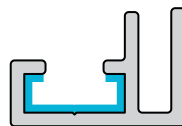
Correct alignment as needed and tighten all screws with supplied $\frac{1}{8}$ Allen Wrench for all four corners.

Step Three:

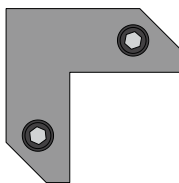
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:

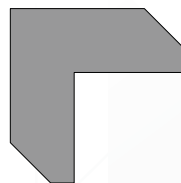
Extrusion Frame T-Slot



Components:



Econo Corner
#2002



Blank Econo Corner
#2003



$\frac{1}{8}$ Allen Wrench
#2115



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)



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0.625 ECONO SPLICED - FRAME ASSEMBLY

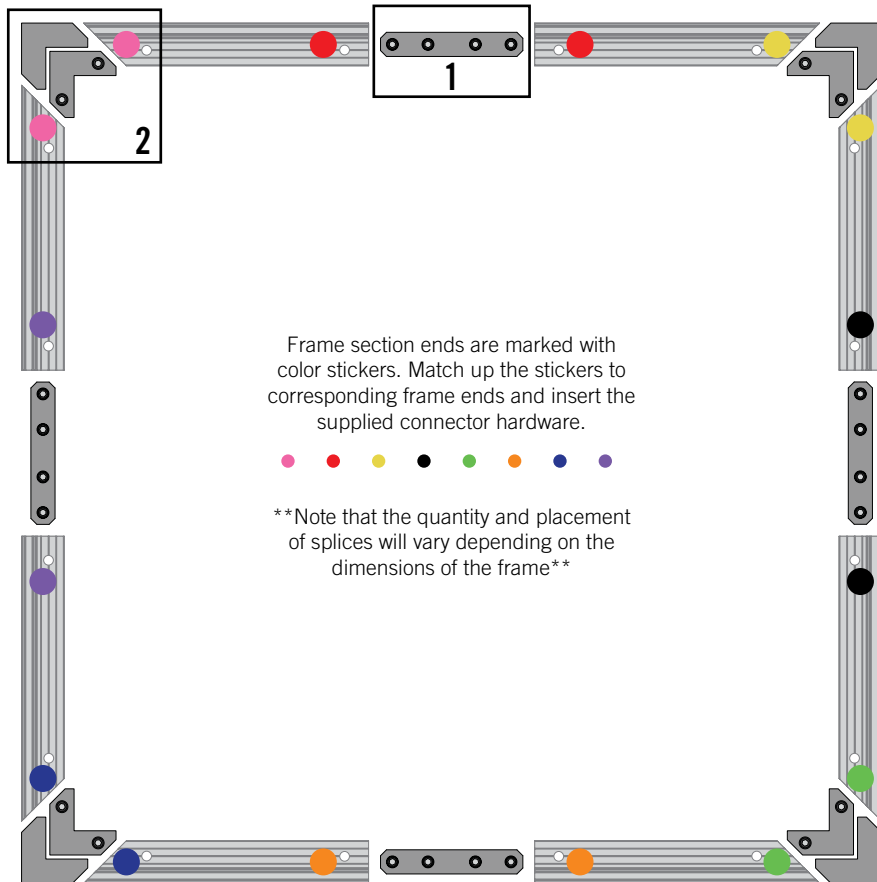


.625"

F

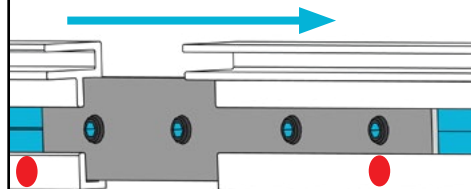


1



Step One:

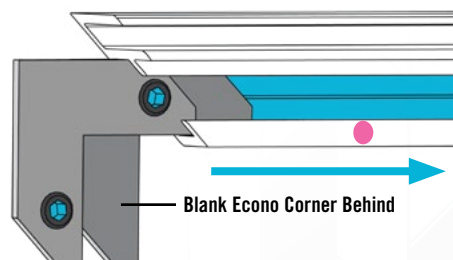
Loosen set screws on the Steel Splices so that they become flush. Insert the Steel Splices into the frame's T-slots.



Tighten set screws just enough to catch until all four Steel Splices are inserted in place.

Step Two:

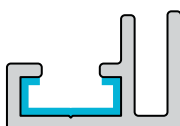
Loosen set screws on the Econo Corners so that they become flush. Stack an Econo Corner on top of a Blank Econo Corner and insert the stack into the frame's T-slots.



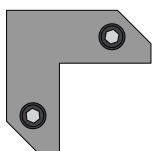
Tighten set screws just enough to catch until all four Econo Corners are inserted in place.

Cross-Section:

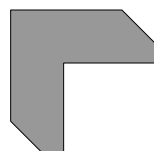
Extrusion Frame T-Slot



Components:



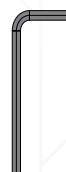
Econo Corner
#2002



Blank Econo Corner
#2003



Econo Splice
#2052



1/8 Allen Wrench
#2115



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)

Step Three:

Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners and splices.

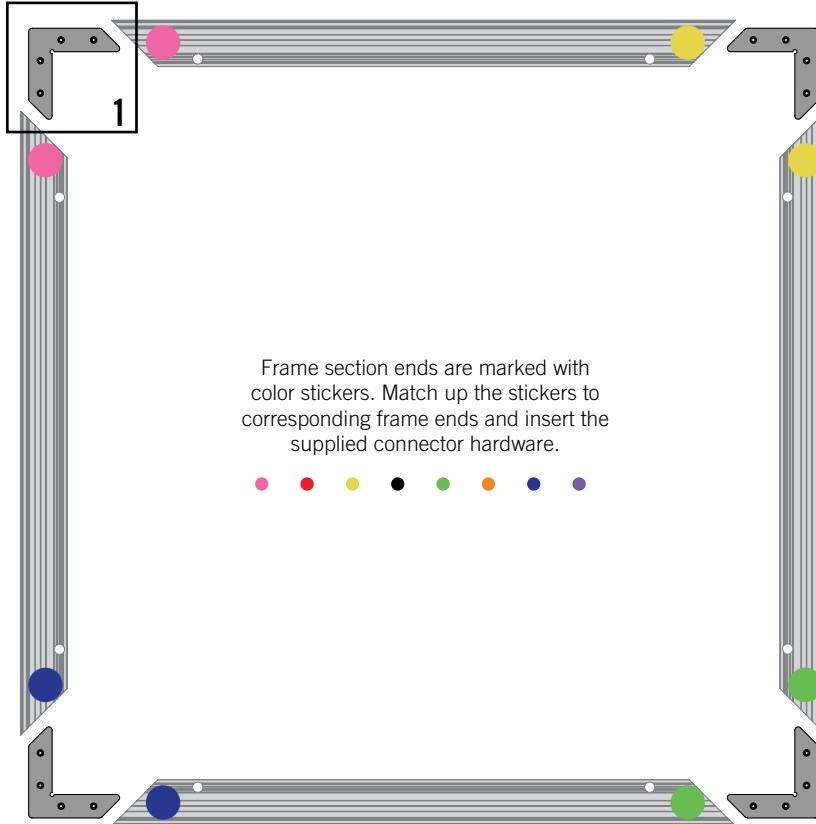
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

1.0 UNSPLICED - FRAME ASSEMBLY



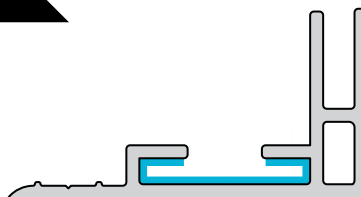
1.0"



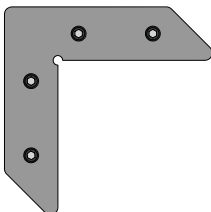
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



Cross-Section:



Components:



Steel Corner
#2000



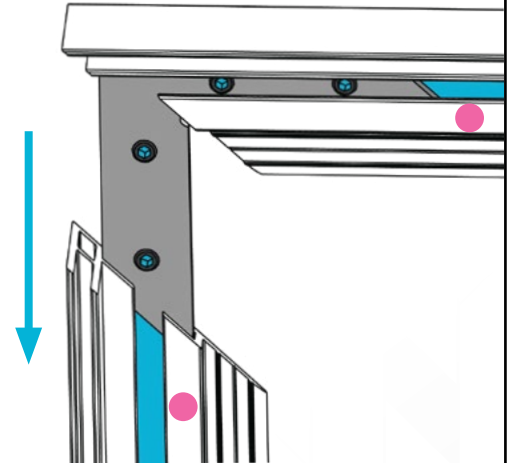
1/8 Allen Wrench
#2115



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)

Step One:

Loosen set screws on the Steel Corners so that they become flush. Insert the Steel Corners into the frame's T-slots.



Tighten set screws just enough to catch until all four Steel Corners are inserted in place.

Step Two:

Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners.

Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.



1.0 SPLICED - FRAME ASSEMBLY

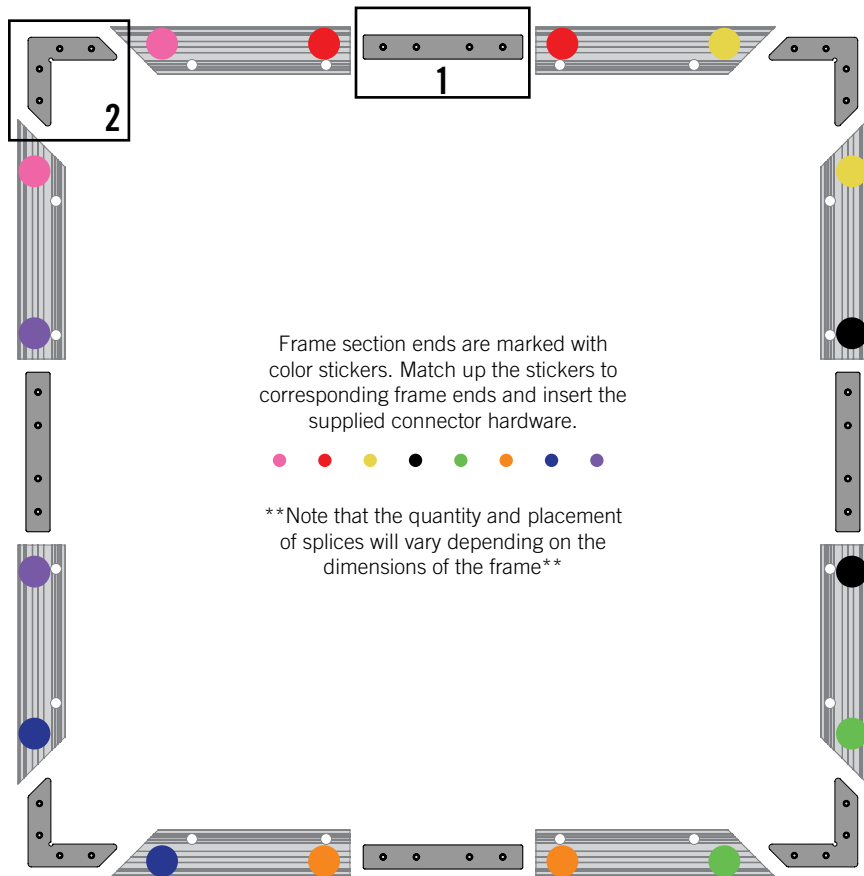


1.0"

F



1



Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

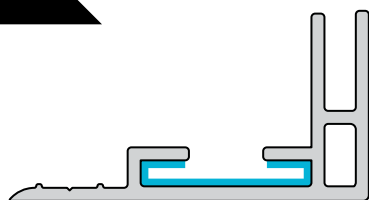


Note that the quantity and placement of splices will vary depending on the dimensions of the frame

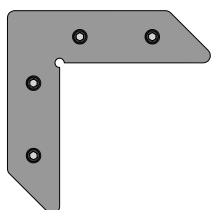
Cross-Section:

Extrusion Frame

T-Slot



Components:



Steel Corner
#2000



Steel Splice
#2050



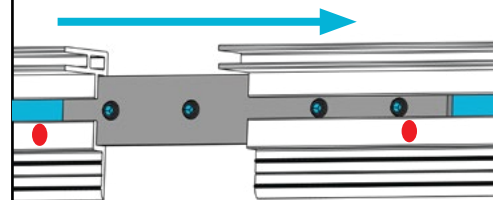
1/8 Allen Wrench
#2115



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)

Step One:

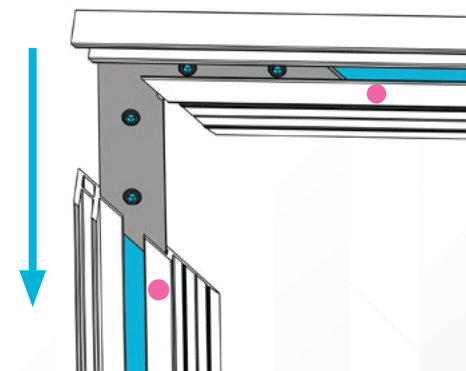
Loosen set screws on the Steel Splices so that they become flush. Insert the Steel Splices into the frame's T-slots.



Tighten set screws just enough to catch until all four Steel Splices are inserted in place.

Step Two:

Loosen set screws on the Steel Corners so that they become flush. Insert the Steel Corners into the frame's T-slots.



Tighten set screws just enough to catch until all four Steel Corners are inserted in place.

Step Three:

Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners and splices.

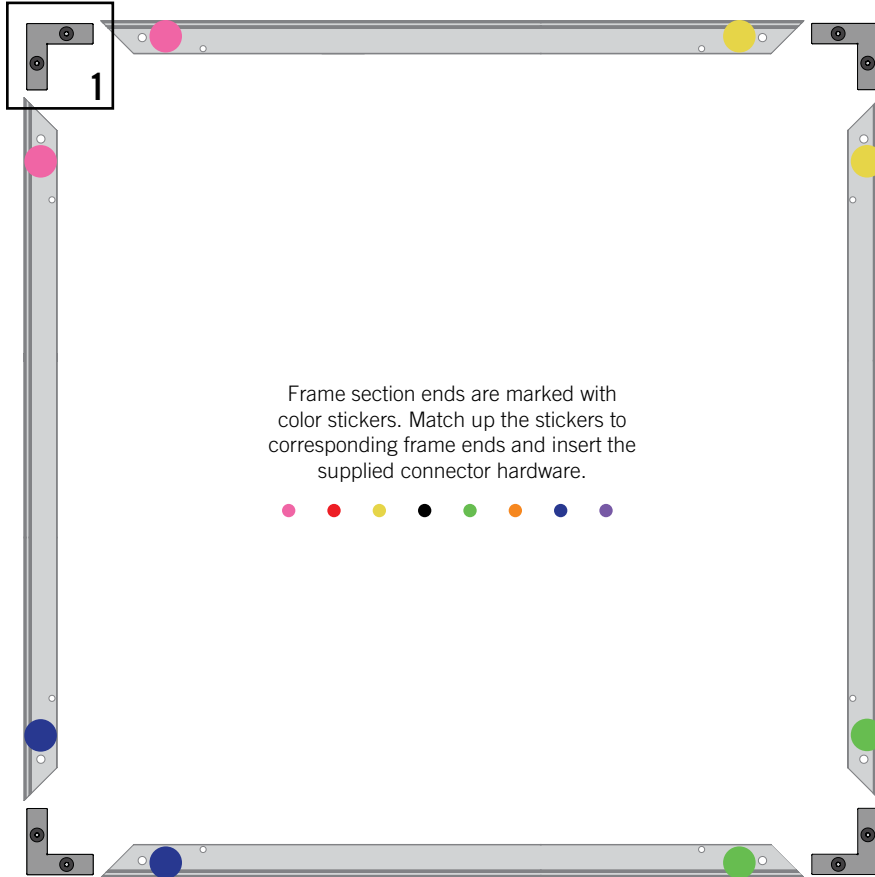
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

1.0 HD UNSPLICED - FRAME ASSEMBLY



1.0"

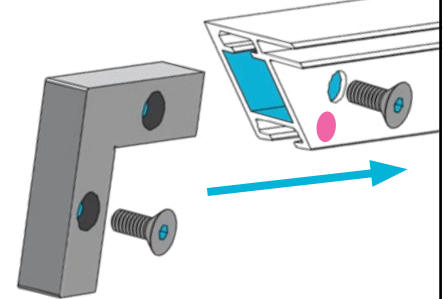


Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



Step One:

Remove screws from the HD Corner - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

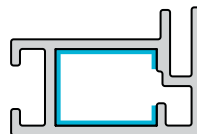
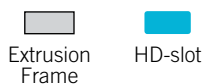
Step Two:

Correct alignment as needed and tighten all screws completely with supplied $\frac{5}{32}$ Allen Wrench for all four corners.

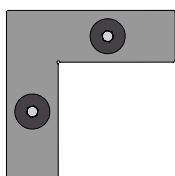
Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:



Components:



Aluminum HD Corner
#2005



$\frac{5}{32}$ Allen Wrench
#2116



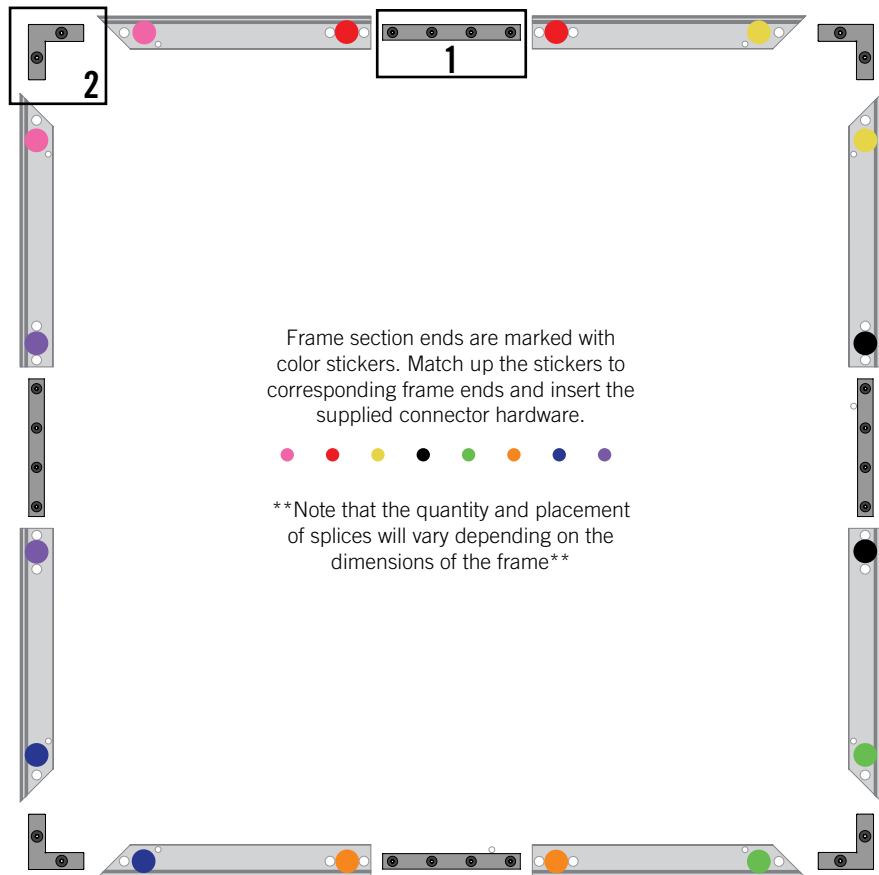
Drywall Wall Anchor
and Screw Set
#2140
(available upon request)



1.0 HD SPLICED - FRAME ASSEMBLY



1.0"



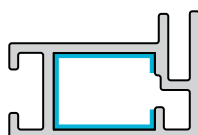
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



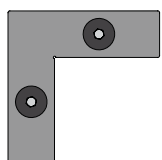
Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:

Extrusion Frame
HD-slot



Components:



Aluminum HD Corner
#2005



Aluminum HD Splice
#2054



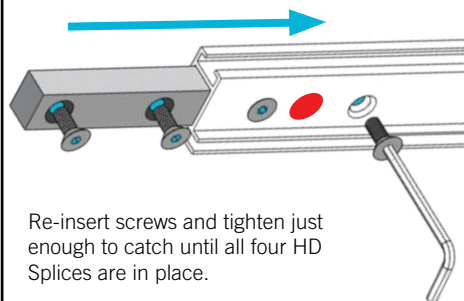
5/32 Allen Wrench
#2116



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)

Step One:

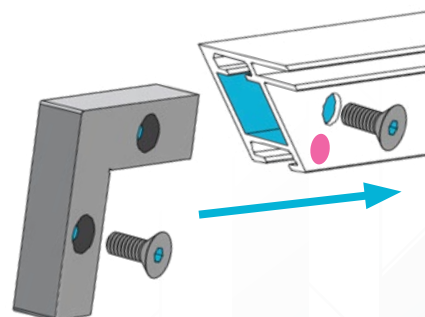
Remove screws from the HD Splices - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:

Remove screws from the HD Corner - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Three:

Correct alignment as needed and tighten all screws completely with supplied 5/32 Allen Wrench for all four corners and splices.

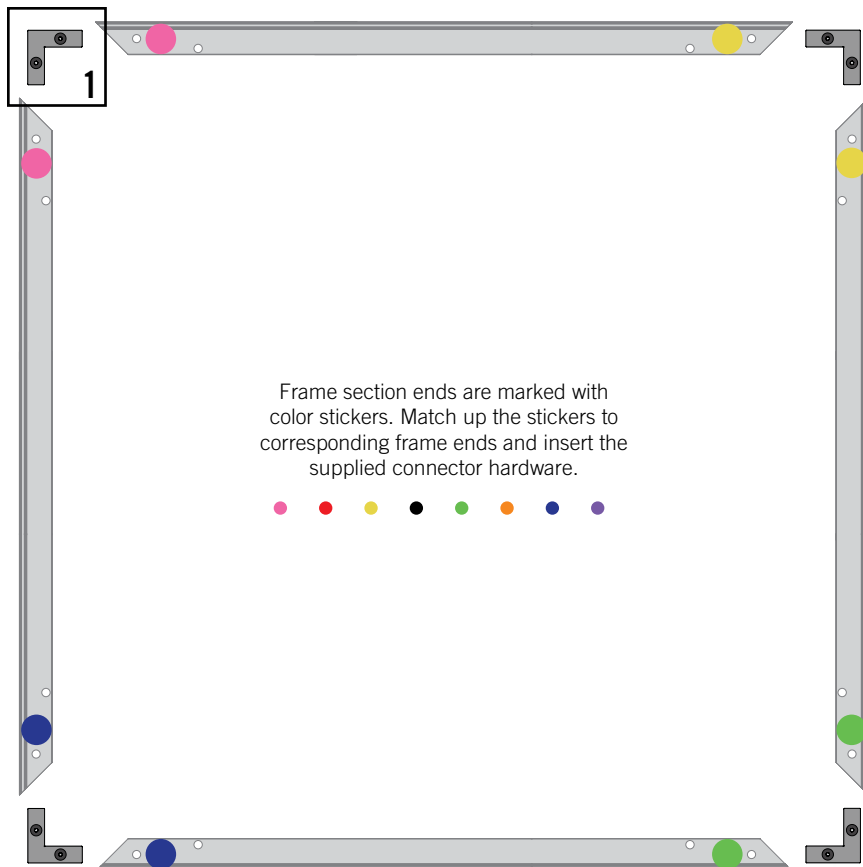
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

1.25 UNSPLICED - FRAME ASSEMBLY

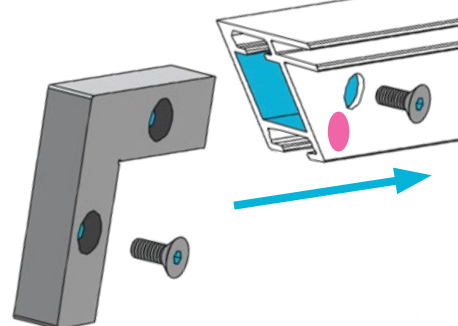


1.25"



Step One:

Remove screws from the HD Corner - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

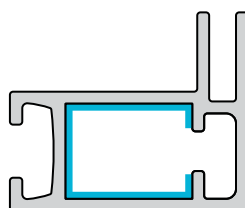
Step Two:

Correct alignment as needed and tighten all screws completely with supplied $\frac{5}{32}$ Allen Wrench for all four corners.

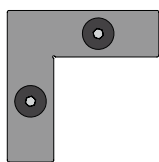
Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:



Components:



Aluminum HD Corner
#2005



$\frac{5}{32}$ Allen Wrench
#2116



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)



1.25 SPLICED - FRAME ASSEMBLY

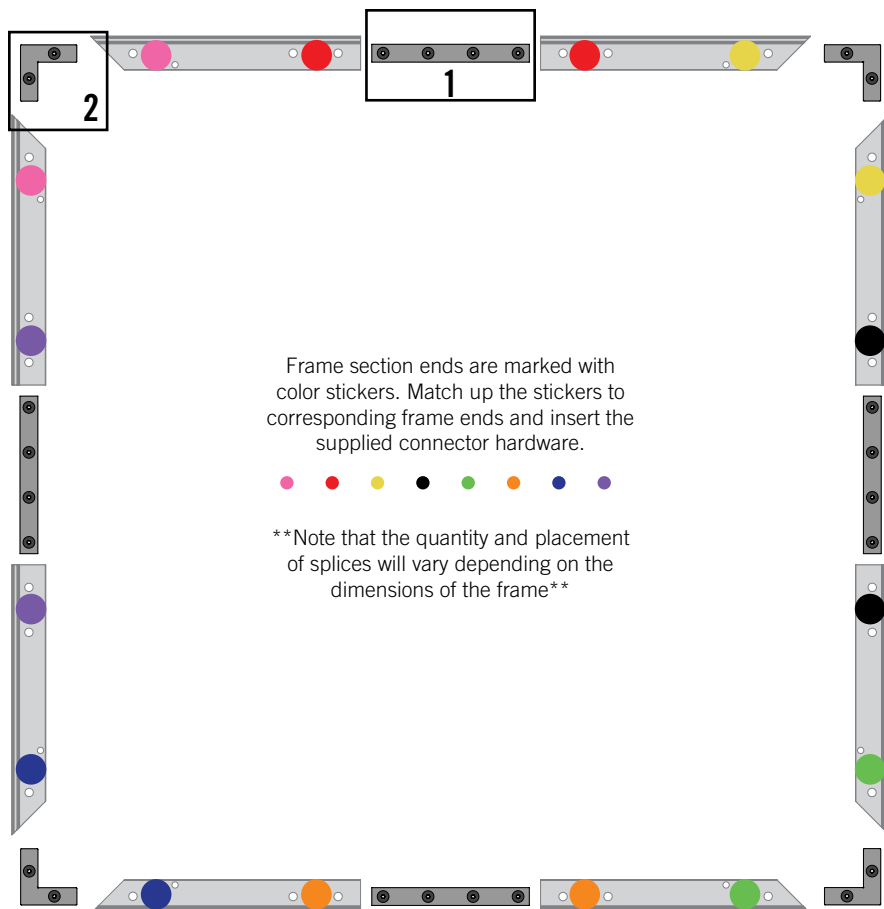


1.25"

F



1

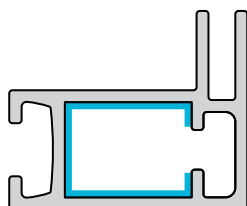


Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

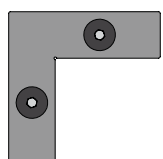


Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:



Components:



Aluminum HD Corner
#2005



Aluminum HD Splice
#2054



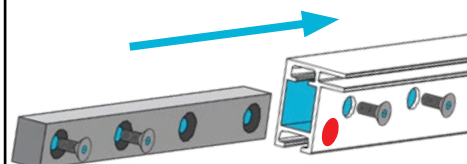
5/32 Allen Wrench
#2116



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)

Step One:

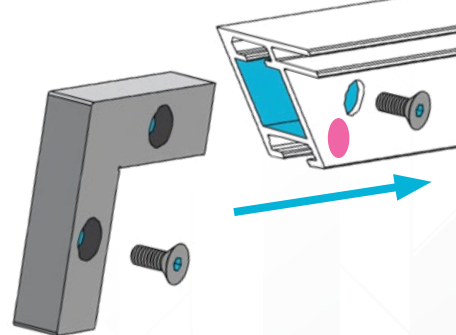
Remove screws from the HD Splices - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:

Remove screws from the HD Corner - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Three:

Correct alignment as needed and tighten screws completely with supplied 5/32 Allen Wrench for all four corners and splices.

Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

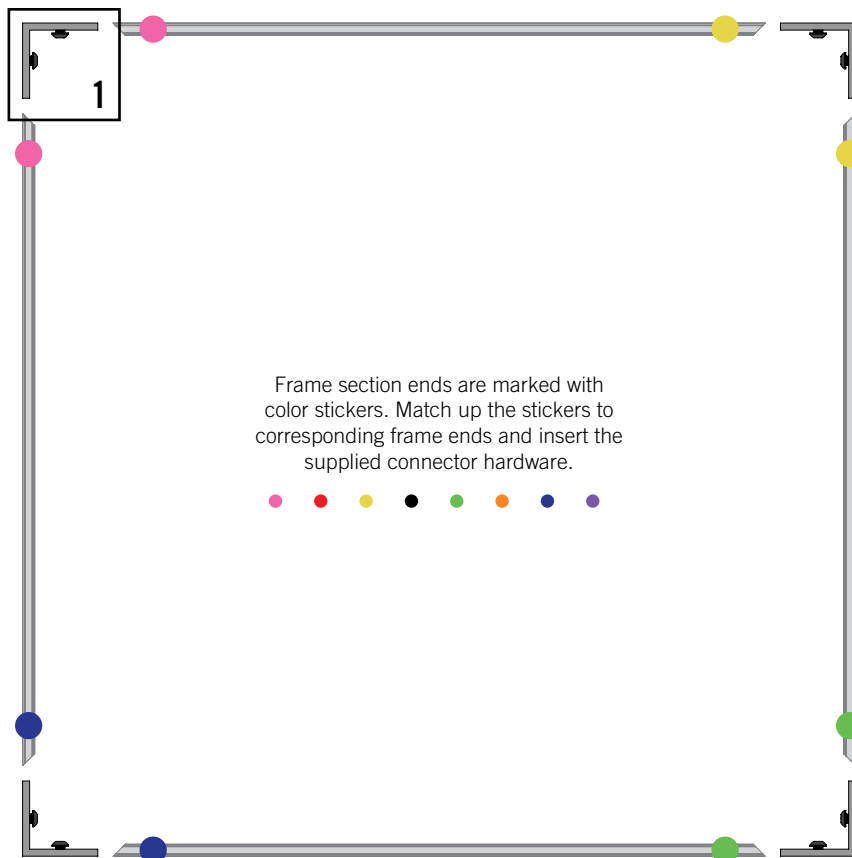
1.28 RETRO UNSPLICED - FRAME ASSEMBLY



1.28"



1

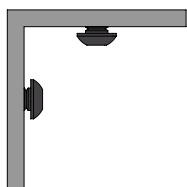


Cross-Section:

Extrusion Frame T-Slot



Components:



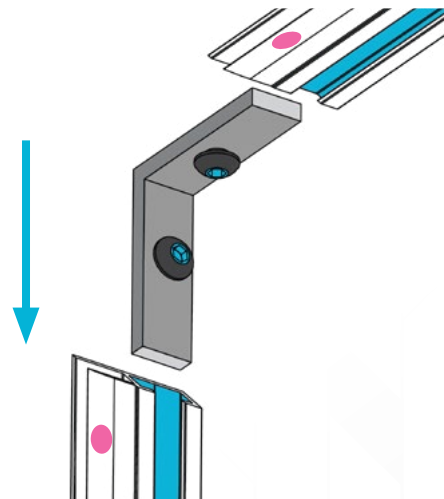
Aluminum L Corner
#2004



1/8 Allen Wrench
#2115

Step One:

Loosen set screws on the L Corners so that they become flush. Insert the L Corners into the frame's T-slots.



Tighten set screws just enough to catch until all four L Corners are inserted in place.

Step Two:

Correct alignment as needed and tighten screws completely with supplied 1/8 Allen Wrench for all four corners.

Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.

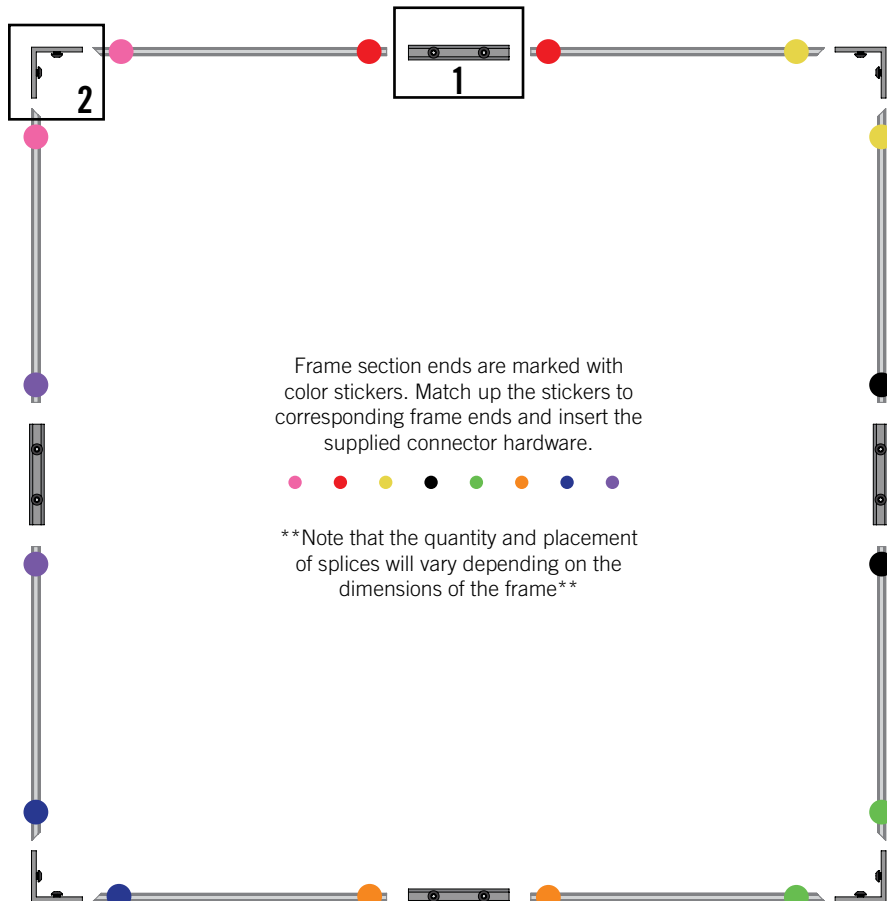
1.28 RETRO SPLICED - FRAME ASSEMBLY



1.28"

F

1



Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

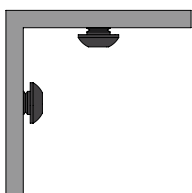


Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:



Components:



Aluminum L Corner
#2004



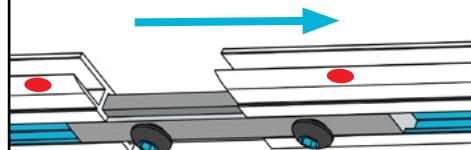
Aluminum T Splice
#2053



1/8 Allen Wrench
#2115

Step One:

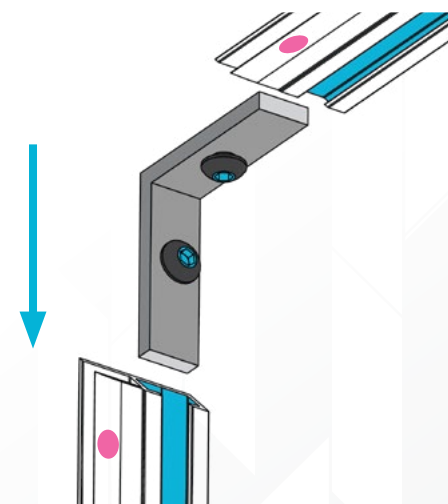
Loosen set screws on the T Splices so that they become flush. Insert the T Splices into the frame's T-slots.



Tighten set screws just enough to catch until all four T Splices are inserted in place.

Step Two:

Loosen set screws on the L Corners so that they become flush. Insert the L Corners into the frame's T-slots.



Tighten set screws just enough to catch until all four L Corners are inserted in place.

Step Three:

Correct alignment as needed and tighten screws completely with supplied 1/8 Allen Wrench for all four corners and splices.

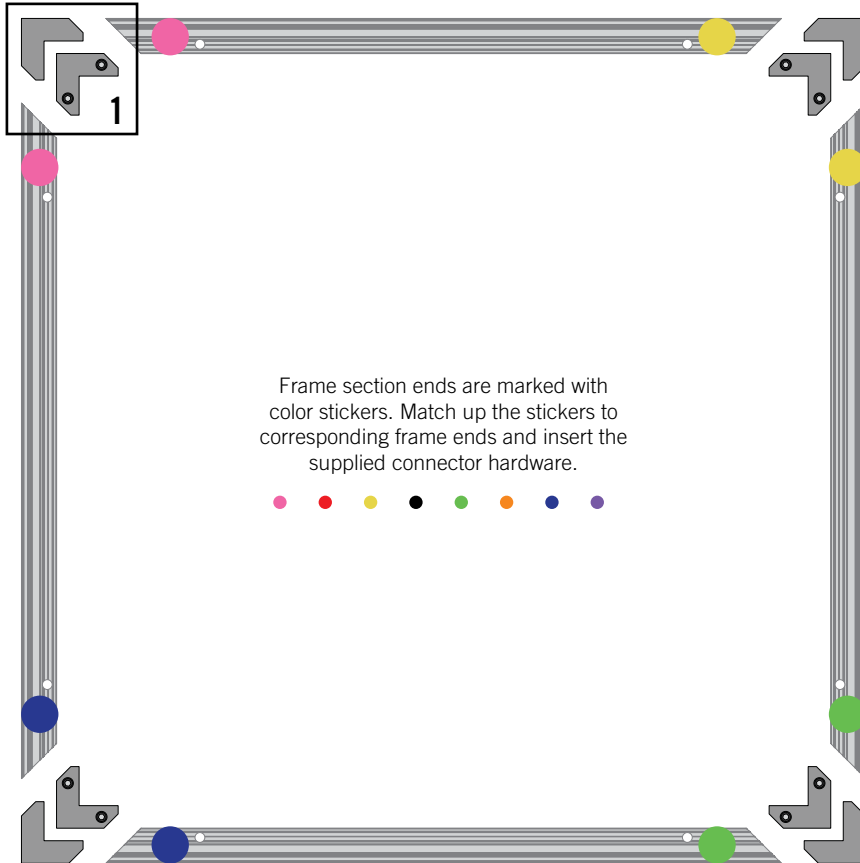
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

1.375 UNSPLICED - FRAME ASSEMBLY



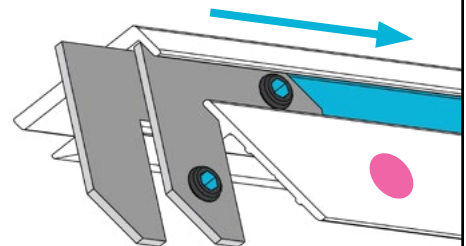
1.375"



Step One:

Loosen set screws on the Econo Corners so that they become flush. Stack an Econo Corner on top of a Blank Econo Corner and insert the stack into the frame's T-slots.

REAR FRAME VIEW



Tighten set screws just enough to catch until all four Econo Corners are inserted in place.

Step Two:

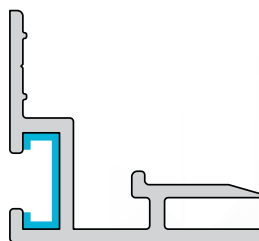
Correct alignment as needed and tighten screws completely with supplied $\frac{1}{8}$ Allen Wrench for all four corners.

Step Three:

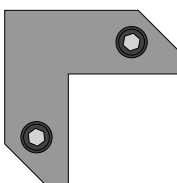
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:

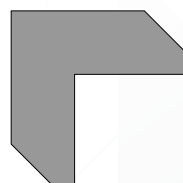
Extrusion Frame T-slot



Components:



Econo Corner
#2002



Blank Econo Corner
#2003



$\frac{1}{8}$ Allen Wrench
#2115



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)

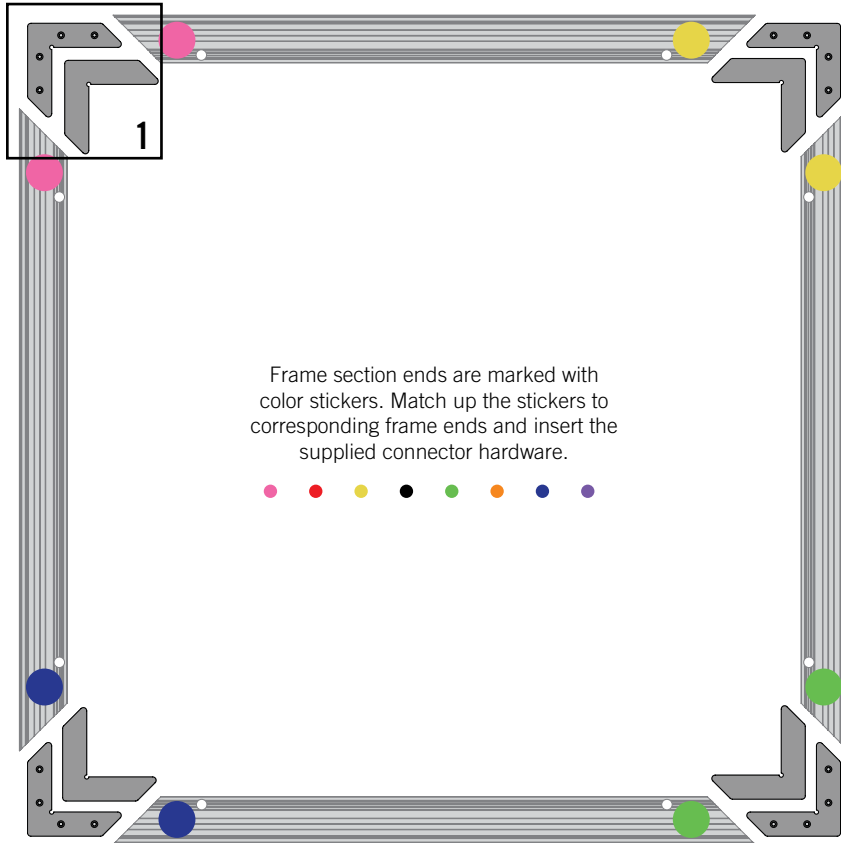


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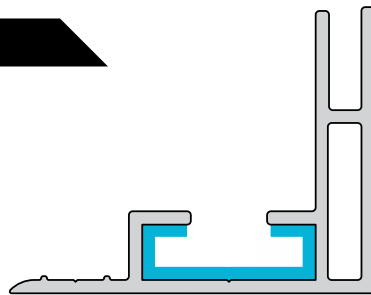
1.5 UNSPLICED - FRAME ASSEMBLY



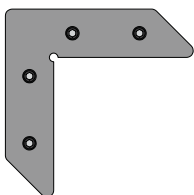
1.5"



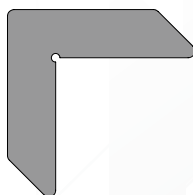
Cross-Section:



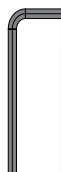
Components:



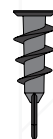
Steel Corner
#2000



Blank Steel Corner
#2001



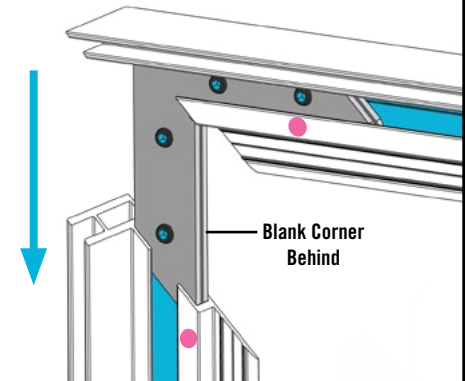
1/8 Allen Wrench
#2115



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)

Step One:

Loosen set screws on the Steel Corners so that they become flush. Stack a Steel Corner on top of a Blank Steel Corner and insert the stack into the frame's T-slots.



Tighten set screws just enough to catch until all four Steel Corners are inserted in place.

Step Two:

Correct alignment as needed and tighten screws completely with supplied 1/8 Allen Wrench for all four corners.

Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.

1.5 SPLICED - FRAME ASSEMBLY

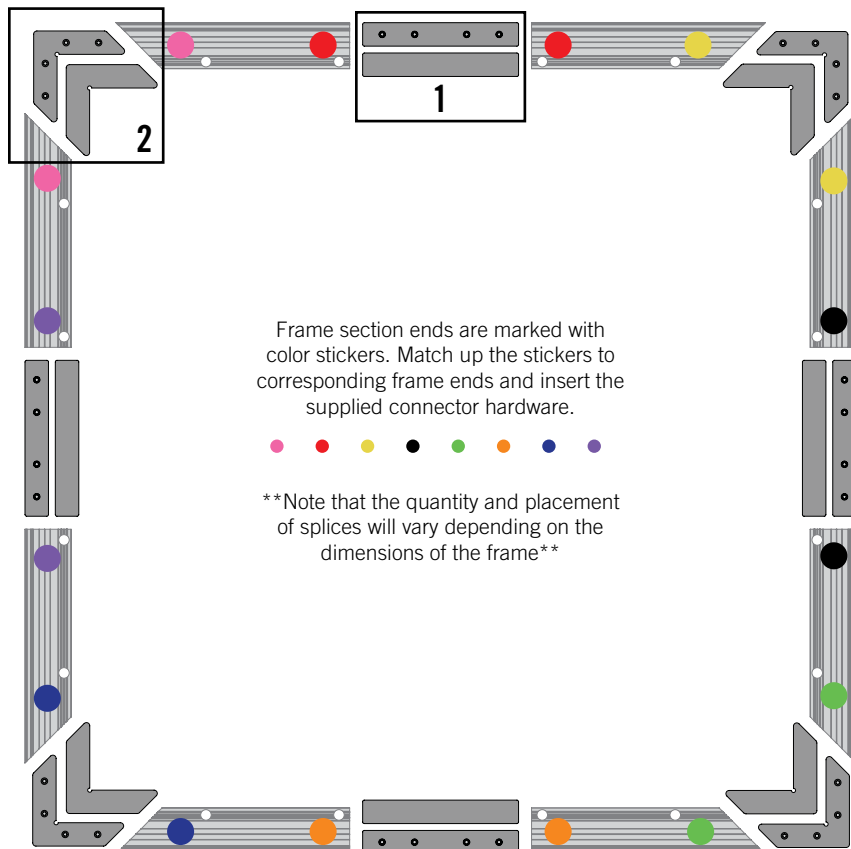


1.5"

F

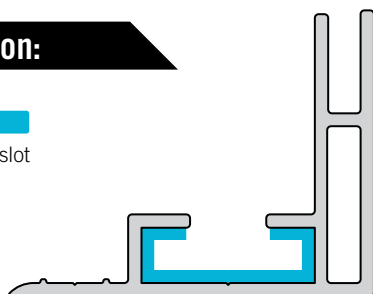


1

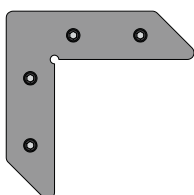


Cross-Section:

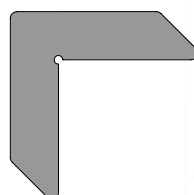
Extrusion Frame T-slot



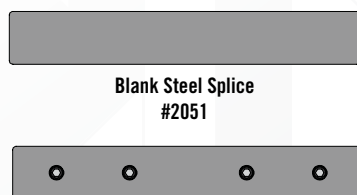
Components:



Steel Corner
#2000



Blank Steel Corner
#2001



Blank Steel Splice
#2051

Steel Splice
#2050



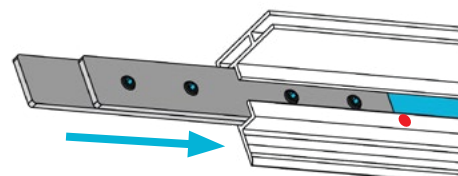
1/8 Allen Wrench
#2115



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)

Step One:

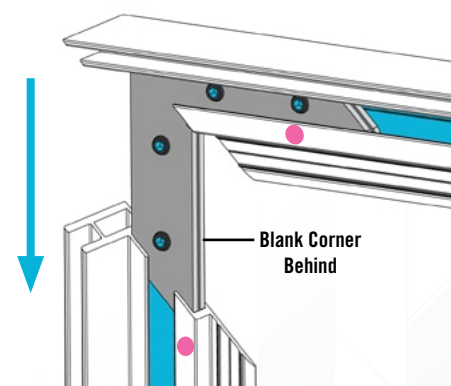
Loosen set screws on the Steel Splices so that they become flush. Stack a Steel Splices on top of a Blank Steel Splice and insert the stack into the frame's T-slots.



Tighten set screws just enough to catch until all four Steel Splices are inserted in place.

Step Two:

Loosen set screws on the Steel Corners so that they become flush. Stack a Steel Corner on top of a Blank Steel Corner and insert the stack into the frame's T-slots.



Tighten set screws just enough to catch until all four Steel Corners are inserted in place.

Step Three:

Correct alignment as needed and tighten screws completely with supplied 1/8 Allen Wrench for all four corners and splices.

Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

1.5 RIGID SINGLE SIDED SPLICED - FRAME ASSEMBLY

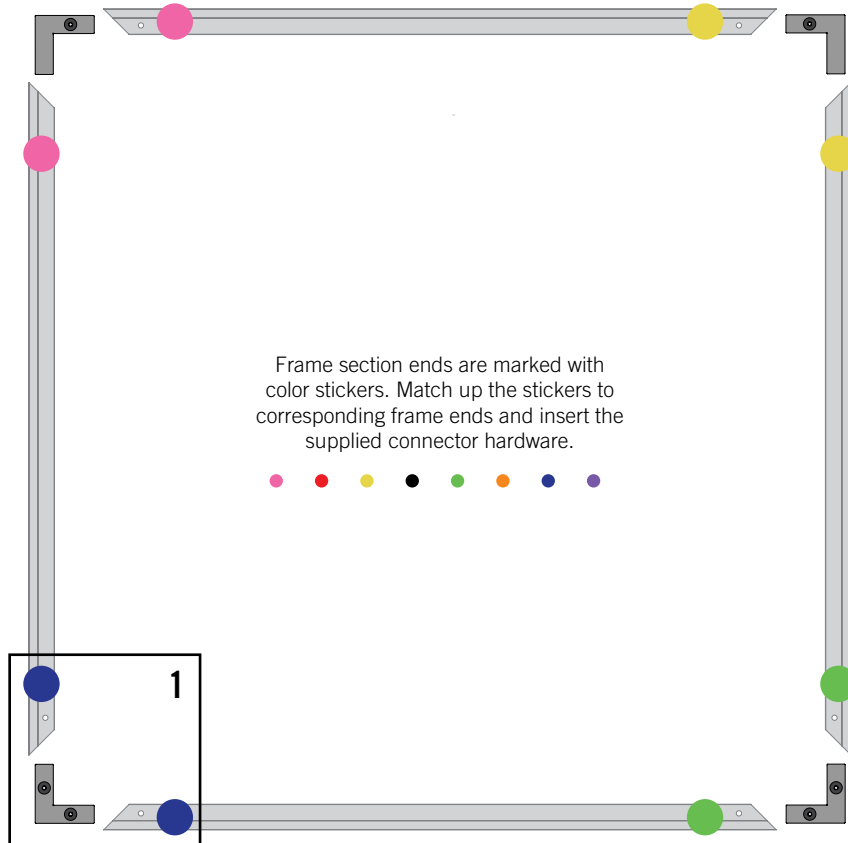


1.5"

R



1

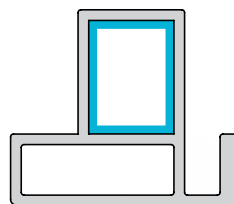


Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

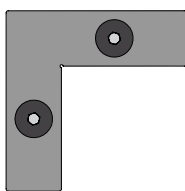


Cross-Section:

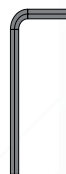
Extrusion Frame
HD-slot



Components:



Aluminum HD Corner
#2005

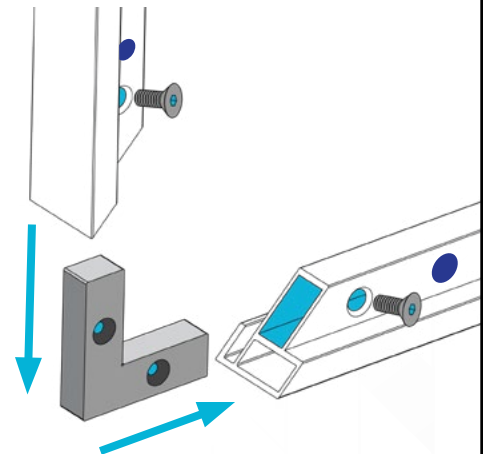


5/32 Allen Wrench
#2116

Step One:

BOTTOM FRAME ASSEMBLY

Remove screws from the bottom left and right HD Corners - save for later. Insert HD hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until the bottom two HD Corners are in place.

Step Two:

Correct alignment as needed and tighten screws completely with supplied 5/32 Allen Wrench for the bottom two corners.

Step Three:

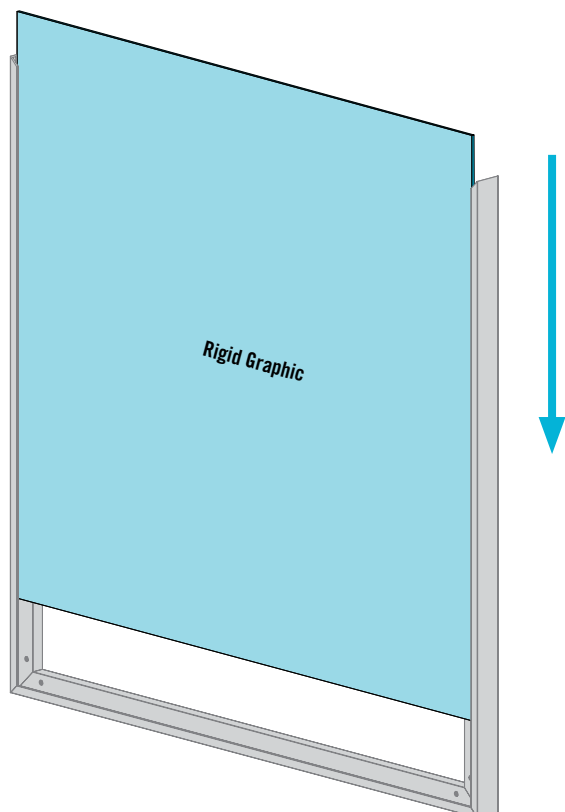
See additional assembly guides for Mounting Methods.



Step Four:

GRAPHIC INSTALL

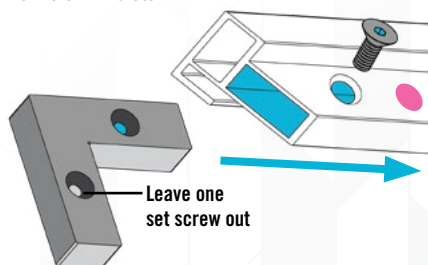
Insert the rigid graphic into the bottom half of the assembled frame.



Step Five:

TOP FRAME ASSEMBLY

Remove screws from the top right and left HD Corners - save for later. Insert HD hardware into the frame's HD-slots.

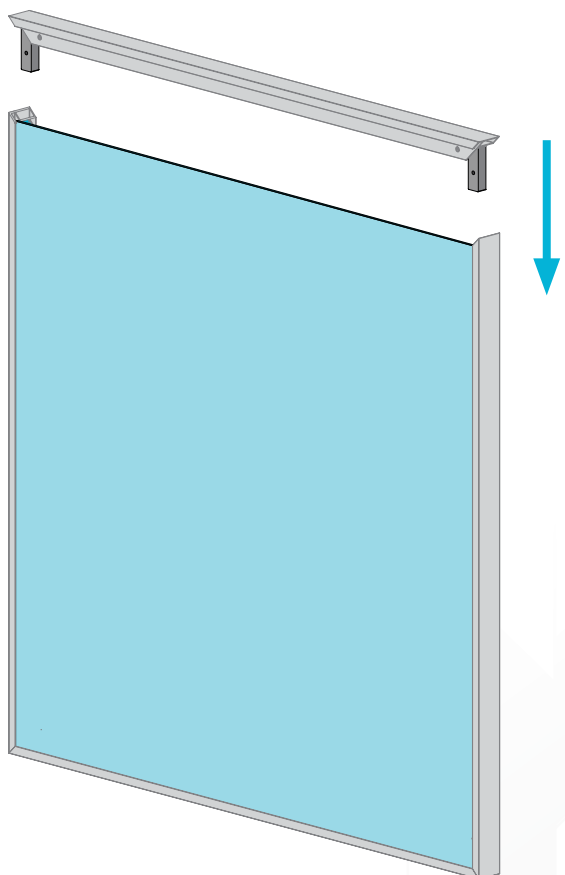


Re-insert just one screw into the top right and left HD Corners and tighten with supplied $\frac{5}{32}$ Allen Wrench.

Step Six:

TOP LOADING ASSEMBLY

Slide the top half of the assembled frame into the bottom half assembled frame HD-slots.



1.5 RIGID DOUBLE SIDED SPLICED - FRAME ASSEMBLY

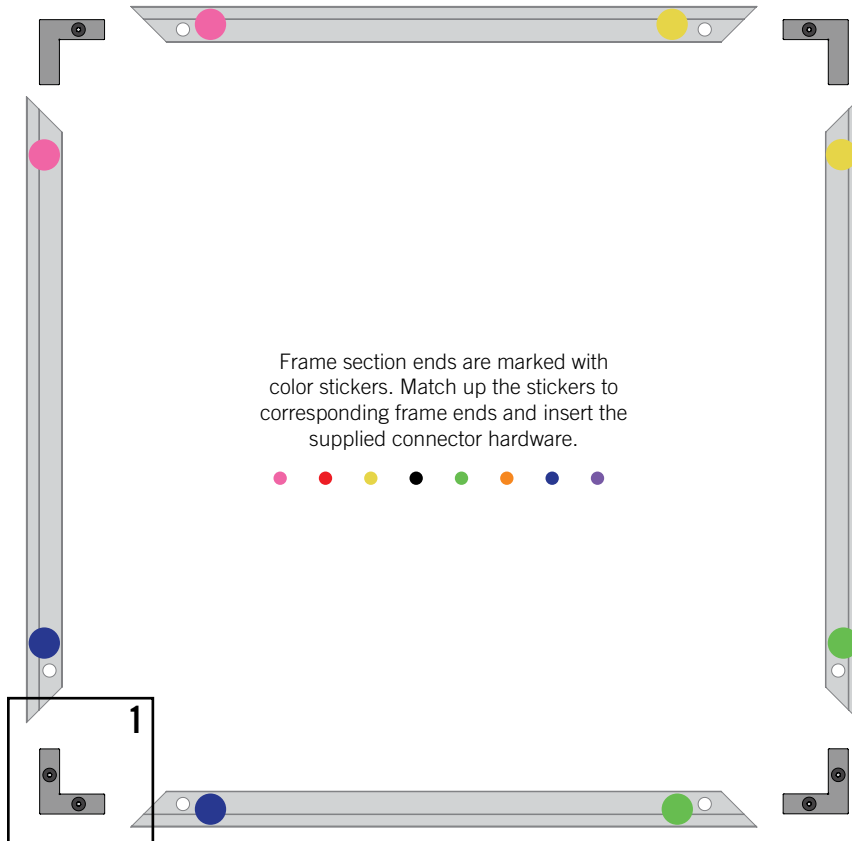


1.5"

R

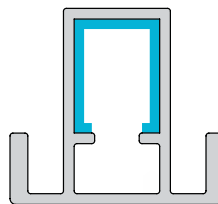


2

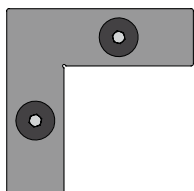


Cross-Section:

Extrusion Frame
HD-slot



Components:



Aluminum HD Corner
#2005

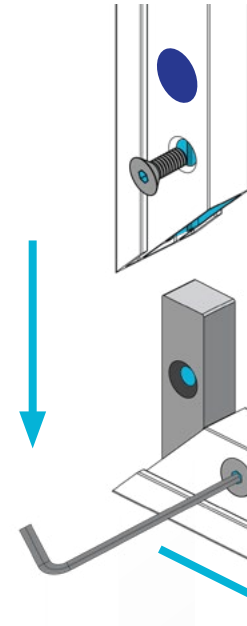


5/32 Allen Wrench
#2116

Step One:

BOTTOM FRAME ASSEMBLY

Remove screws from the bottom left and right HD Corners - save for later. Insert HD hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until the bottom two HD Corners are in place.

Step Two:

Correct alignment as needed and tighten screws completely with supplied 5/32 Allen Wrench for the bottom two corners.

Step Three:

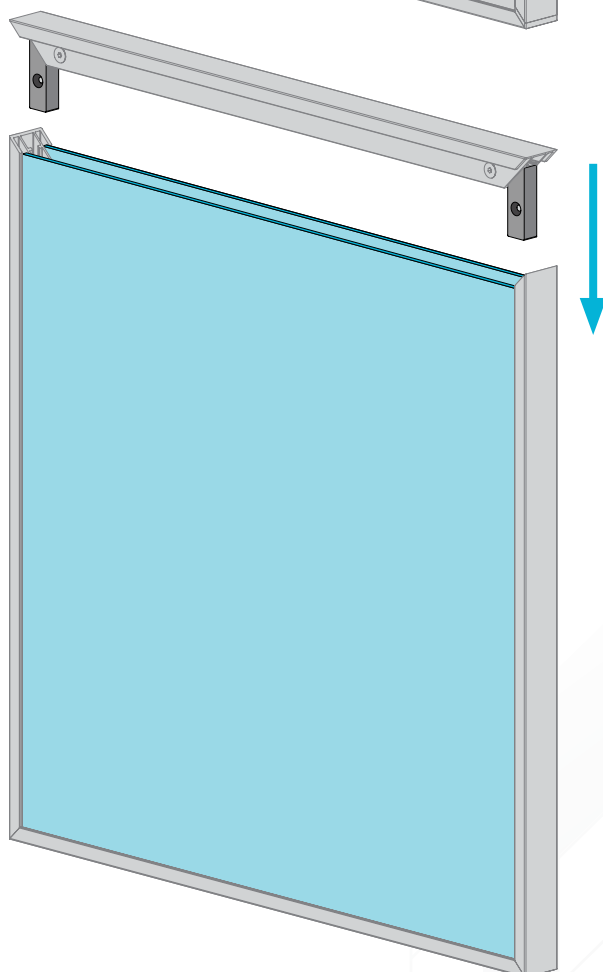
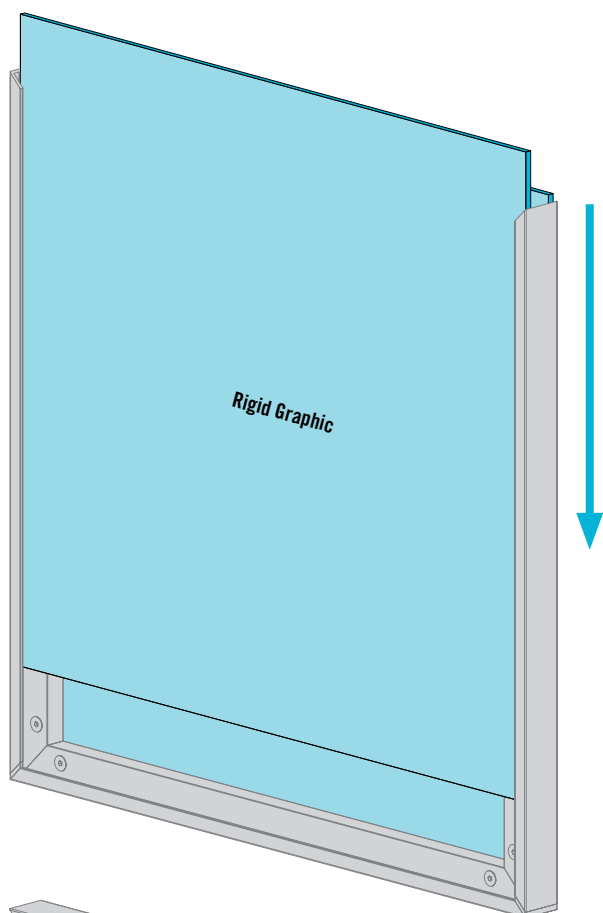
See additional assembly guides for Mounting Methods.



Step Four:

GRAPHIC INSTALL

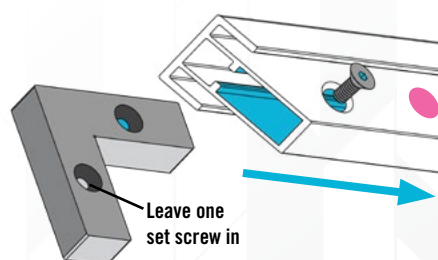
Insert the rigid graphic into the bottom half of the assembled frame.



Step Five:

TOP FRAME ASSEMBLY

Remove screws from the top right and left HD Corners - save for later. Insert HD hardware into the frame's HD-slots.



Re-insert just one screw into the top right and left HD Corners and tighten with supplied $\frac{5}{32}$ Allen Wrench.

Step Six:

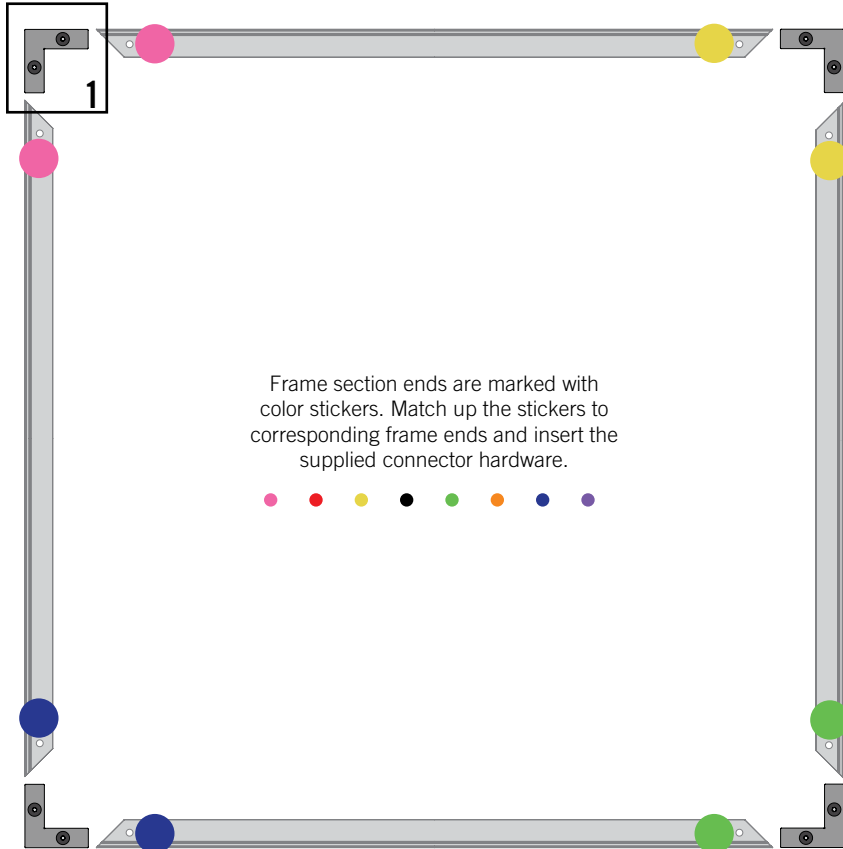
TOP LOADING ASSEMBLY

Slide the top half of the assembled frame into the bottom half assembled frame HD-slots.

1.5 HYBRID UNSPLICED - FRAME ASSEMBLY



1.5"

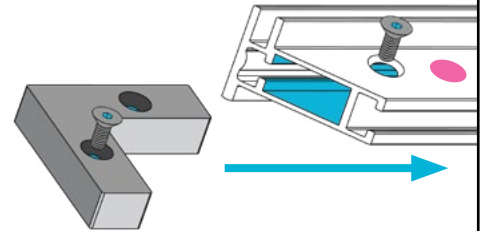


Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



Step One:

Remove screws from the HD Corners - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

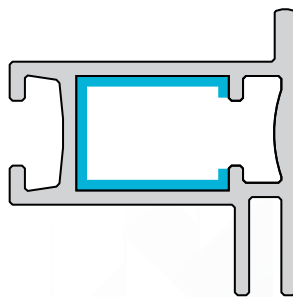
Step Two:

Correct alignment as needed and tighten screws completely with supplied $\frac{5}{32}$ Allen Wrench for all four corners.

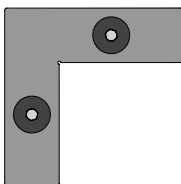
Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.

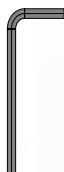
Cross-Section:



Components:



Aluminum HD Corner
#2005



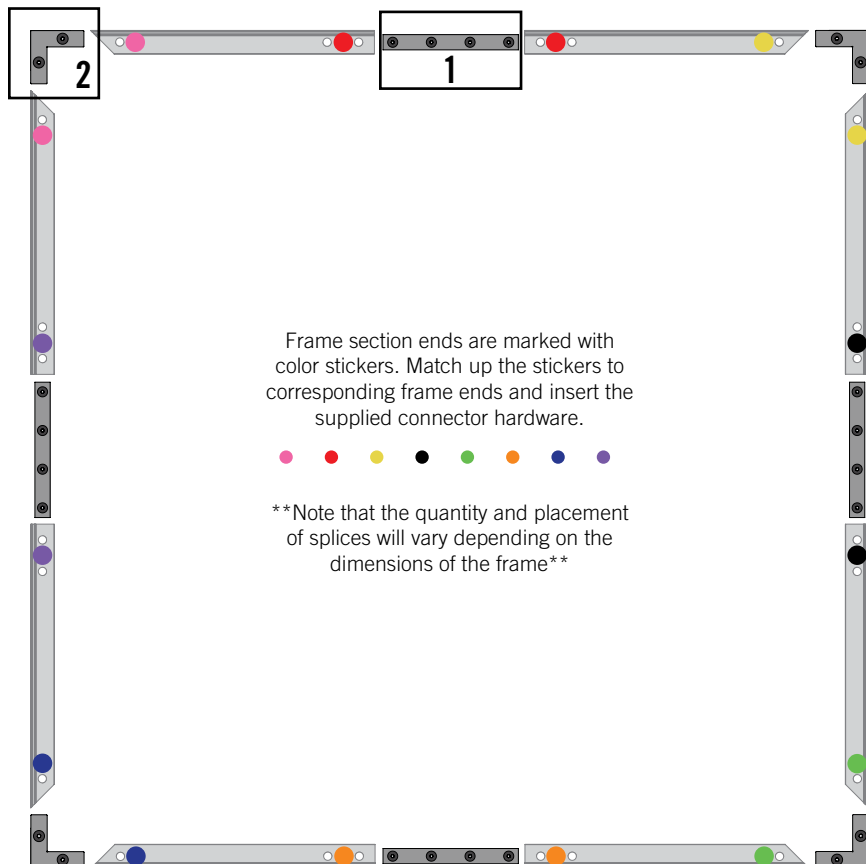
$\frac{5}{32}$ Allen Wrench
#2116



1.5 HYBRID SPLICED - FRAME ASSEMBLY



1.5"



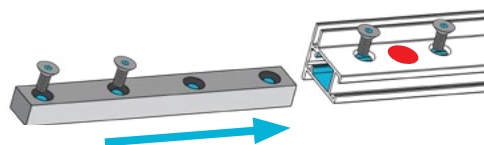
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Step One:

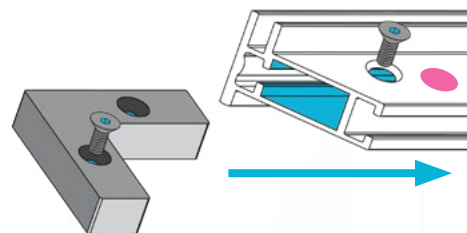
Remove screws from the HD Splices - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:

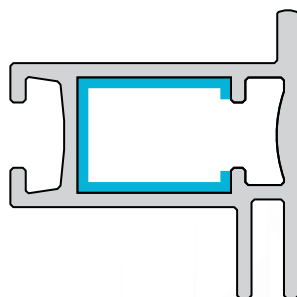
Remove screws from the HD Corners - save for later. Insert hardware into the frame's HD-slots.



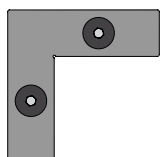
Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Cross-Section:

Extrusion Frame
HD-slot



Components:



Aluminum HD Corner
#2005



Aluminum HD Splice
#2054



$\frac{5}{32}$ Allen Wrench
#2116

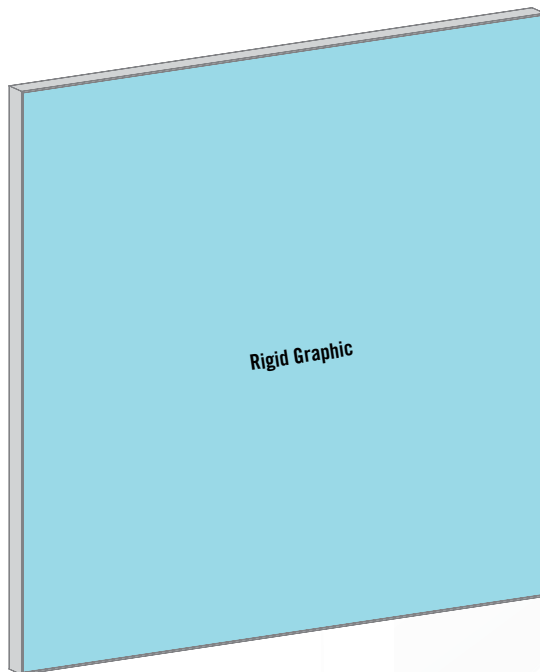
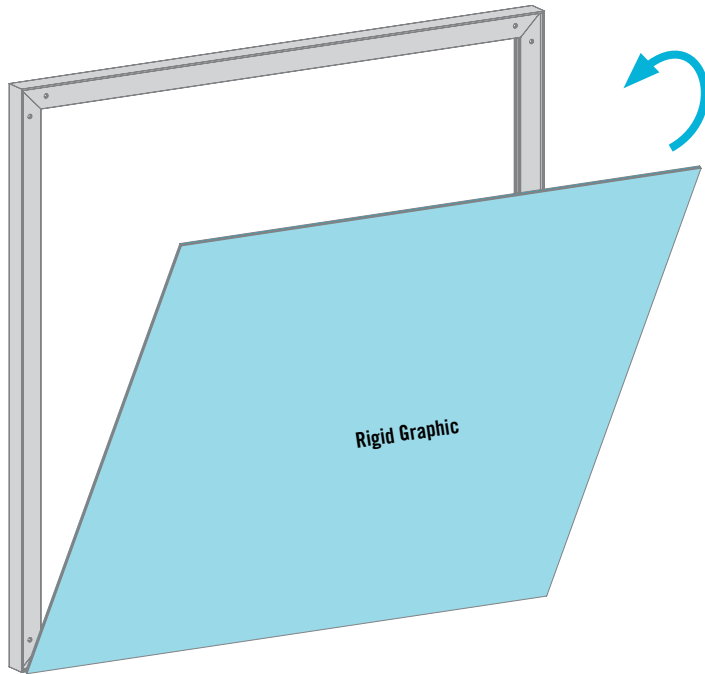
Step Three:

Correct alignment as needed and tighten screws completely with supplied $\frac{5}{32}$ Allen Wrench for all four corners and splices.

Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

1.5 HYBRID - RIGID GRAPHIC INSTALL



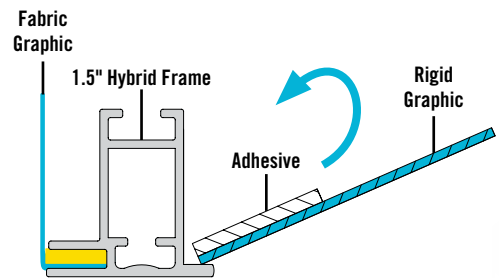
Step One:

Assemble frame as shown on the 1.5 Hybrid Unspliced / Spliced.

Step Two:

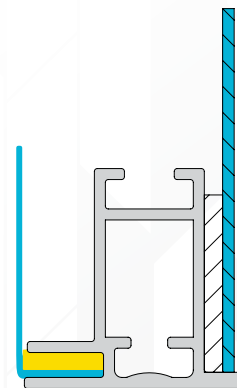
See additional assembly guides for Mounting Methods.

Step Three:



Apply the adhesive onto the back corners of the rigid graphic. Insert the print by starting at the bottom two corners and placing on the 1.5 Hybrid frame.

Step Four:

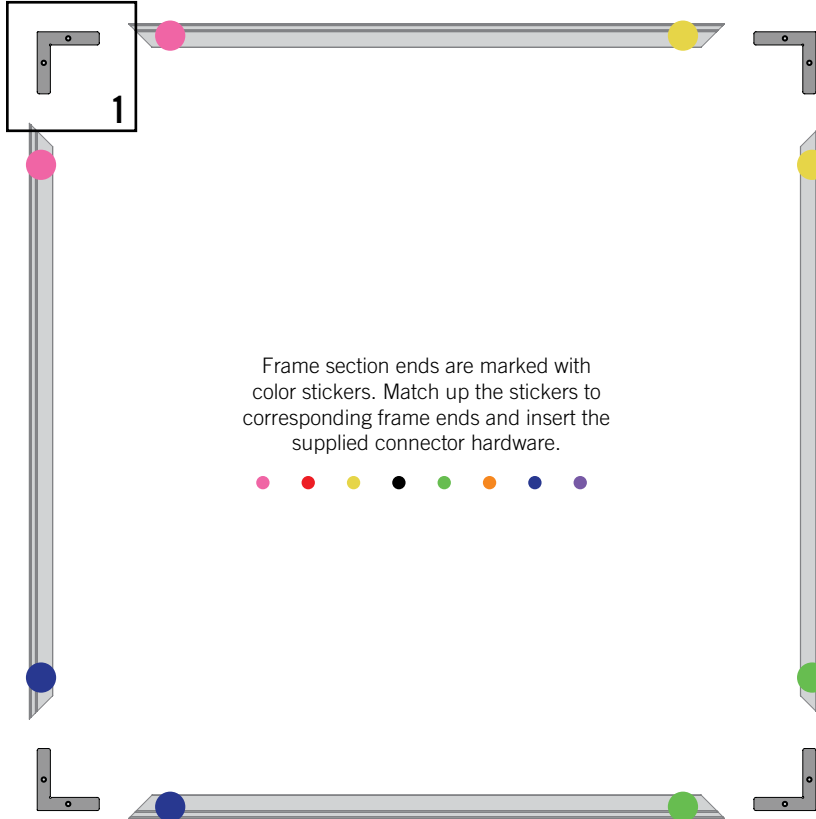


Press all sides and corners firmly, in order to ensure that the print stays in place.

1.5 SOLID CORE - FRAME ASSEMBLY

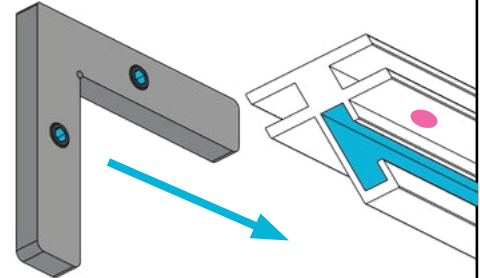


1.5"



Step One:

Loosen set screws on the Solid Core Corners so that they become flush. Insert the Solid Core Corners into the frame's T-slots.



Tighten set screws just enough to catch until all four Solid Core Corners are inserted in place.

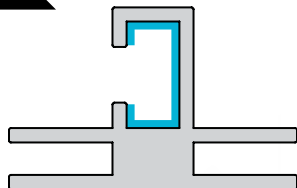
Step Two:

Correct alignment as needed and tighten screws with supplied $\frac{1}{8}$ Allen Wrench for all four corners.

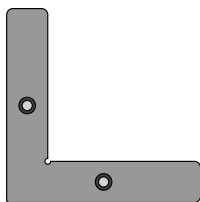
Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:



Components:



Aluminum Solid Core Corner #2011



$\frac{1}{8}$ Allen Wrench #2115

1.5 REVEAL UNSPLICED - FRAME ASSEMBLY

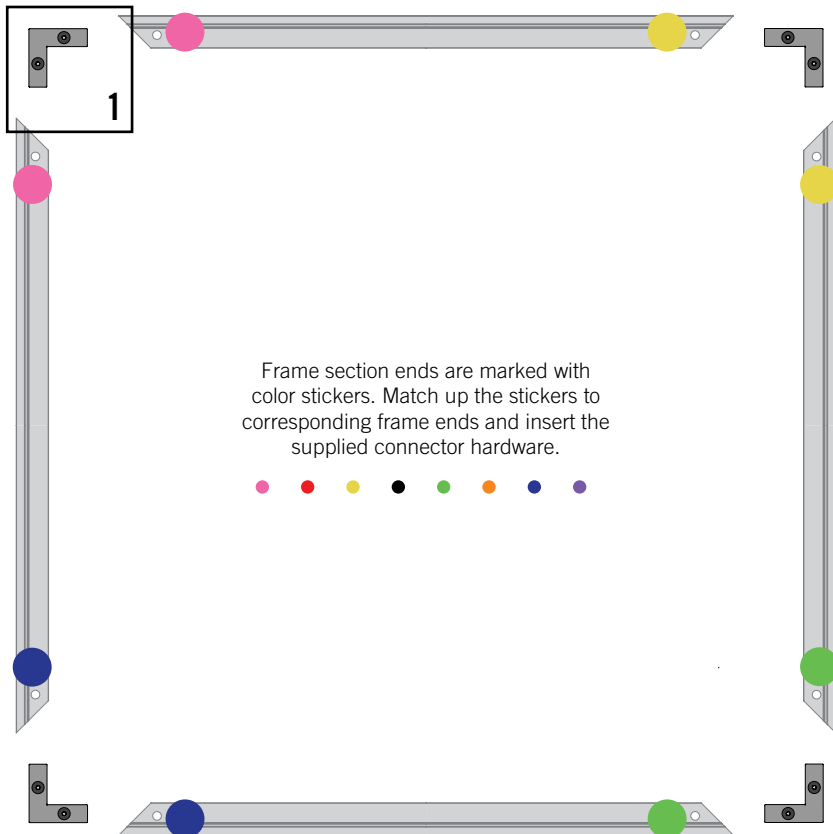


1.5"

F



2

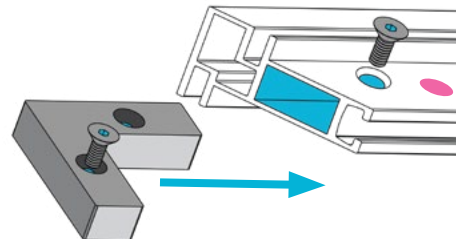


Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



Step One:

Remove screws from the HD Corner - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Two:

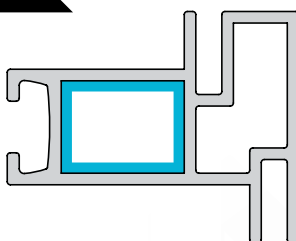
Correct alignment as needed and tighten screws with supplied $\frac{5}{32}$ Allen Wrench for all four corners.

Step Three:

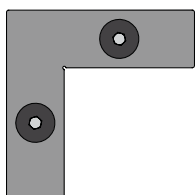
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:

Extrusion Frame
HD-slot



Components:



Aluminum HD Corner
#2005



$\frac{5}{32}$ Allen Wrench
#2116



1.5 REVEAL SPLICED - FRAME ASSEMBLY

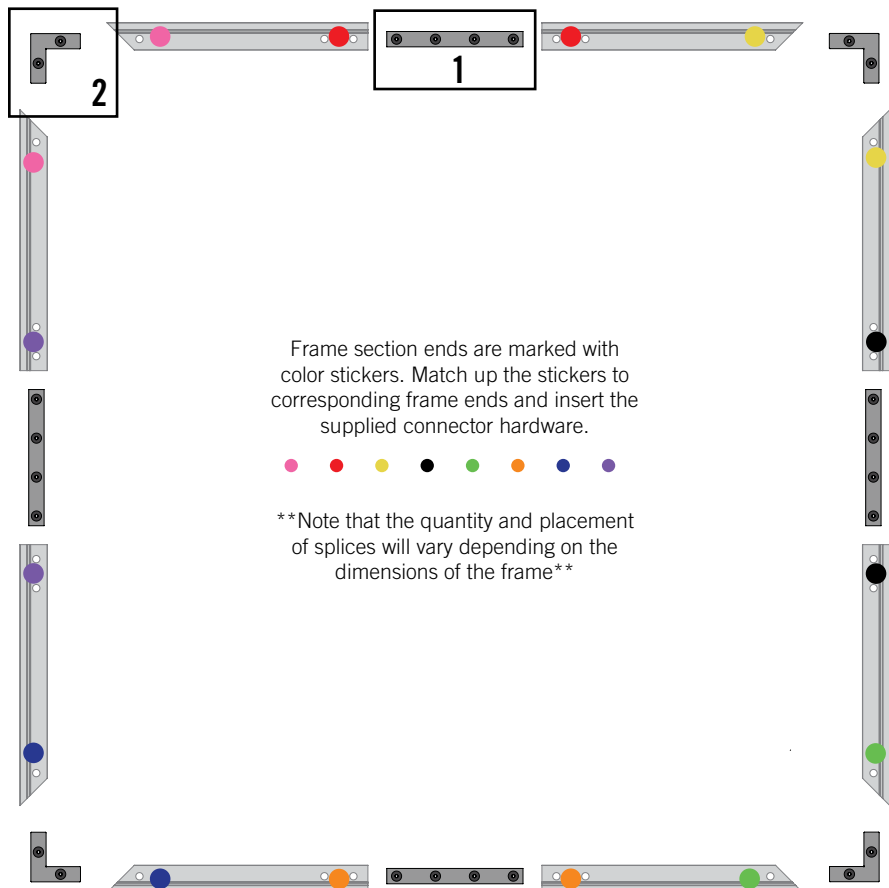


1.5"

F



2

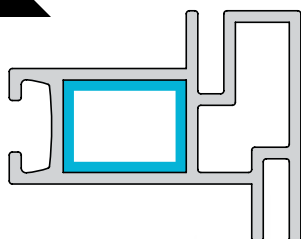


Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

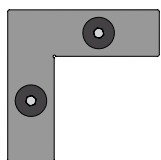


Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:



Components:



Aluminum HD Corner
#2005



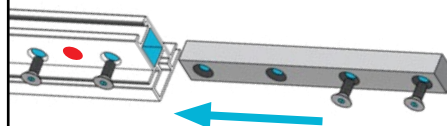
Aluminum HD Splice
#2054



5/32 Allen Wrench
#2116

Step One:

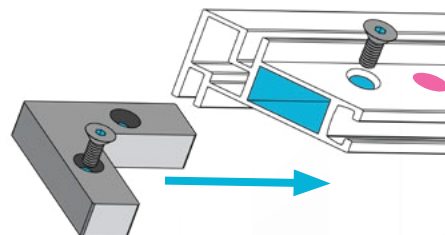
Remove screws from the HD Splices - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:

Remove screws from the HD Corner - save for later. Insert hardware into the frame HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Three:

Correct alignment as needed and tighten screws with supplied 5/32 Allen Wrench for all four corners and splices.

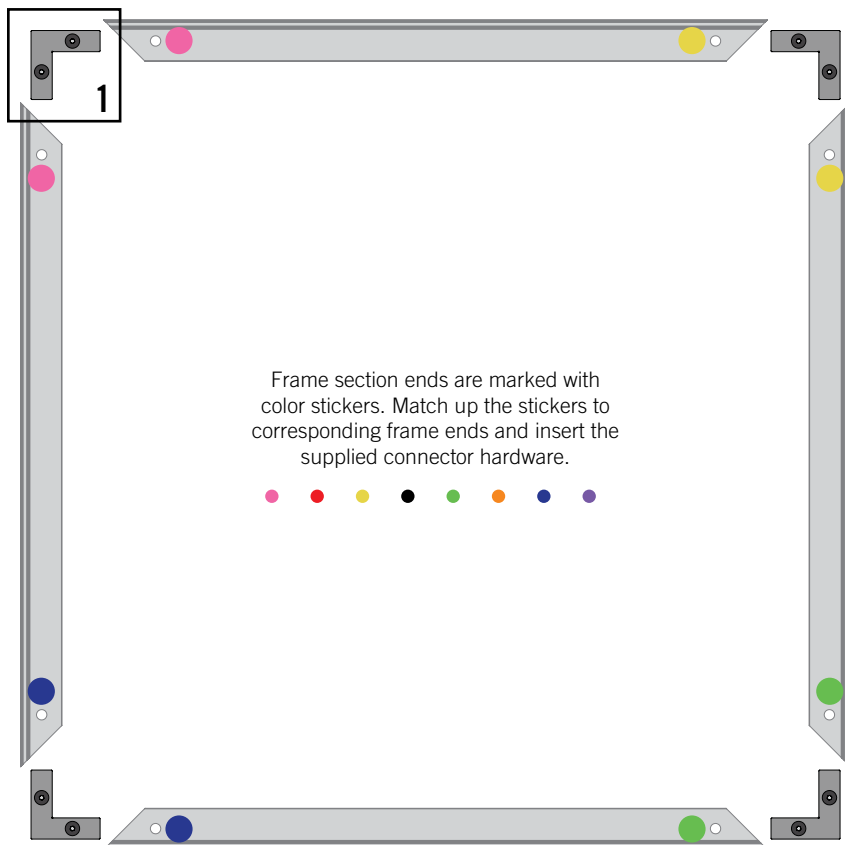
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

1.7 UNSPLICED - FRAME ASSEMBLY

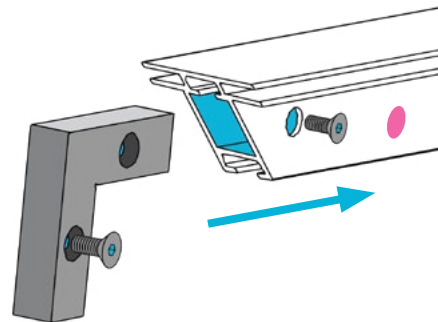


1.7"



Step One:

Remove screws from the HD Corner - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

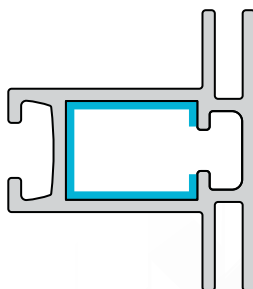
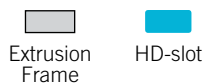
Step Two:

Correct alignment as needed and tighten screws with supplied $\frac{5}{32}$ Allen Wrench for all four corners.

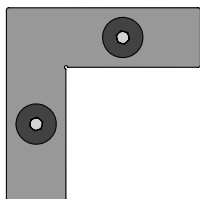
Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:



Components:



Aluminum HD Corner
#2005



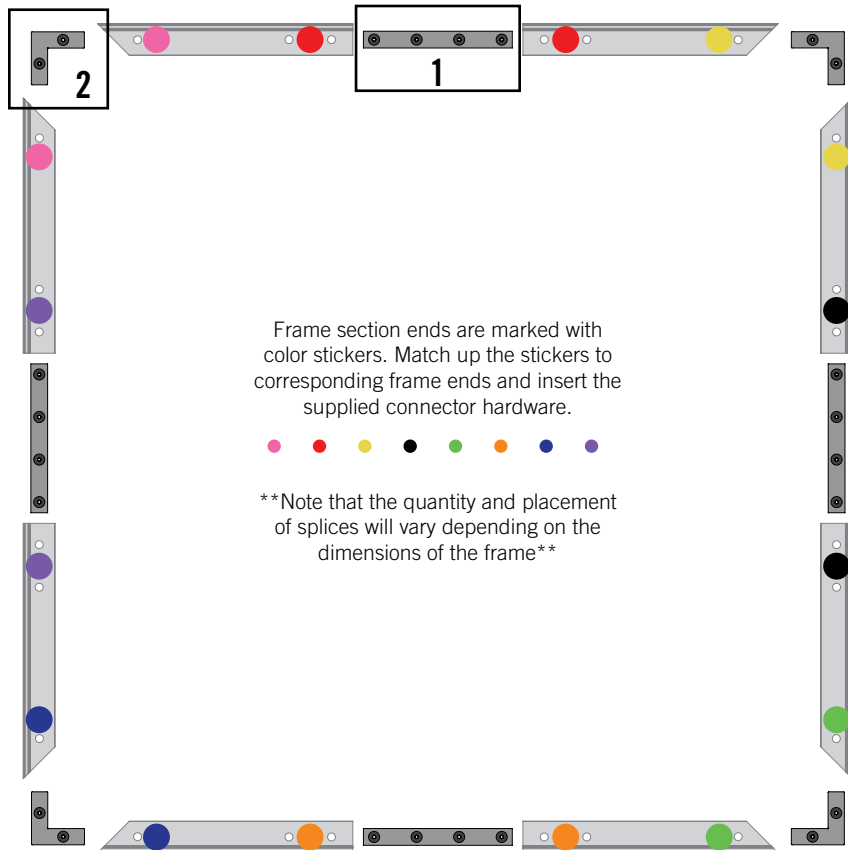
$\frac{5}{32}$ Allen Wrench
#2116



1.7 SPLICED - FRAME ASSEMBLY

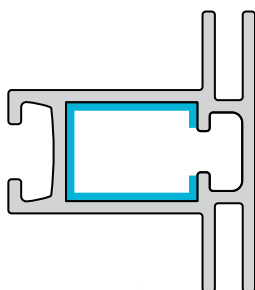


1.7"

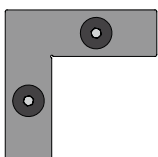


Cross-Section:

Extrusion Frame
HD-slot



Components:



Aluminum HD Corner
#2005



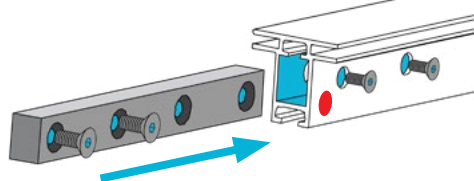
Aluminum HD Splice
#2054



5/32 Allen Wrench
#2116

Step One:

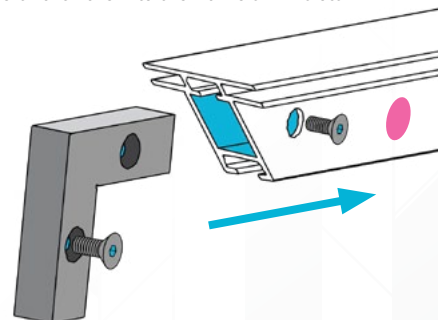
Remove screws from the HD Splices - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:

Remove screws from the HD Corner - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Three:

Correct alignment as needed and tighten screws with supplied 5/32 Allen Wrench for all four corners and splices.

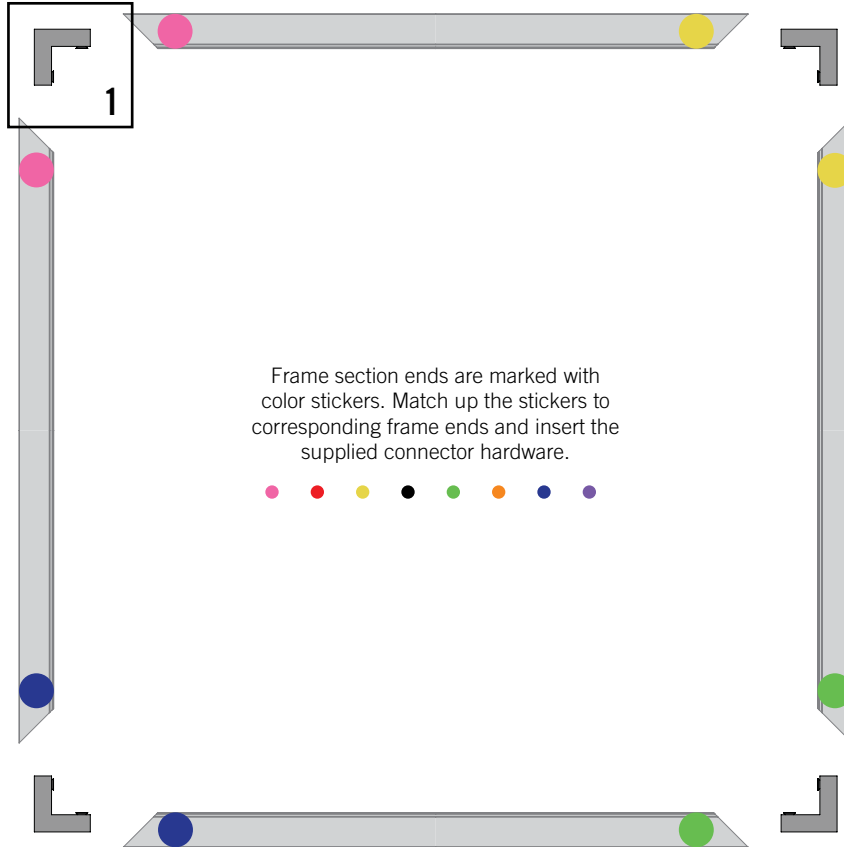
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

2.0 HYBRID UNSPLICED - FRAME ASSEMBLY



2.0"

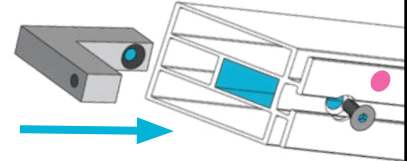


Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



Step One:

Remove screws from the HD Hybrid Corners - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Hybrid Corners are in place.

Step Two:

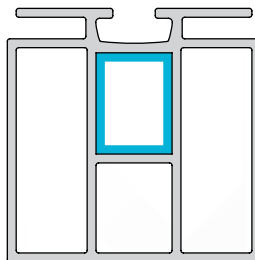
Correct alignment as needed and tighten all screws completely with supplied $\frac{5}{32}$ Allen Wrench for all four corners.

Step Three:

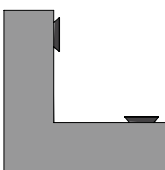
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:

Extrusion Frame
HD-slot



Components:



Aluminum HD Hybrid Corner #2008



$\frac{5}{32}$ Allen Wrench #2116



2.0 HYBRID SPLICED - FRAME ASSEMBLY

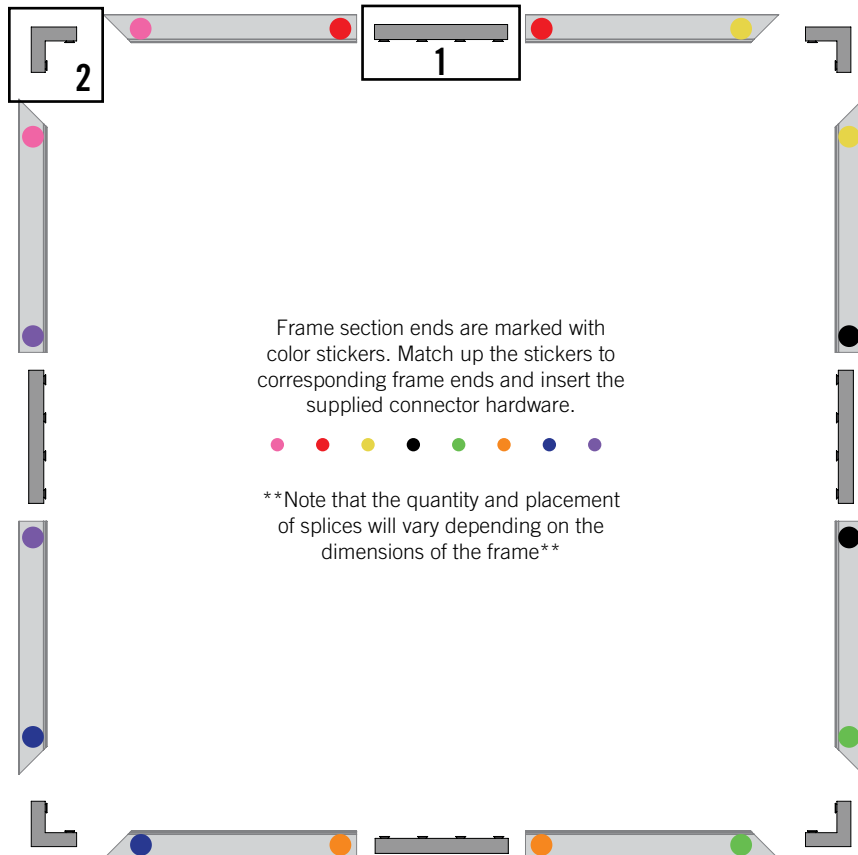


2.0"

FR



2



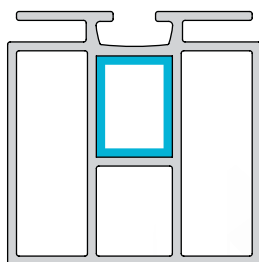
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



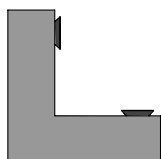
Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:

Extrusion Frame
HD-slot



Components:



Aluminum HD Hybrid Corner #2008



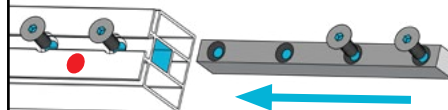
Aluminum HD Splice #2054



5/32 Allen Wrench #2116

Step One:

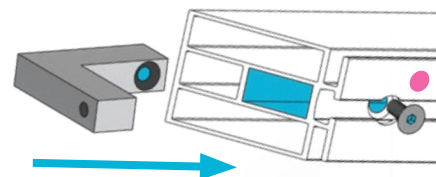
Remove screws from the HD Splices - save for later. Insert hardware into the frame HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:

Remove screws from the HD Hybrid Corners - save for later. Insert hardware into the frame HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Hybrid Corners are in place.

Step Three:

Correct alignment as needed and tighten all screws completely with supplied 5/32 Allen Wrench for all four corners and splices.

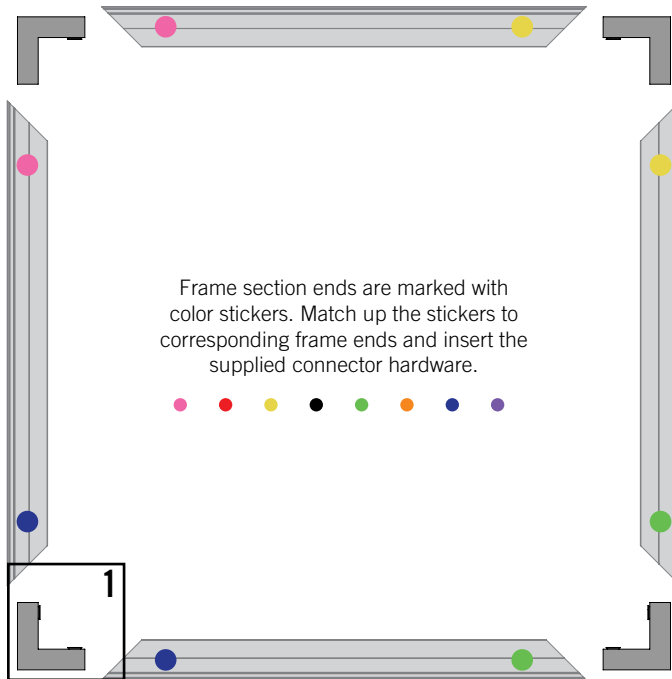
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

2.0 HYBRID - RIGID GRAPHIC INSTALL



2.0"



Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

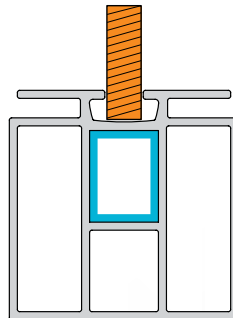


Cross-Section:

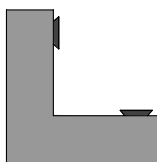
Extrusion
Frame

HD-slot

Rigid
Panel



Components:



Aluminum HD
Hybrid Corner
#2008

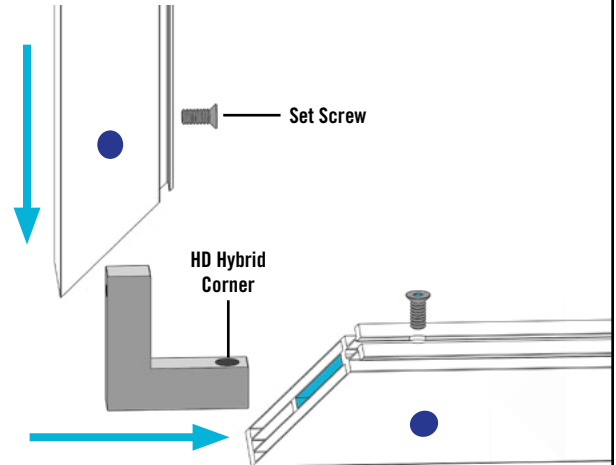


5/32 Allen Wrench
#2116

Step One:

BOTTOM FRAME ASSEMBLY

Remove screws from the bottom left and right HD Corners - save for later. Insert HD hardware into the frame's HD-slots.



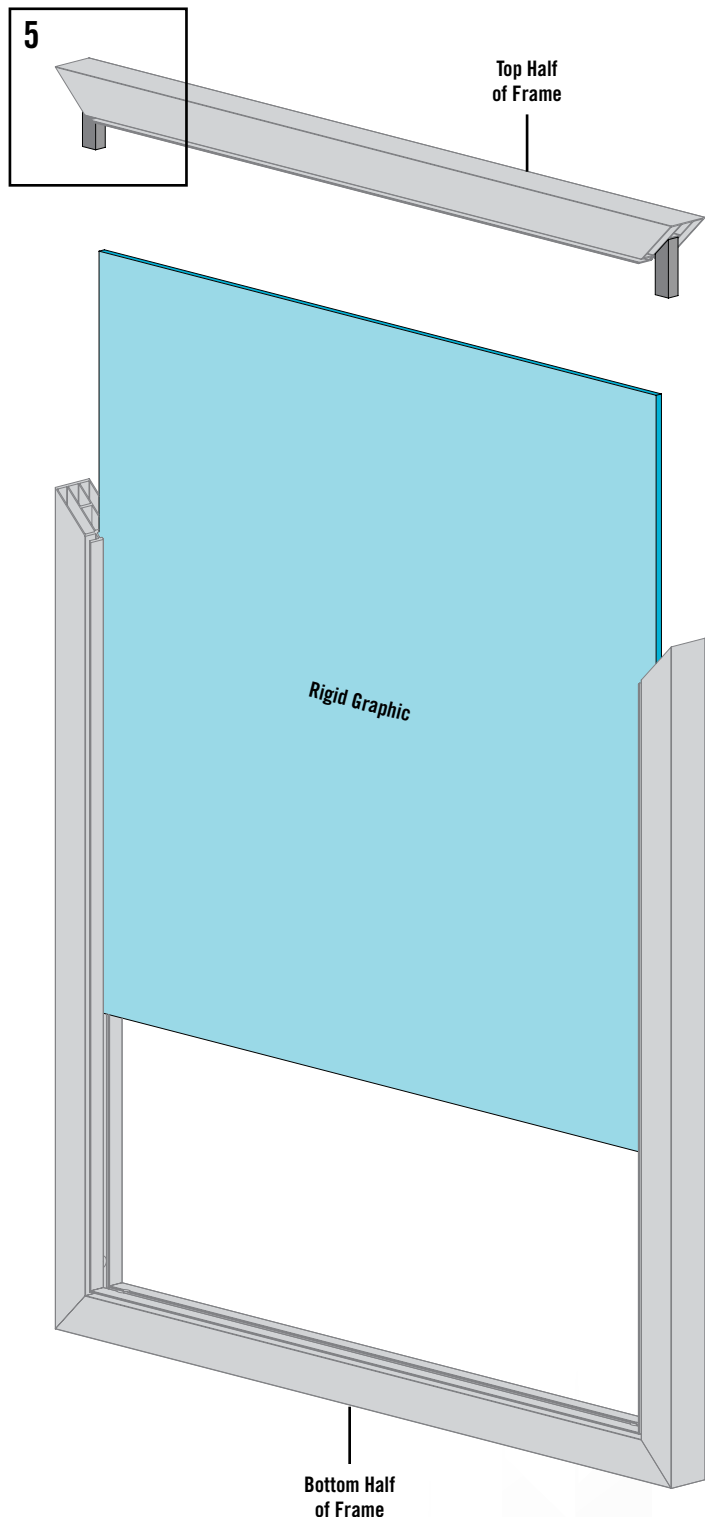
Re-insert screws and tighten just enough to catch until the bottom two HD Corners are in place.

Step Two:

Correct alignment as needed and tighten screws completely with supplied 5/32 Allen Wrench for the bottom two corners.

Step Three:

See additional assembly guides for Mounting Methods.



Step Four:

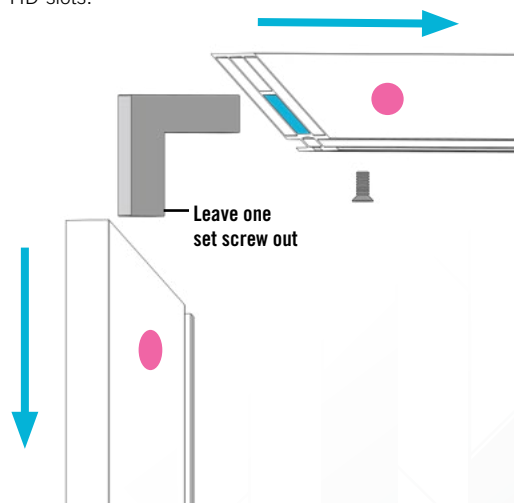
GRAPHIC INSTALL

Insert the rigid graphic into the rigid grooves of the bottom half of the assembled frame.

Step Five:

TOP FRAME ASSEMBLY

Remove screws from the top right and left HD Corners - save for later. Insert HD hardware into the frame's HD-slots.



Re-insert just one screw into the top right and left HD Corners and tighten with supplied $\frac{5}{32}$ Allen Wrench.

Step Six:

TOP LOADING ASSEMBLY

Slide the top half of the frame into the HD slots of the bottom half.

Note: The top half will rest freely without additional screws so that graphics can be changed with ease.

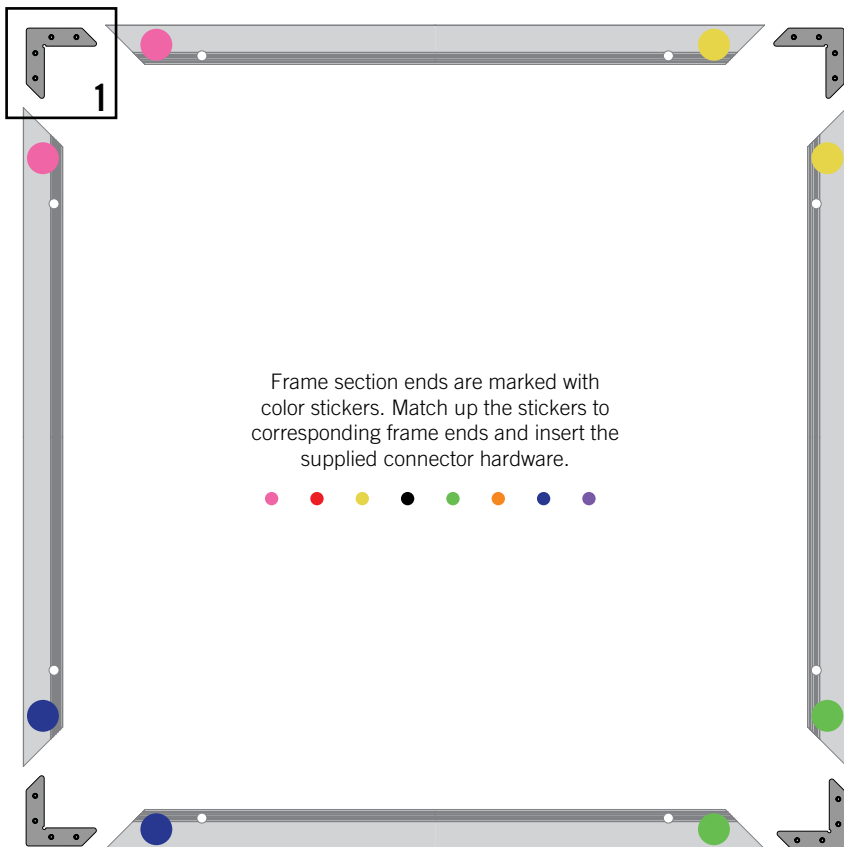
2.0 REVEAL UNSPLICED - FRAME ASSEMBLY



2.0"



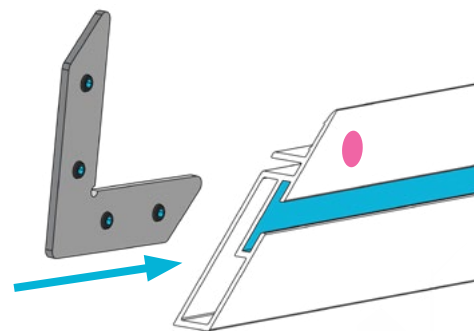
1



Step One:

REAR FRAME VIEW

Loosen set screws on the Steel Corners so that they become flush. Insert the Steel Corners into the frame's T-slots.



Tighten set screws just enough to catch until all four Steel Corners are inserted in place.

Step Two:

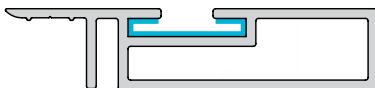
Correct alignment as needed and tighten all screws with supplied $\frac{1}{8}$ Allen Wrench for all four corners.

Step Three:

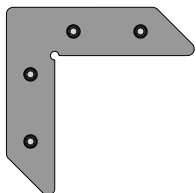
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:

Extrusion Frame
HD-slot



Components:



Steel Corner
#2000



$\frac{1}{8}$ Allen Wrench
#2115



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)



2.0 REVEAL SPLICED - FRAME ASSEMBLY

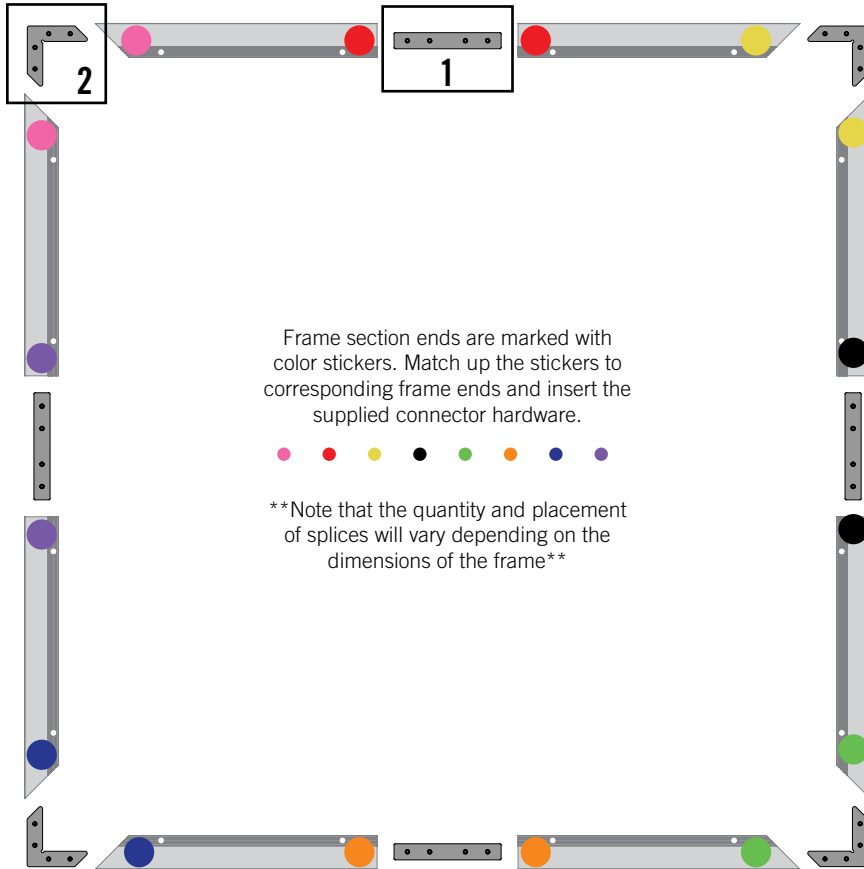


2.0"

F



1

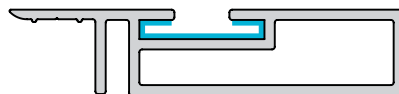


Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

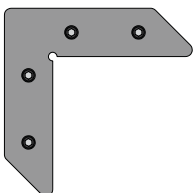


Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:



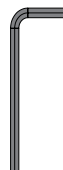
Components:



Steel Corner
#2000



Steel Splice
#2050



1/8 Allen Wrench
#2115

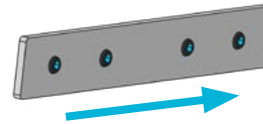


Drywall Wall Anchor
and Screw Set
#2140
(available upon request)

Step One:

REAR FRAME VIEW

Loosen set screws on the Steel Splices so that they become flush. Insert the Steel Splices into the frame's T-slots.

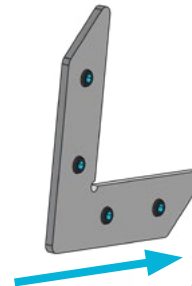


Tighten set screws just enough to catch until all four Steel Splices are inserted in place.

Step Two:

REAR FRAME VIEW

Loosen set screws on the Steel Corners so that they become flush. Insert the Steel Corners into the frame's T-slots.



Tighten set screws just enough to catch until all four Steel Corners are inserted in place.

Step Three:

Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners and splices.

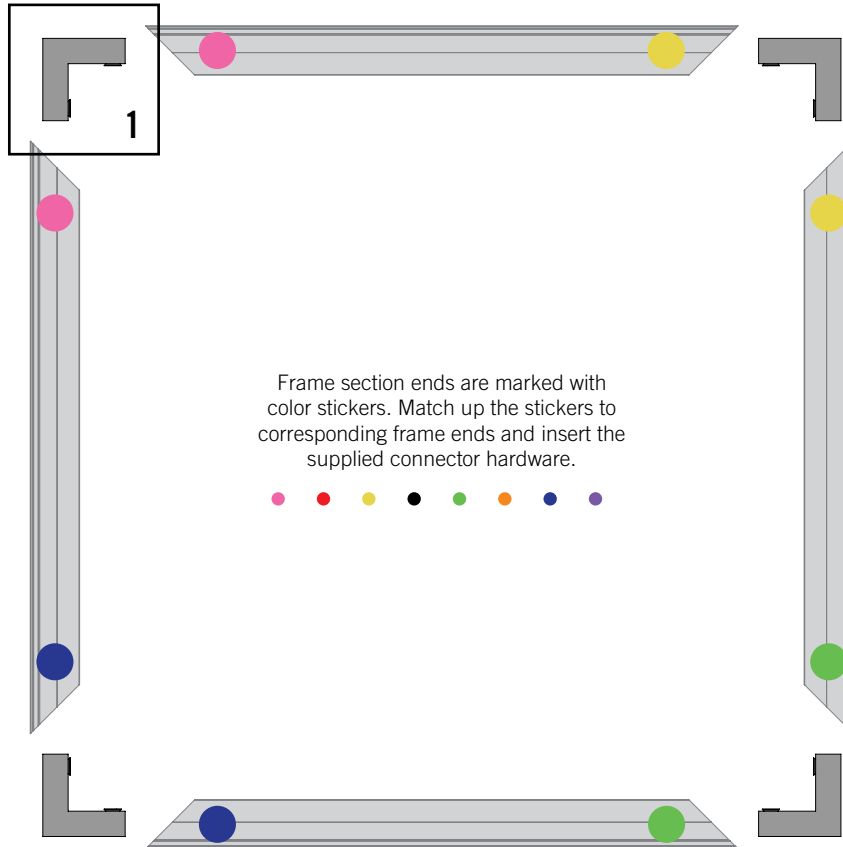
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

2.5 HYBRID UNSPLICED - FRAME ASSEMBLY

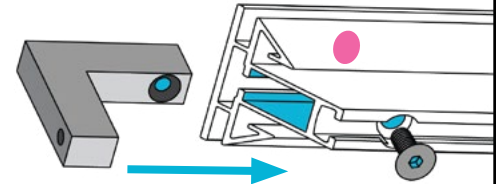


2.5"



Step One:

Remove screws from the HD Hybrid Corners - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Hybrid Corners are in place.

Step Two:

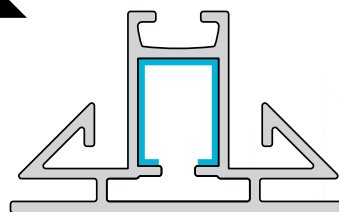
Correct alignment as needed and tighten all screws completely with supplied $\frac{5}{32}$ Allen Wrench for all four corners.

Step Three:

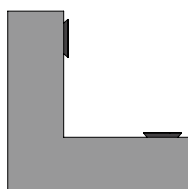
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:

Extrusion Frame
HD-slot



Components:



Aluminum HD Hybrid Corner #2008



$\frac{5}{32}$ Allen Wrench #2116



2.5 HYBRID SPLICED - FRAME ASSEMBLY

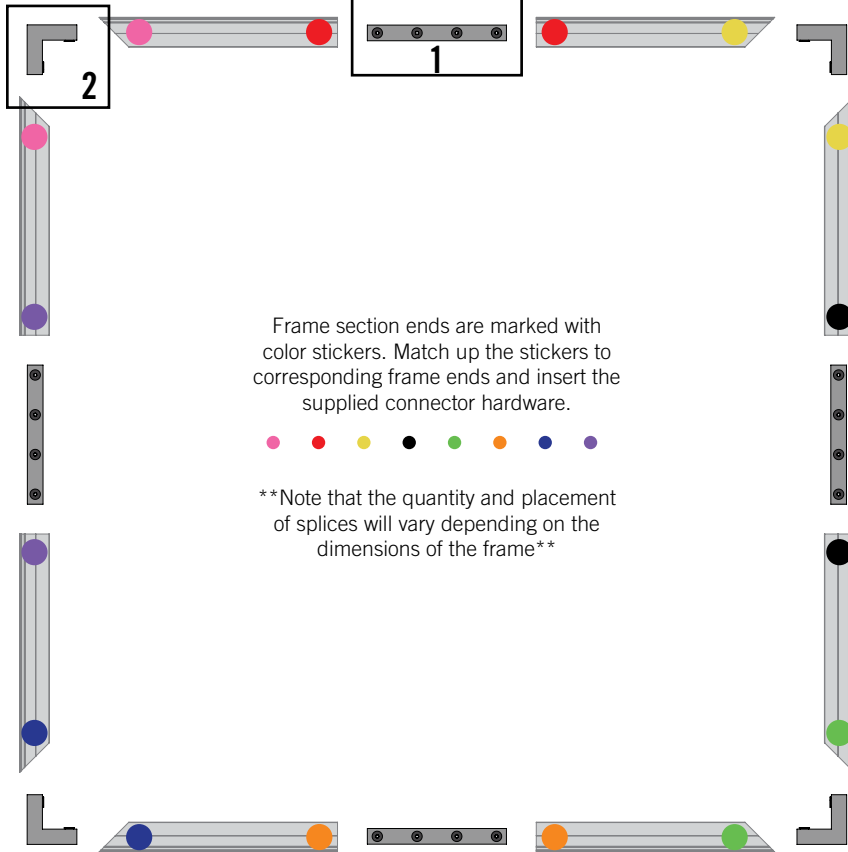


2.5"

FR



2



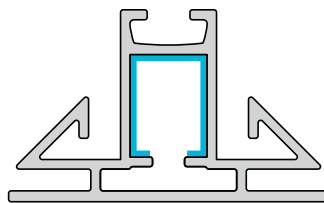
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



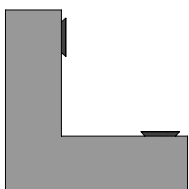
Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:

Extrusion Frame
HD-slot



Components:



Aluminum HD Hybrid Corner #2008



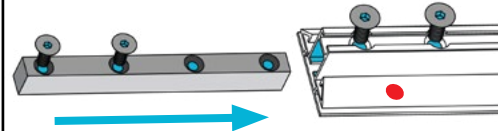
Aluminum HD Splice #2054



5/32 Allen Wrench #2116

Step One:

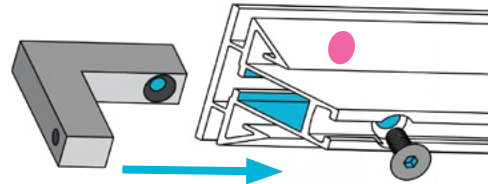
Remove screws from the HD Splices - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:

Remove screws from the HD Hybrid Corners - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Hybrid Corners are in place.

Step Three:

Correct alignment as needed and tighten all screws completely with supplied 5/32 Allen Wrench for all four corners and splices.

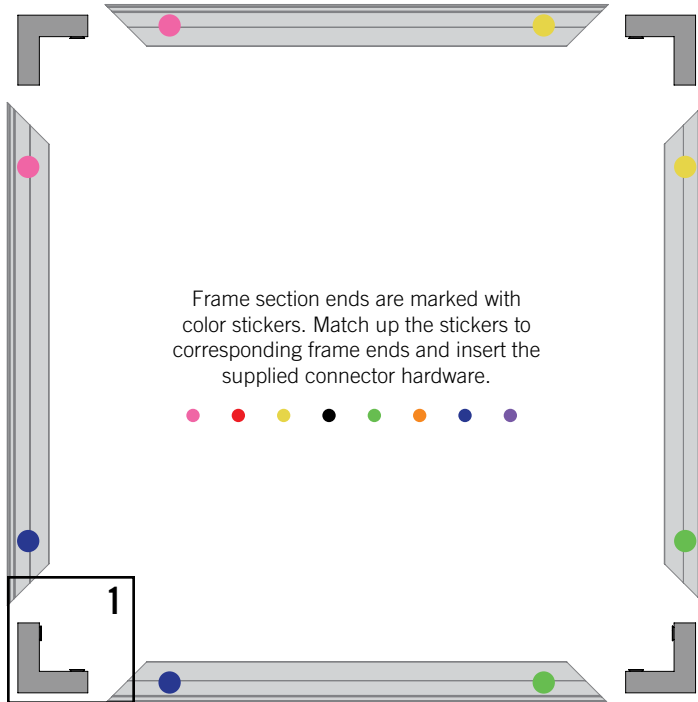
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

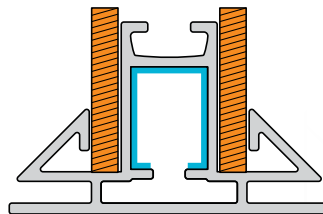
2.5 HYBRID - RIGID GRAPHIC INSTALL



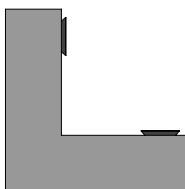
2.5"



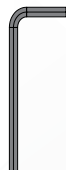
Cross-Section:



Components:



Aluminum HD Hybrid Corner #2008

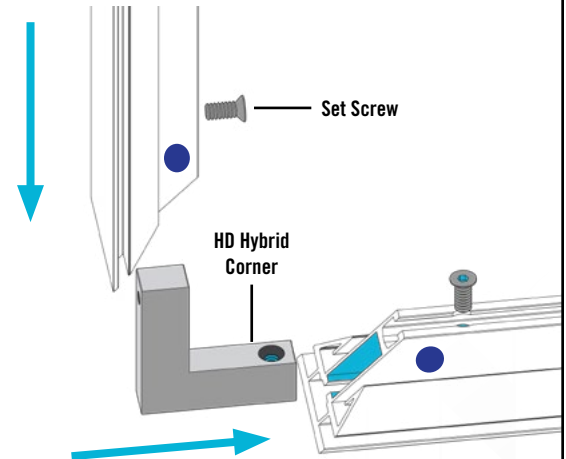


5/32 Allen Wrench #2116

Step One:

BOTTOM FRAME ASSEMBLY

Remove screws from the bottom left and right HD Corners - save for later. Insert HD hardware into the frame's HD-slots.



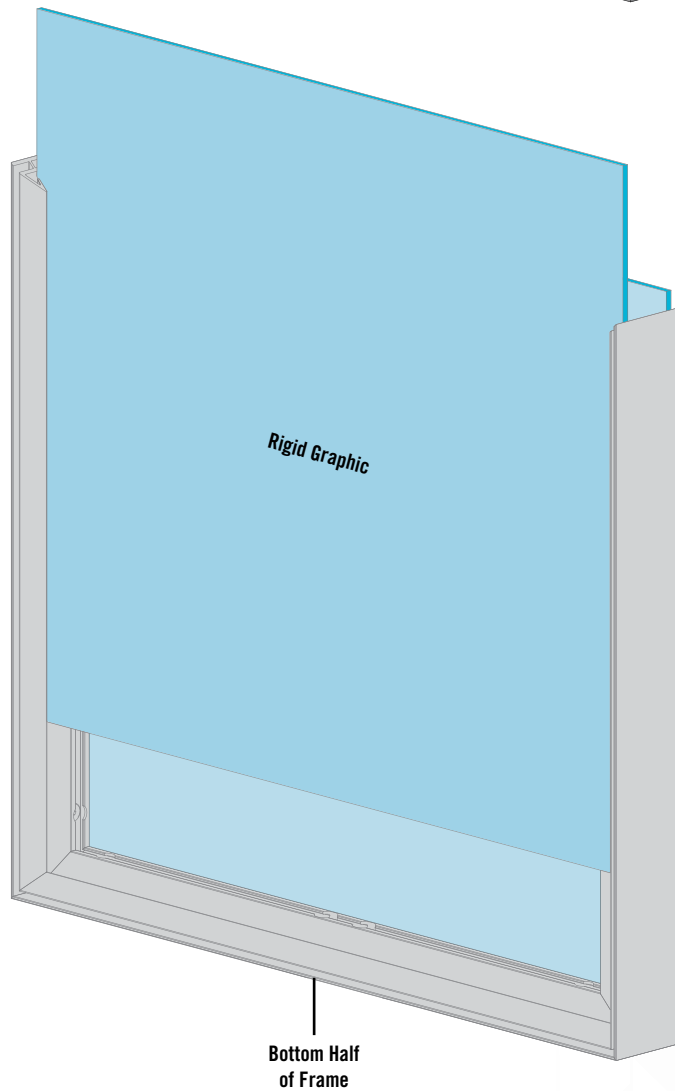
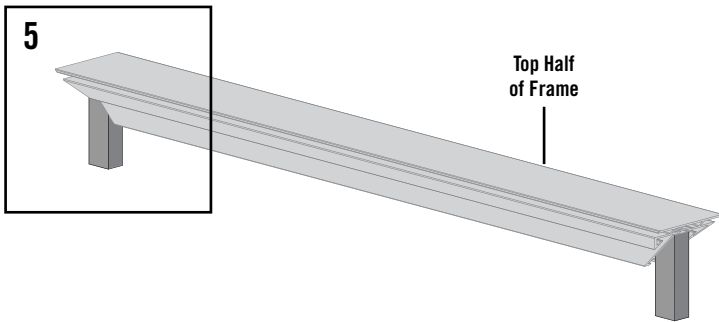
Re-insert screws and tighten just enough to catch until the bottom two HD Corners are in place.

Step Two:

Correct alignment as needed and tighten screws completely with supplied 5/32 Allen Wrench for the bottom two corners.

Step Three:

See additional assembly guides for Mounting Methods.



Step Four:

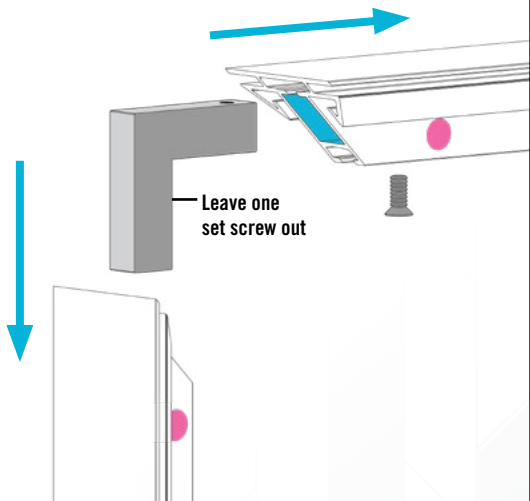
GRAPHIC INSTALL

Insert the rigid graphic into the rigid grooves of the bottom half of the assembled frame.

Step Five:

TOP FRAME ASSEMBLY

Remove screws from the top right and left HD Corners - save for later. Insert HD hardware into the frame's HD-slots.



Re-insert just one screw into the top right and left HD Corners and tighten with supplied $\frac{5}{32}$ Allen Wrench.

Step Six:

TOP LOADING ASSEMBLY

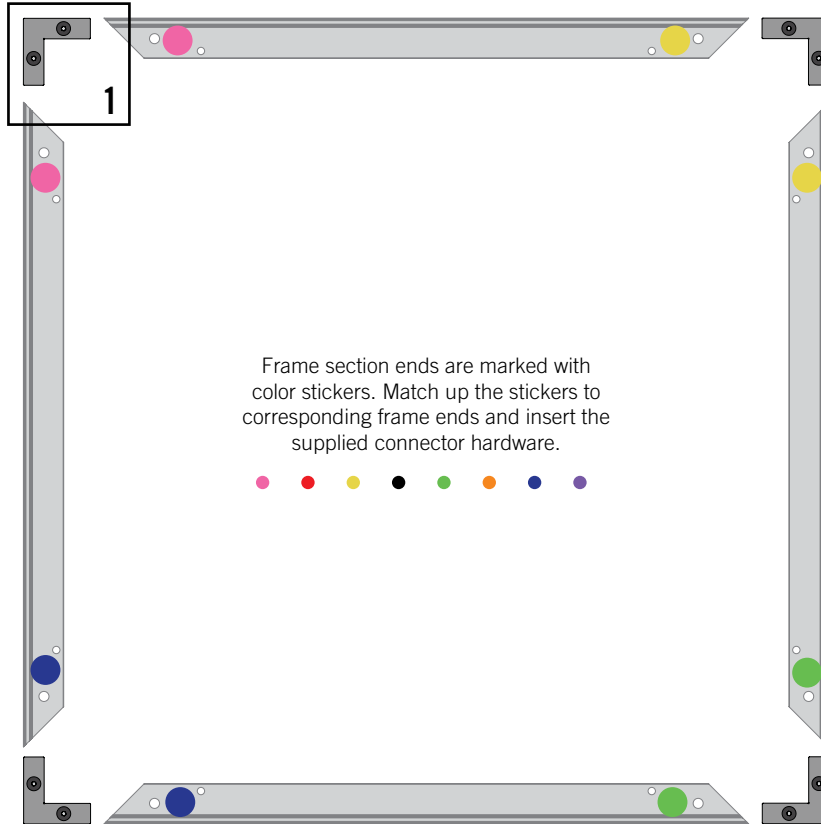
Slide the top half of the frame into the HD slots of the bottom half.

Note: The top half will rest freely without additional screws so that graphics can be changed with ease.

3.0 SINGLE SIDED UNSPLICED - FRAME ASSEMBLY

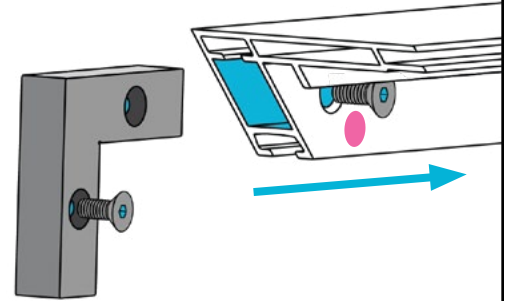


3.0"



Step One:

Remove screws from the HD Corner - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Two:

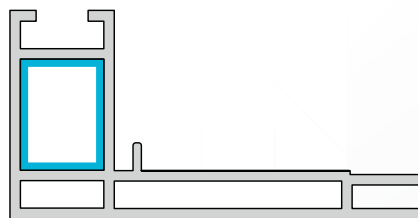
Correct alignment as needed and tighten all screws with supplied $\frac{5}{32}$ Allen Wrench for all four corners.

Step Three:

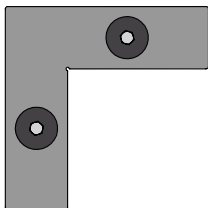
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:

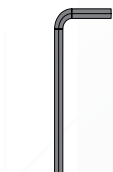
Extrusion Frame
HD-slot



Components:



Aluminum HD Corner
#2005



$\frac{5}{32}$ Allen Wrench
#2116



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)



3.0 SINGLE SIDED SPLICED - FRAME ASSEMBLY

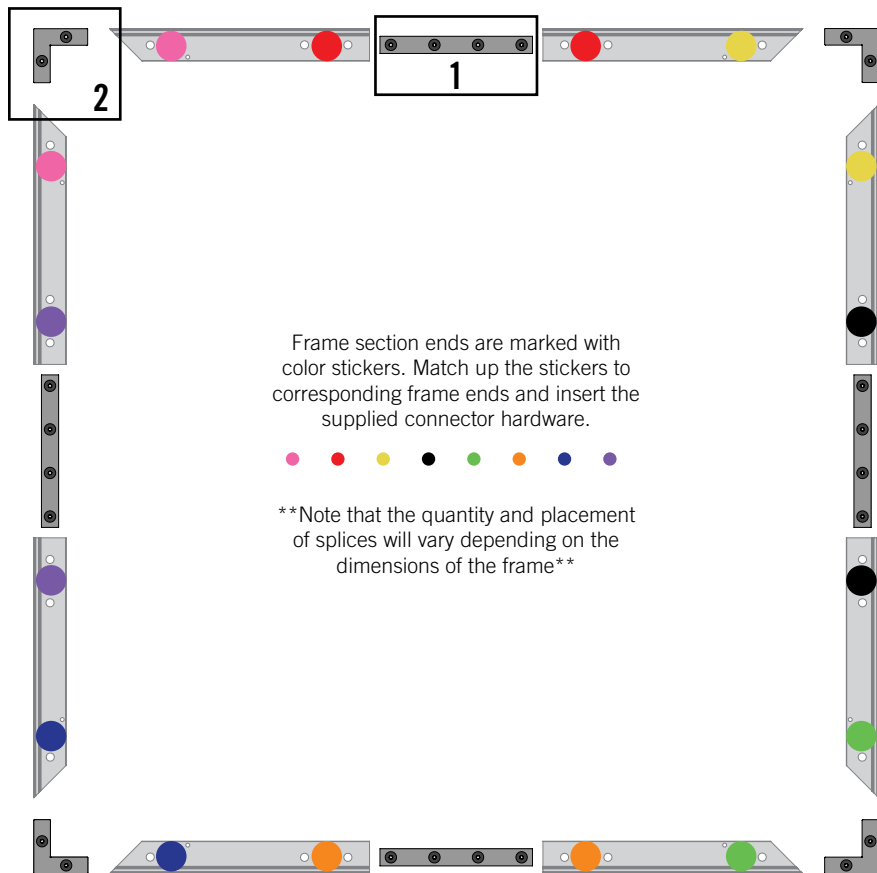


3.0"

F



1



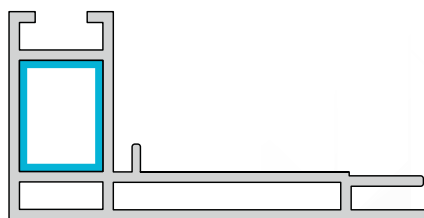
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

● ● ● ● ● ● ● ●

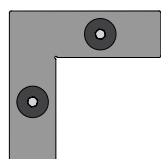
Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:

Extrusion Frame HD-slot



Components:



Aluminum HD Corner #2005



Aluminum HD Splice #2054



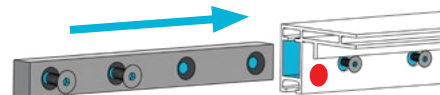
5/32 Allen Wrench #2116



Drywall Wall Anchor and Screw Set #2140 (available upon request)

Step One:

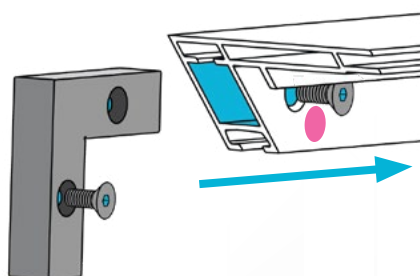
Remove screws from the HD Splices - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:

Remove screws from the HD Corners - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Three:

Correct alignment as needed and tighten all screws with supplied 5/32 Allen Wrench for all four corners and splices.

Step Four:

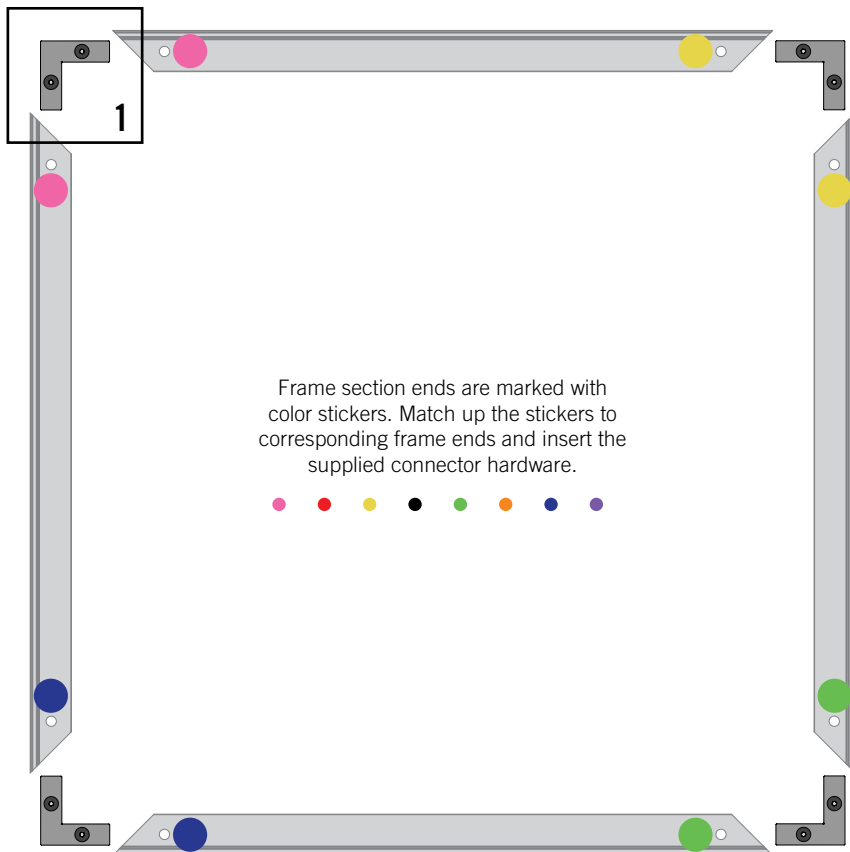
See additional assembly guides for Mounting Methods and Graphic Installation.

3.0 DOUBLE SIDED UNSPLICED - FRAME ASSEMBLY



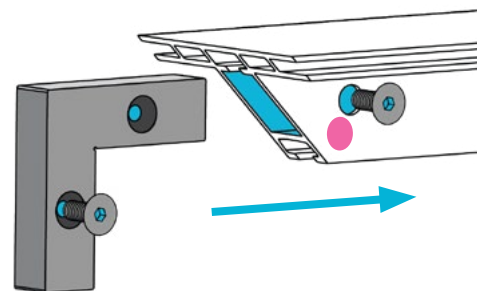
3.0"

F



Step One:

Remove screws from the HD Corners - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Two:

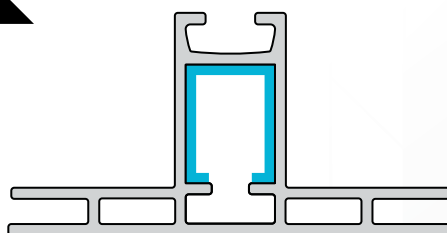
Correct alignment as needed and tighten all screws with supplied $\frac{5}{32}$ Allen Wrench for all four corners.

Step Three:

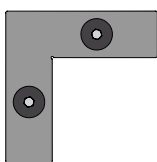
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:

Extrusion Frame
HD-slot



Components:



Aluminum HD Corner
#2005



$\frac{5}{32}$ Allen Wrench
#2116



3.0 DOUBLE SIDED SPLICED - FRAME ASSEMBLY

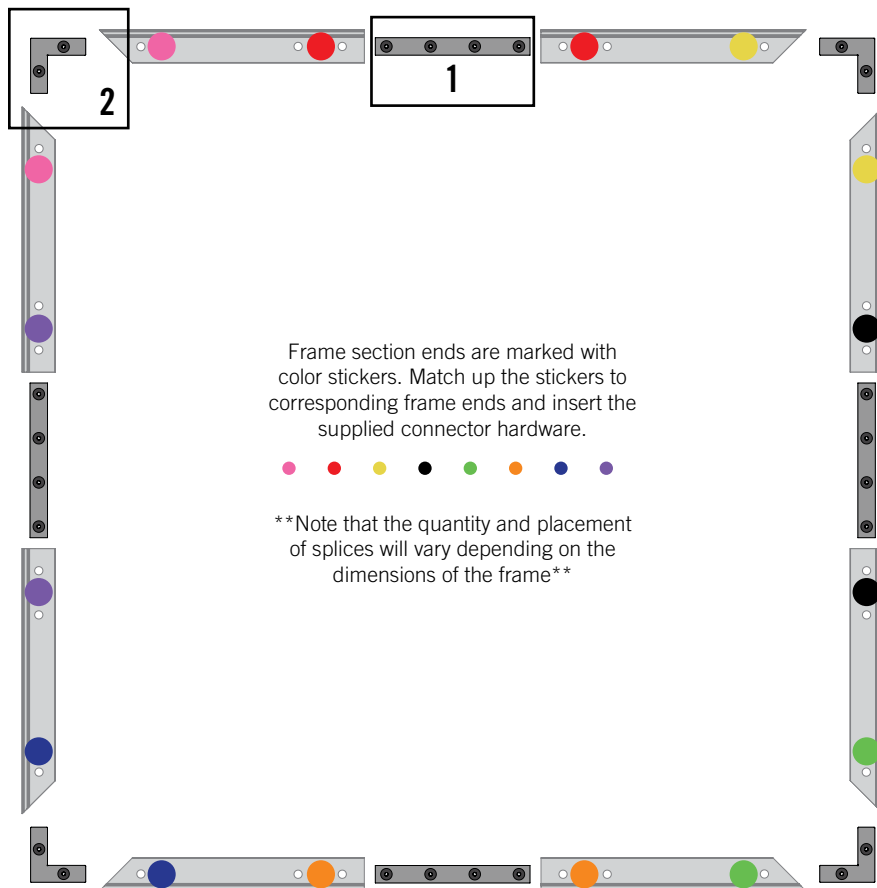


3.0"

F



2



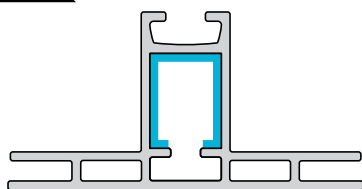
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



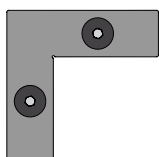
Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:

Extrusion Frame
HD-slot



Components:



Aluminum HD Corner
#2005



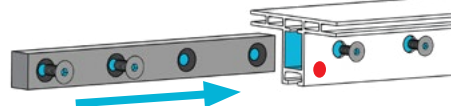
Aluminum HD Splice
#2054



5/32 Allen Wrench
#2116

Step One:

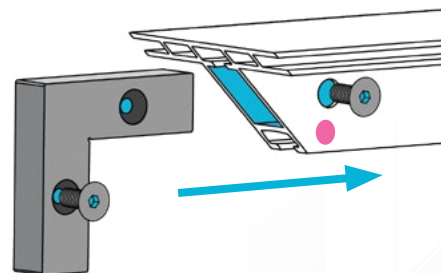
Remove screws from the HD Splices - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:

Remove screws from the HD Corners - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Three:

Correct alignment as needed and tighten all screws with supplied 5/32 Allen Wrench for all four corners and splices.

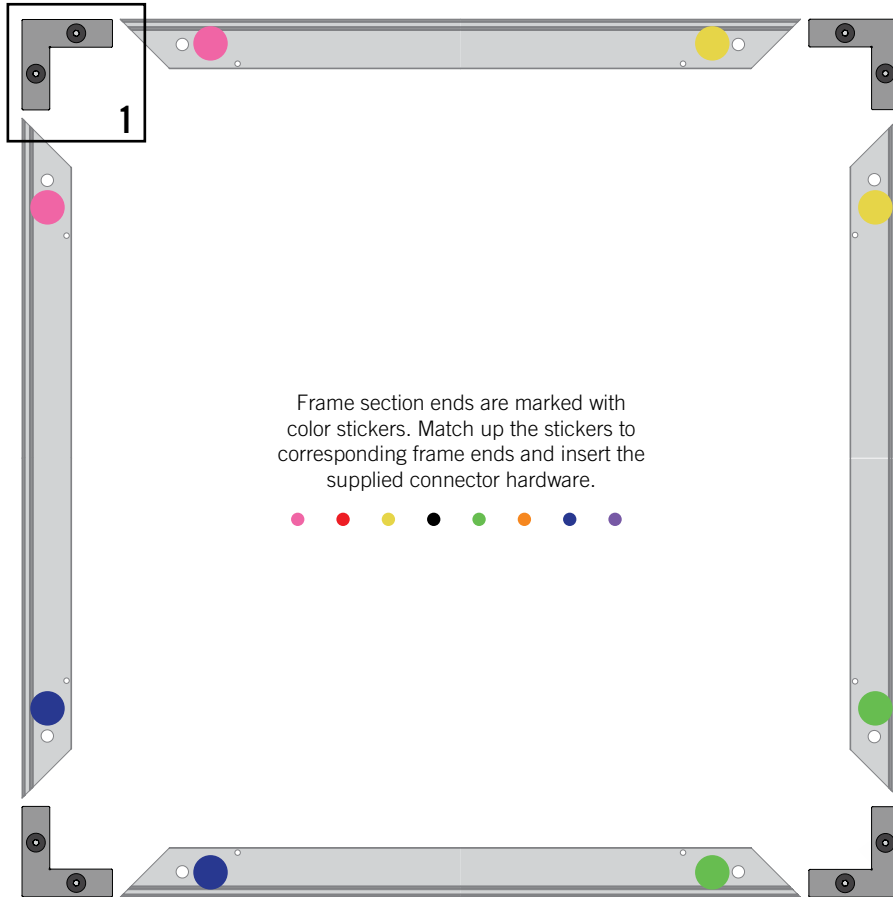
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

3.5 UNSPLICED - FRAME ASSEMBLY

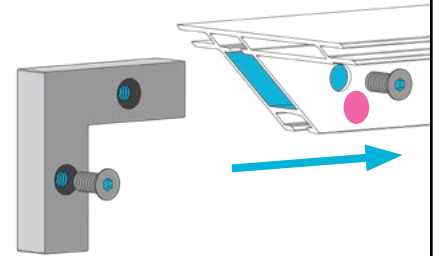


3.5"



Step One:

Remove screws from the HD Corners - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Two:

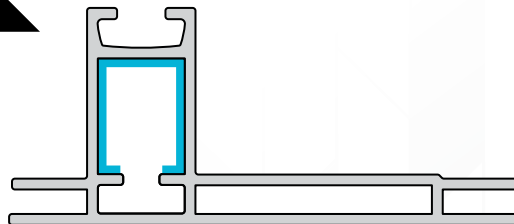
Correct alignment as needed and tighten all screws with supplied $\frac{5}{32}$ Allen Wrench for all four corners.

Step Three:

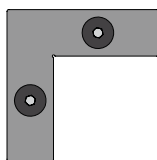
See additional assembly guides for Mounting Methods and Graphic Installation.

Cross-Section:

Extrusion Frame
HD-slot



Components:



Aluminum HD Corner
#2005



$\frac{5}{32}$ Allen Wrench
#2116



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)



3.5 SPLICED - FRAME ASSEMBLY

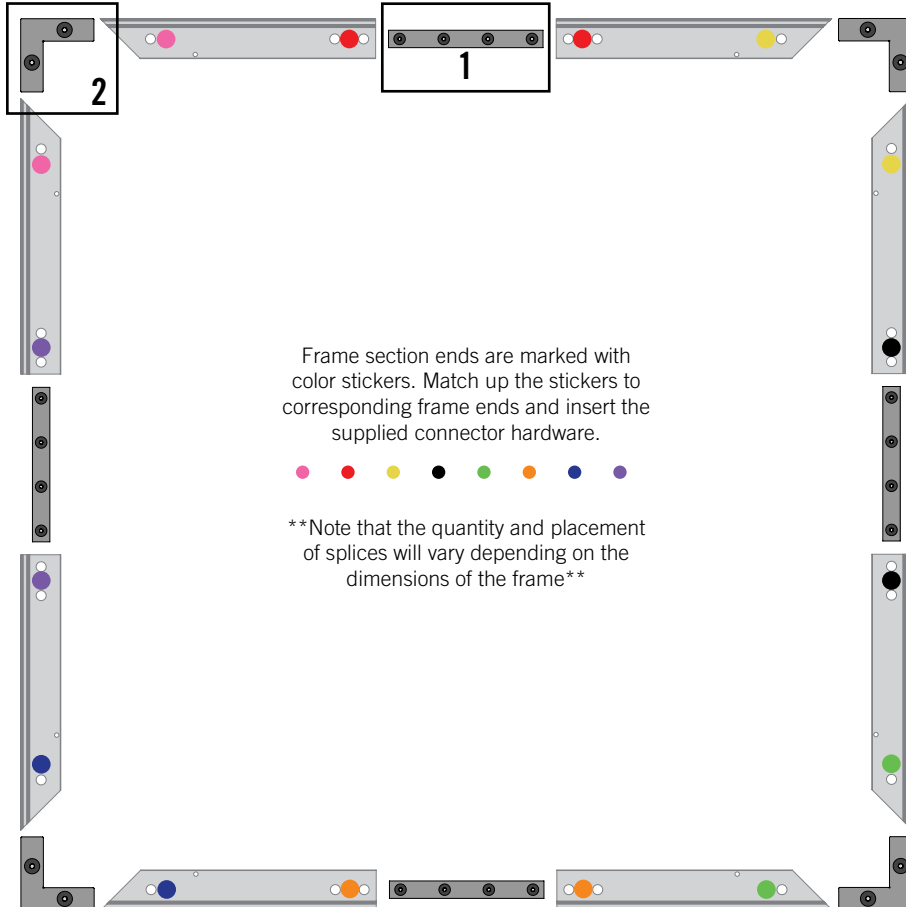


3.5"

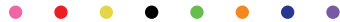
F



1

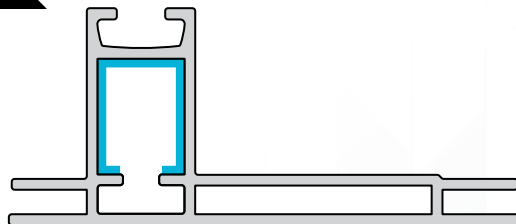


Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

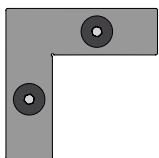


Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:



Components:



Aluminum HD Corner
#2005



Aluminum HD Splice
#2054



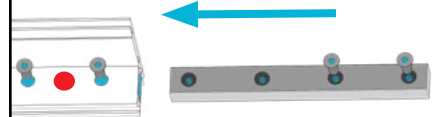
5/32 Allen Wrench
#2116



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)

Step One:

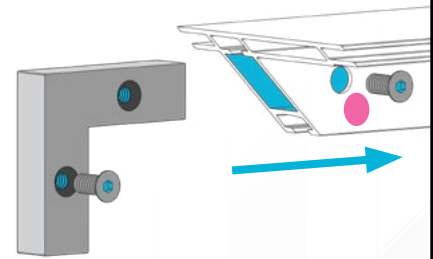
Remove screws from the HD Splices - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:

Remove screws from the HD Corners - save for later. Insert hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Three:

Correct alignment as needed and tighten all screws with supplied 5/32 Allen Wrench for all four corners and splices.

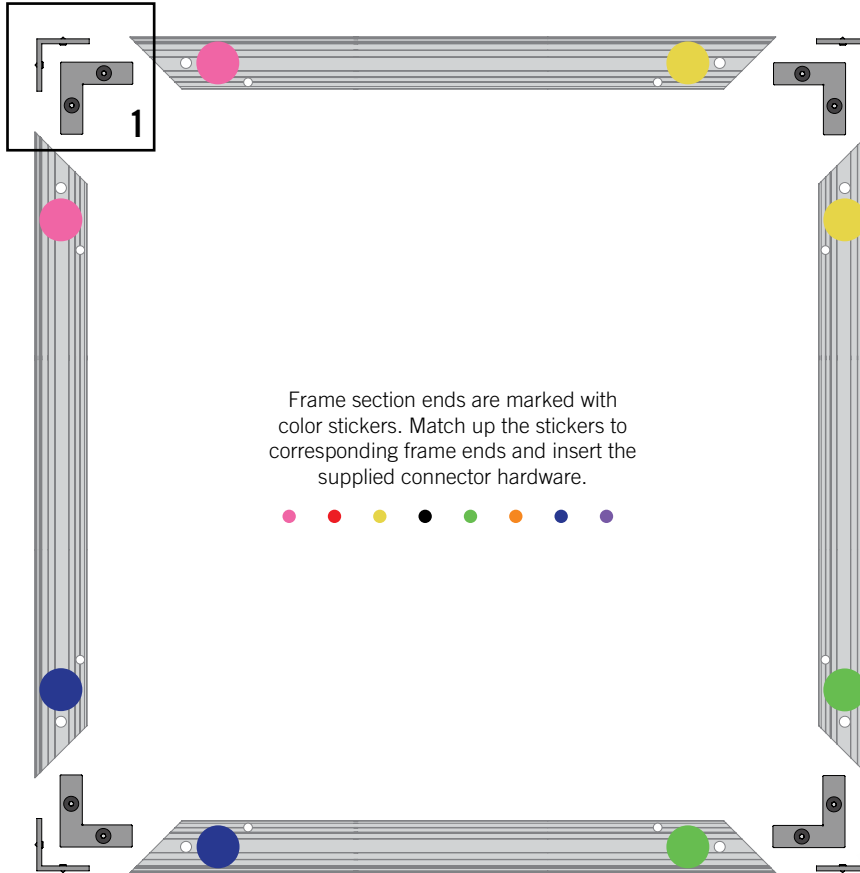
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

4.0 UNSPLICED - FRAME ASSEMBLY



4.0"

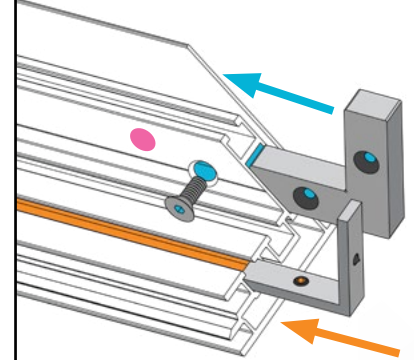


Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



Step One:

Remove screws from the HD Corners - save for later. Insert HD hardware into the frame's HD-slots. Loosen set screws on the L Corner so that they become flush. Insert the L Corners into the frame's T-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners and L Corners are in place.

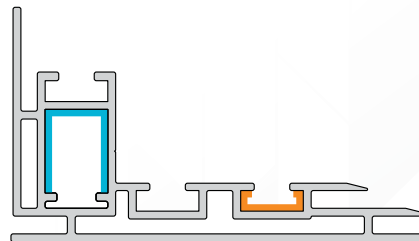
Step Two:

Correct alignment as needed and tighten all screws with supplied $\frac{1}{8}$ and $\frac{5}{32}$ Allen Wrenches for all four corners.

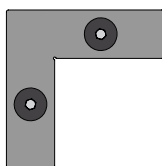
Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.

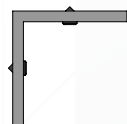
Cross-Section:



Components:



Aluminum HD Corner
#2005



Aluminum L Corner
#2004



$\frac{5}{32}$ Allen Wrench
#2116



$\frac{1}{8}$ Allen Wrench
#2115



Drywall Wall Anchor
and Screw Set
#2140
(available upon request)



4.0 SPLICED - FRAME ASSEMBLY

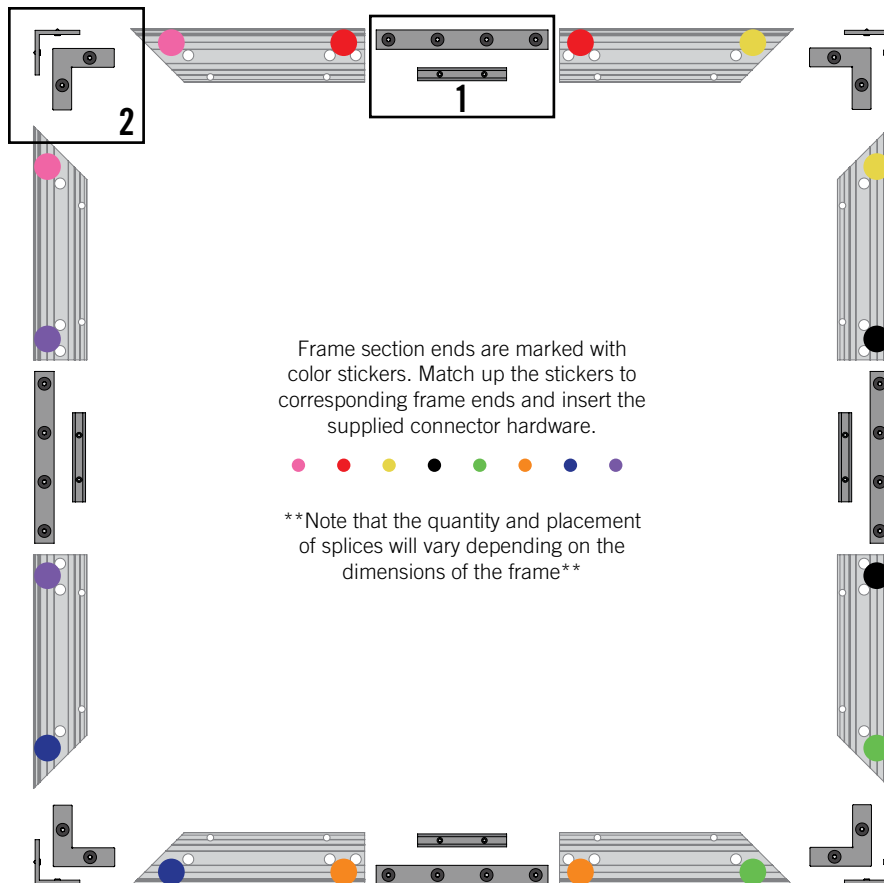


4.0"

F



1



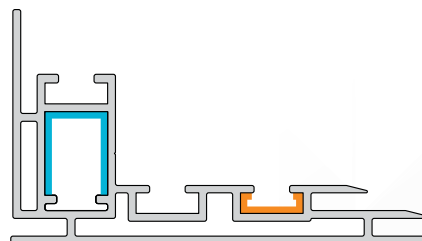
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



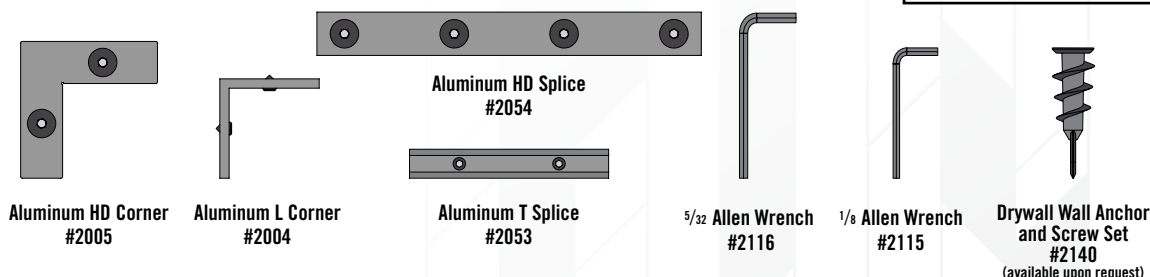
Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:

Extrusion Frame
HD-slot
T-slot

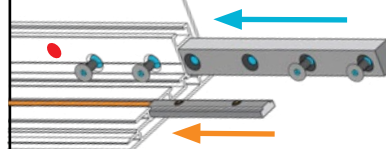


Components:



Step One:

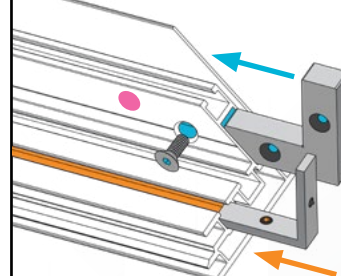
Remove screws from the HD Splices - save for later. Insert HD hardware into the frame's HD-slots. Loosen set screws on the T Splice so that they become flush. Insert the T Splices into the frame's T-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices and T Splices are in place.

Step Two:

Remove screws from the HD Corners - save for later. Insert HD hardware into the frame HD-slots. Loosen set screws on the L Corner so that they become flushed. Insert the L Corners into the frame T-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners and L Corners are in place.

Step Three:

Correct alignment as needed and tighten all screws with supplied $\frac{1}{8}$ and $\frac{5}{32}$ Allen Wrenches for all four corners and splices.

Step Four:

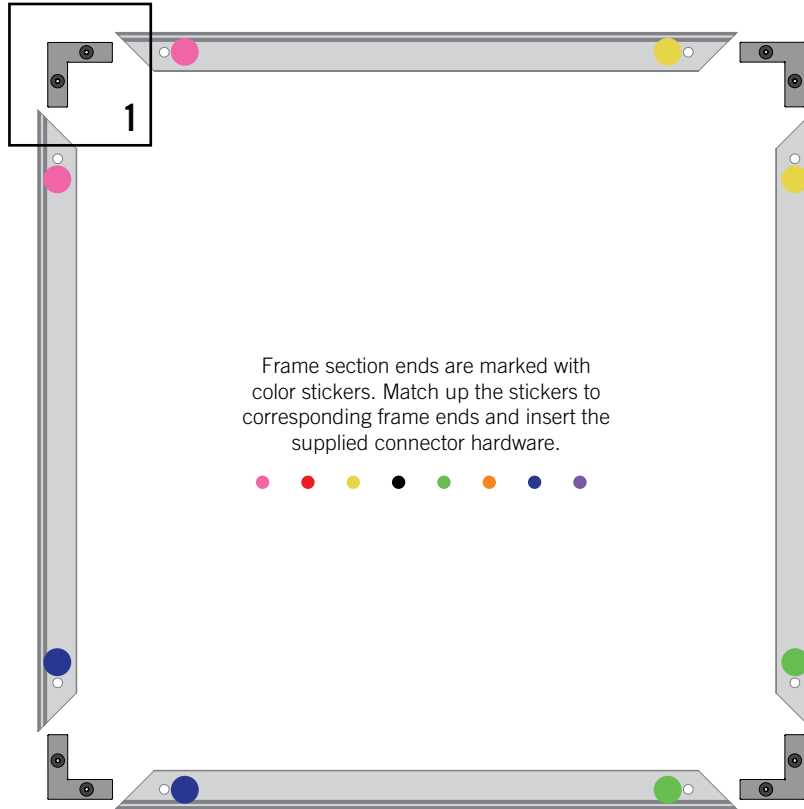
See additional assembly guides for Mounting Methods and Graphic Installation.



4.5 UNSPLICED - FRAME ASSEMBLY

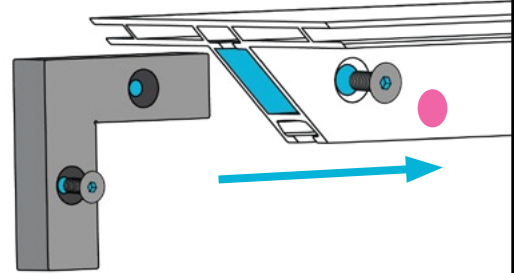


4.5"



Step One:

Remove screws from the HD Corners - save for later. Insert HD hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Two:

Correct alignment as needed and tighten all screws with supplied $\frac{5}{32}$ Allen Wrench for all four corners.

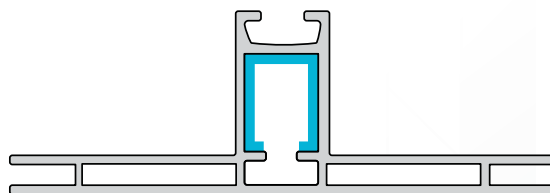
Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.

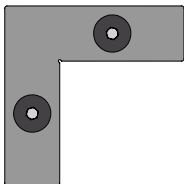
Cross-Section:

Extrusion Frame

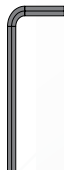
HD-slot



Components:



Aluminum HD Corner
#2005



$\frac{5}{32}$ Allen Wrench
#2116

4.5 SPLICED - FRAME ASSEMBLY

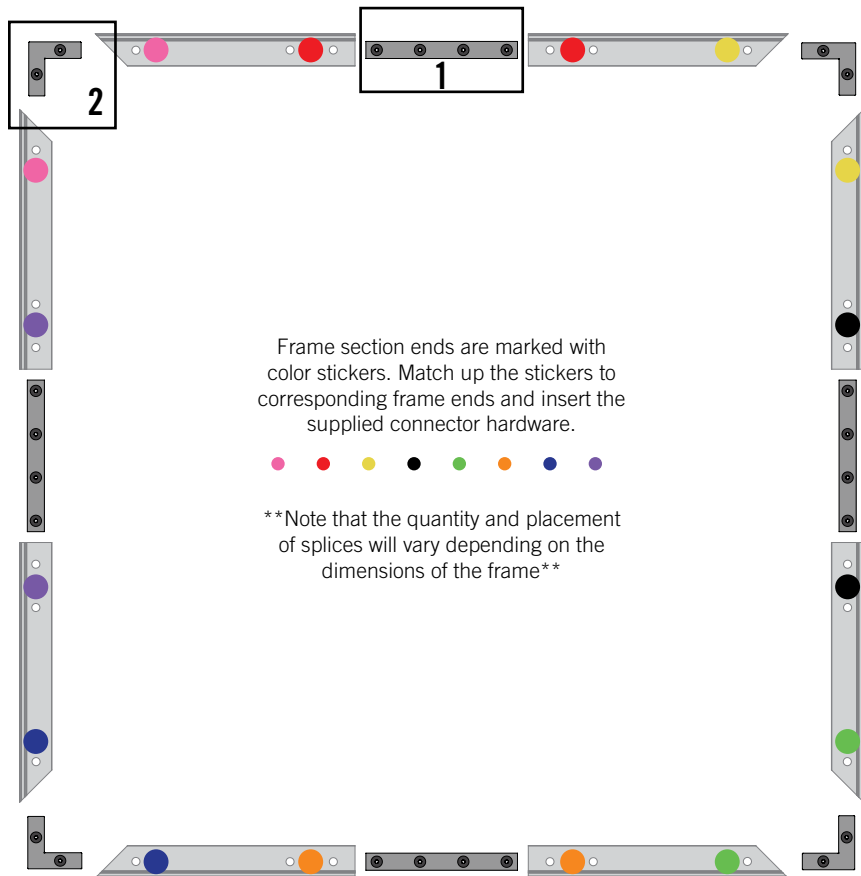


4.5"

F



2



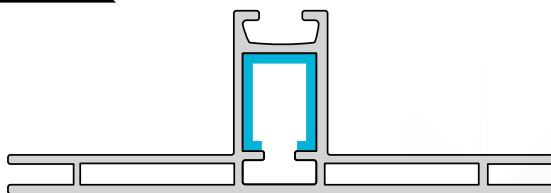
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



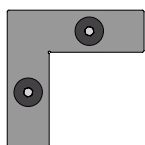
Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:

Extrusion Frame
HD-slot



Components:



Aluminum HD Corner
#2005



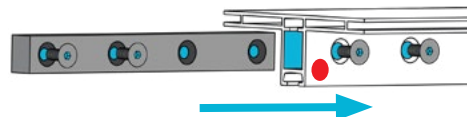
Aluminum HD Splice
#2054



5/32 Allen Wrench
#2116

Step One:

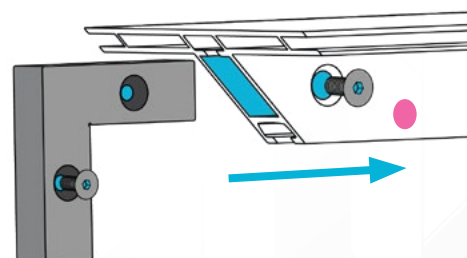
Remove screws from the HD Splices - save for later. Insert HD hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices are in place.

Step Two:

Remove screws from the HD Corners - save for later. Insert HD hardware into the frame's HD-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners are in place.

Step Three:

Correct alignment as needed and tighten all screws with supplied 5/32 Allen Wrench for all four corners and splices.

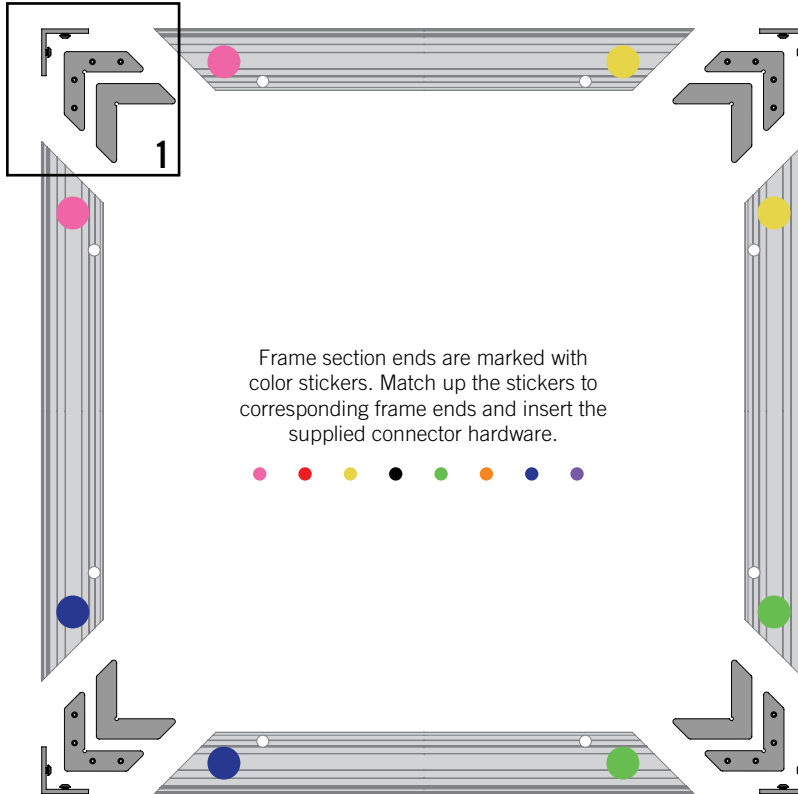
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

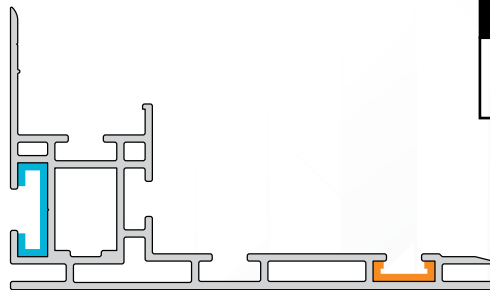
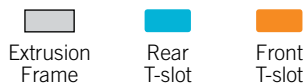
4.75 UNSPLICED - FRAME ASSEMBLY



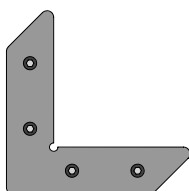
4.75"



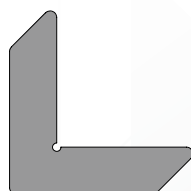
Cross-Section:



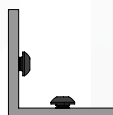
Components:



Steel Corner
#2000



Blank Steel Corner
#2001



Aluminum L Corner
#2004



1/8 Allen Wrench
#2115

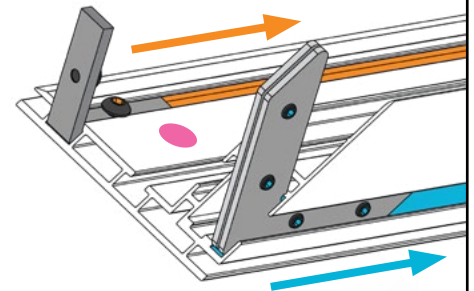


Drywall Wall Anchor
and Screw Set
#2140
(available upon request)

Step One:

REAR FRAME VIEW

Loosen set screws on the L Corner and the Steel Corners so that they become flush. Insert the L Corners into the frame's Front T-slots. Stack a Steel Corner on top of a Blank Steel Corner and insert the stack into the frame's Rear T-slots.



Re-insert screws and tighten just enough to catch until all four Steel Corners and L Corners are in place.

Step Two:

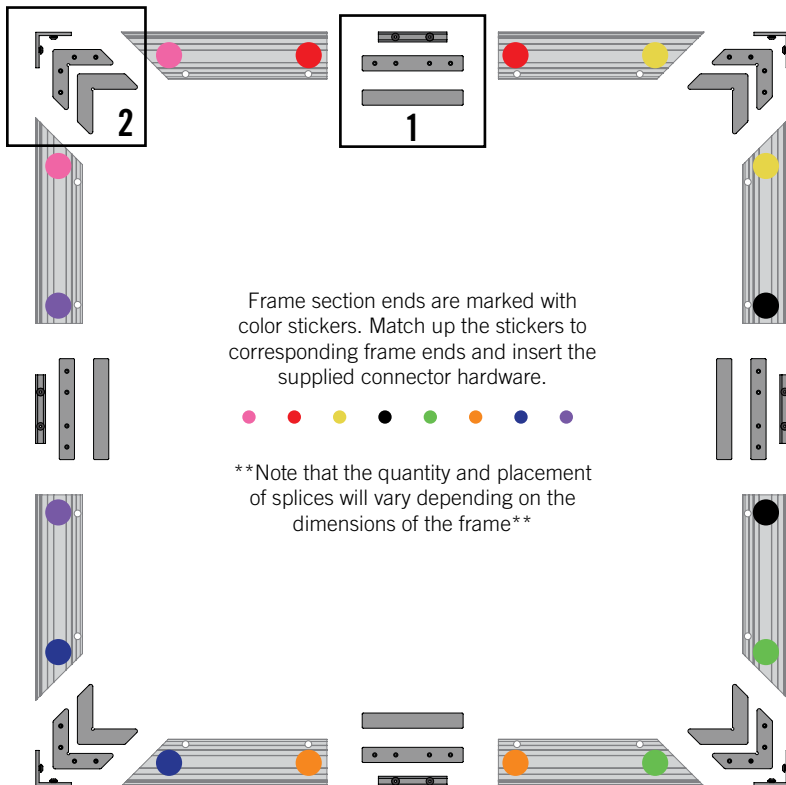
Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners.

Step Three:

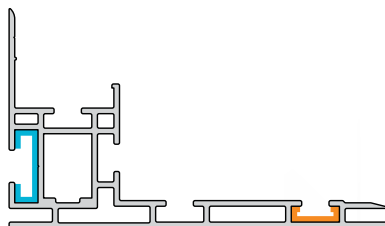
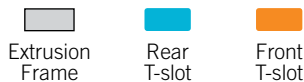
See additional assembly guides for Mounting Methods and Graphic Installation.

4.75 SPLICED - FRAME ASSEMBLY

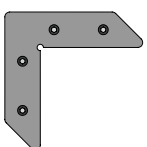
4.75"



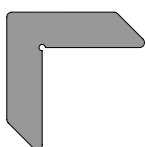
Cross-Section:



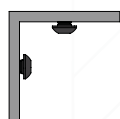
Components:



Steel Corner
#2000

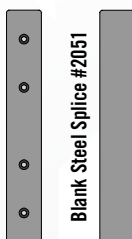


Blank Steel Corner
#2001



Aluminum L Corner
#2004

Steel Splice #2050



Blank Steel Splice #2051

Aluminum T Splice #2053



1/8" Allen Wrench
#2115



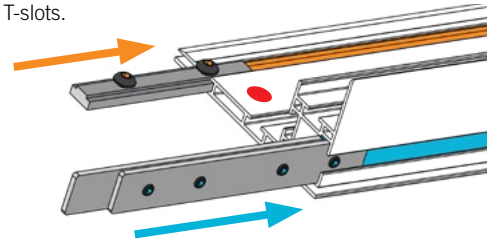
Drywall Wall Anchor
and Screw Set
#2140
(available upon request)



Step One:

REAR FRAME VIEW

Loosen set screws on the T Splices and the Steel Splices so that they become flush. Insert the T Splices into the frame's Front T-slots. Stack a Steel Splice on top of a Blank Steel Splice and insert the stack into the frame's Rear T-slots.

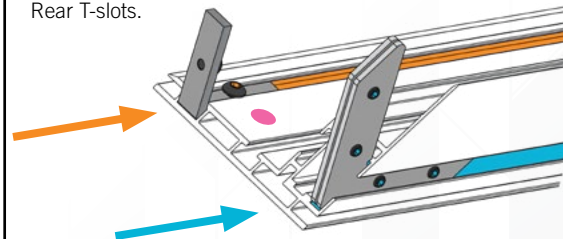


Re-insert screws and tighten just enough to catch until all four Steel Splices and T Splices are in place.

Step Two:

REAR FRAME VIEW

Loosen set screws on the L Corner and the Steel Corners so that they become flush. Insert the L Corners into the frame's Front T-slots. Stack a Steel Corner on top of a Blank Steel Corner and insert the stack into the frame's Rear T-slots.



Re-insert screws and tighten just enough to catch until all four Steel Corners and L Corners are in place.

Step Three:

Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners and splices.

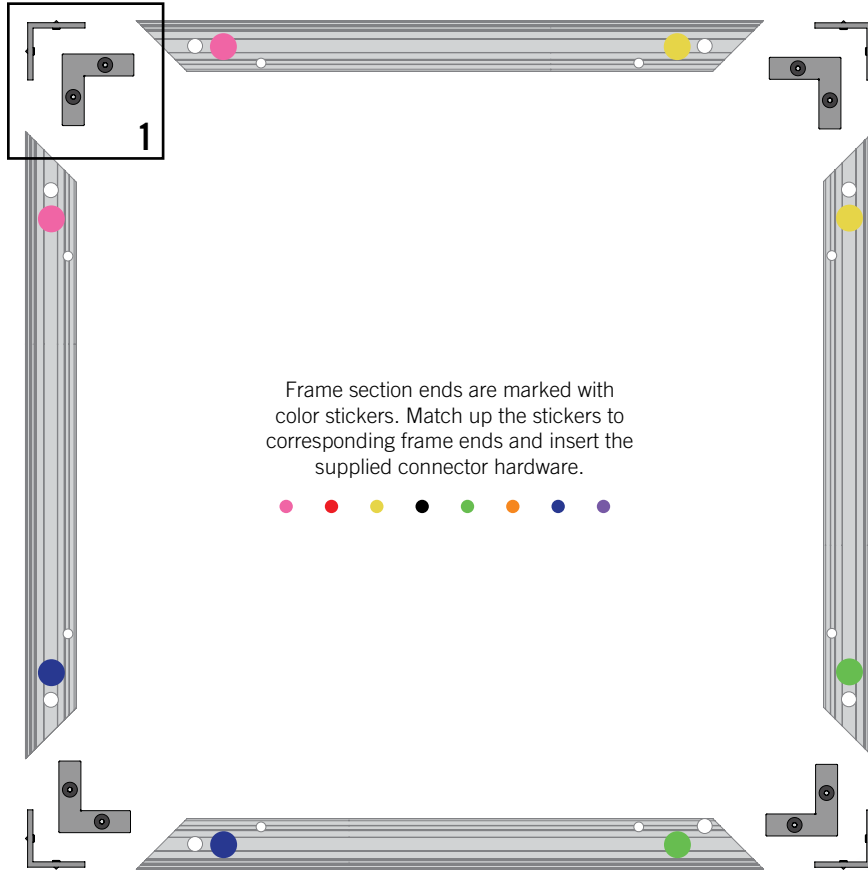
Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

4.75 HD UNSPLICED - FRAME ASSEMBLY

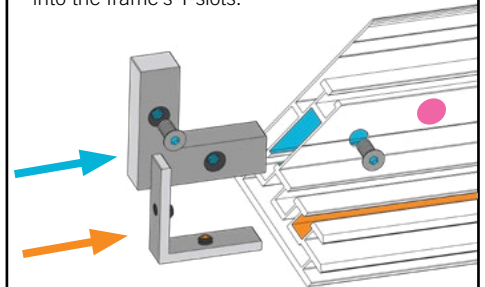


4.75"



Step One:

Remove screws from the HD Corners - save for later. Insert HD hardware into the frame's HD-slots. Loosen set screws on the L Corner so that they become flush. Insert the L Corners into the frame's T-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners and L Corners are in place.

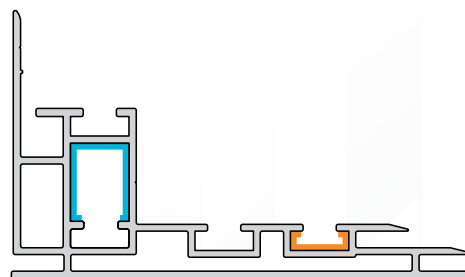
Step Two:

Correct alignment as needed and tighten all screws with supplied $\frac{1}{8}$ and $\frac{5}{32}$ Allen Wrenches for all four corners.

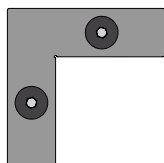
Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.

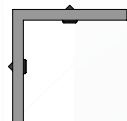
Cross-Section:



Components:



Aluminum HD Corner
#2005



Aluminum L Corner
#2004



$\frac{5}{32}$ Allen Wrench
#2116



$\frac{1}{8}$ Allen Wrench
#2115



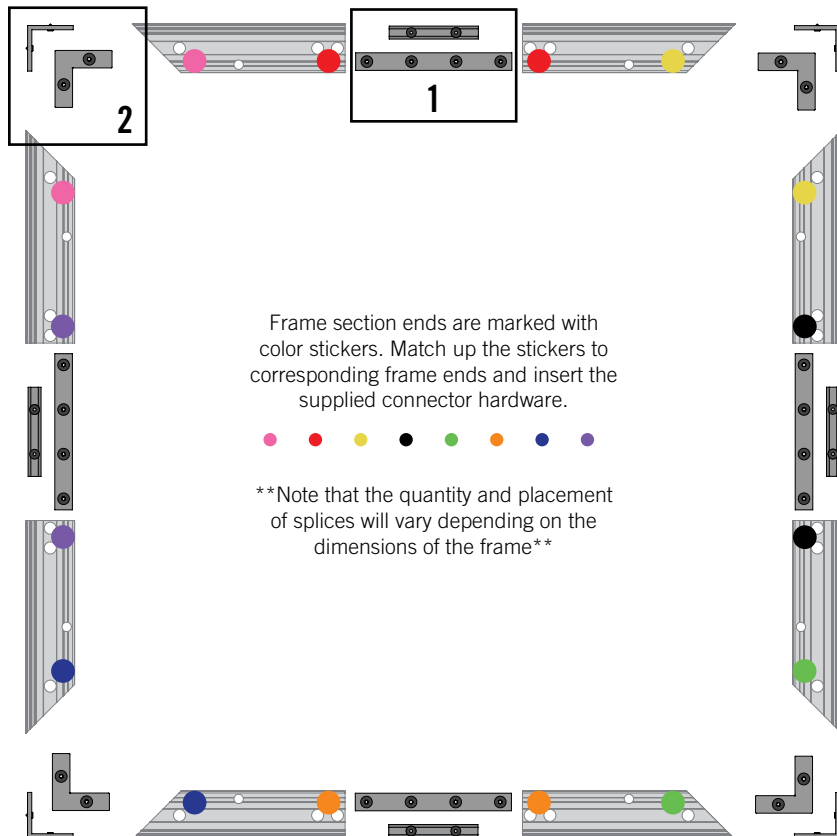
Drywall Wall Anchor
and Screw Set
#2140
(available upon request)



4.75 HD SPLICED - FRAME ASSEMBLY



4.75"



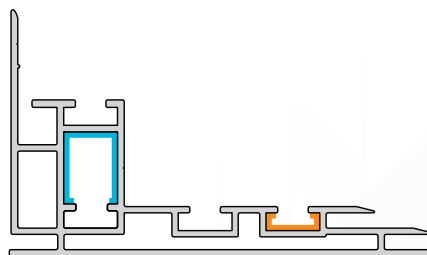
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



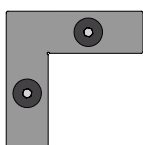
Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:

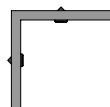
Extrusion Frame HD-slot T-slot



Components:



Aluminum HD Corner #2005



Aluminum L Corner #2004



Aluminum T Splice #2053

Aluminum HD Splice #2054



5/32 Allen Wrench #2116



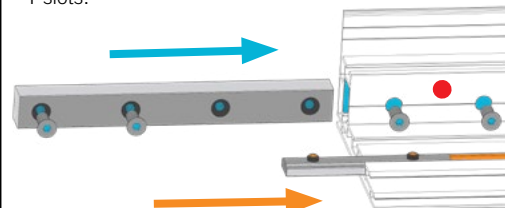
1/8 Allen Wrench #2115



Drywall Wall Anchor and Screw Set #2140 (available upon request)

Step One:

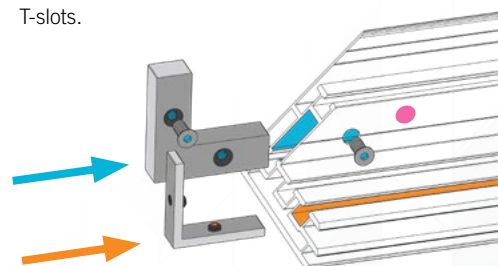
Remove screws from the HD Splices - save for later. Insert HD hardware into the frame's HD-slots. Loosen set screws on the T Splices so that they become flush. Insert the T Splices into the frame's T-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices and T Splices are in place.

Step Two:

Remove screws from the HD Corners - save for later. Insert HD hardware into the frame's HD-slots. Loosen set screws on the L Corner so that they become flush. Insert the L Corners into the frame's T-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners and L Corners are in place.

Step Three:

Correct alignment as needed and tighten all screws with supplied 1/8 and 5/32 Allen Wrenches for all four corners and splices.

Step Four:

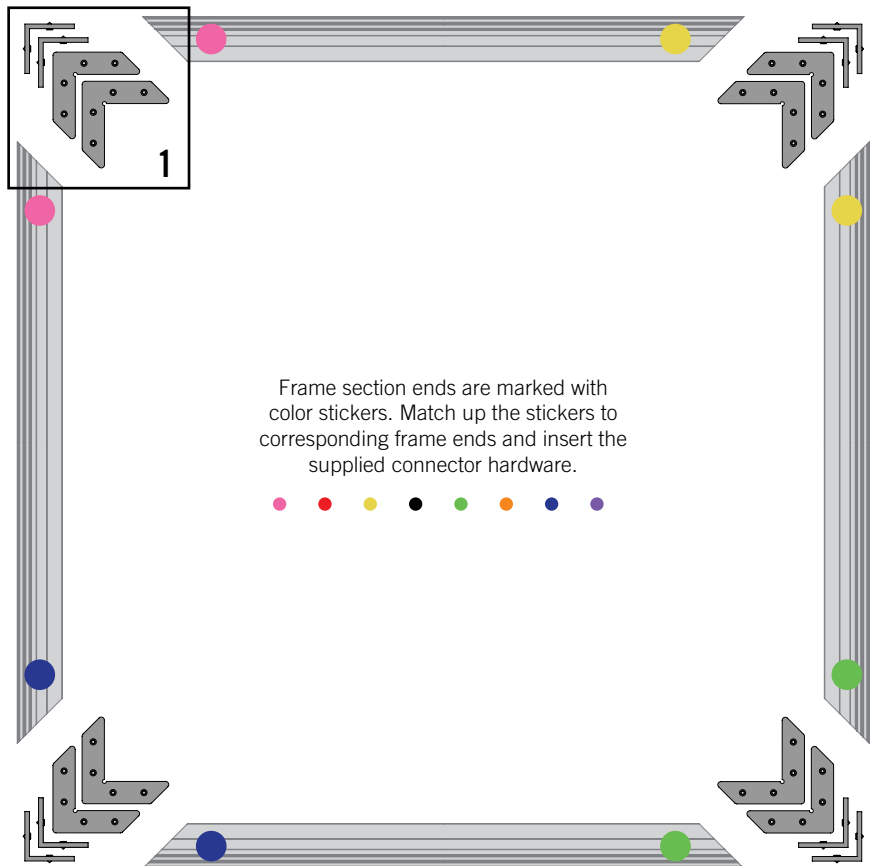
See additional assembly guides for Mounting Methods and Graphic Installation.



8.0 UNSPLICED - FRAME ASSEMBLY

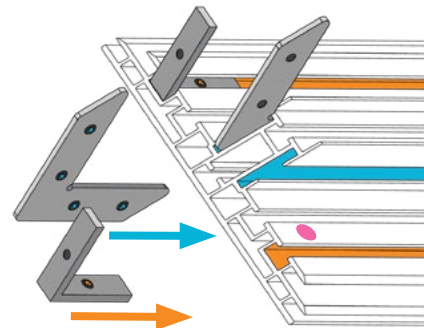


8.0"



Step One:

Loosen set screws on the L Corner and the Steel Corners so that they become flush. Insert the L Corners into the frame's outer T-slots. Insert the Steel Corners into the frame's inner T-slots.



Re-insert screws and tighten just enough to catch until all eight Steel Corners and L Corners are in place.

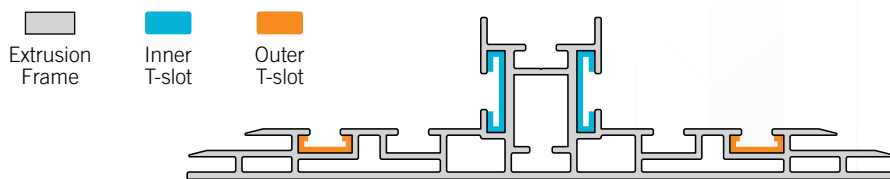
Step Two:

Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners.

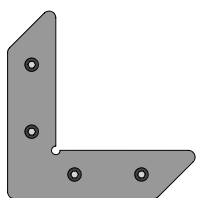
Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.

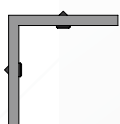
Cross-Section:



Components:



Steel Corner
#2000



Aluminum L Corner
#2004



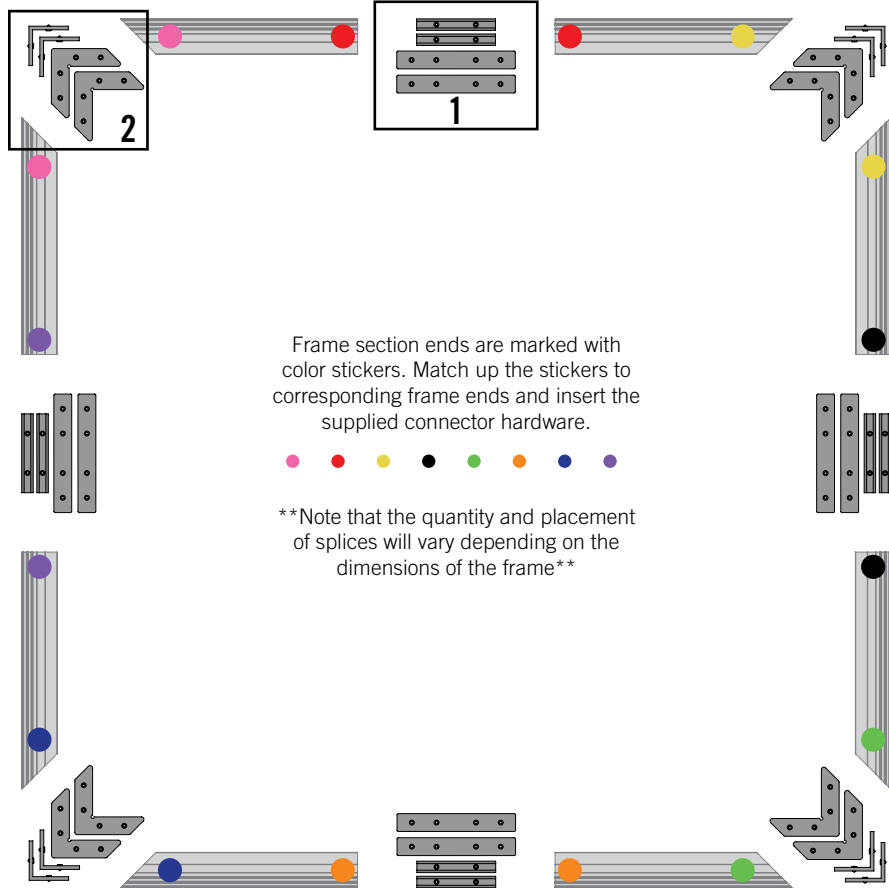
1/8 Allen Wrench
#2115



8.0 SPLICED - FRAME ASSEMBLY



8.0"



Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



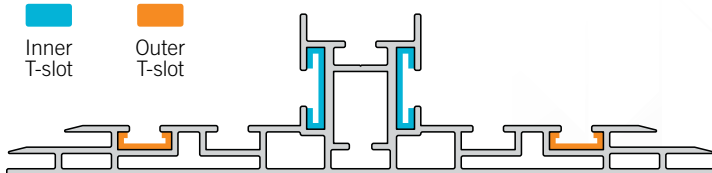
Note that the quantity and placement of splices will vary depending on the dimensions of the frame

Cross-Section:

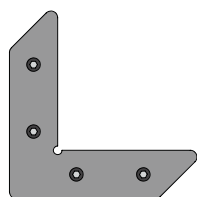
Extrusion Frame

Inner T-slot

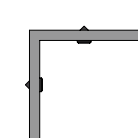
Outer T-slot



Components:



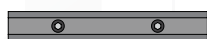
Steel Corner #2000



Aluminum L Corner #2004



Steel Splice #2050



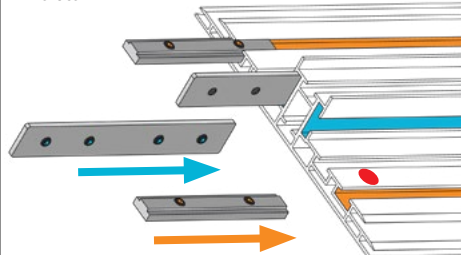
Aluminum T Splice #2053



1/8 Allen Wrench #2115

Step One:

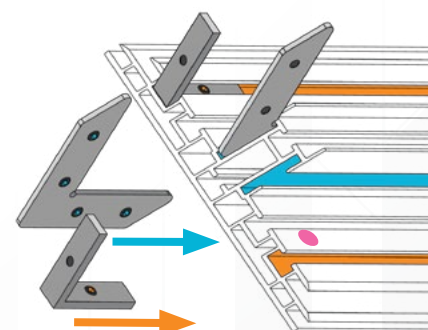
Loosen set screws on the T Splices and the Steel Splices so that they become flush. Insert the T Splices into the frame's outer T-slots. Insert the Steel Splices into the frame's inner T-slots.



Re-insert screws and tighten just enough to catch until all eight Steel Splices and T splices are in place.

Step Two:

Loosen set screws on the L Corner and the Steel Corners so that they become flush. Insert the L Corners into the frame's outer T-slots. Insert the Steel Corners into the frame's inner T-slots.



Re-insert screws and tighten just enough to catch until all four Steel Corners and L Corners are in place.

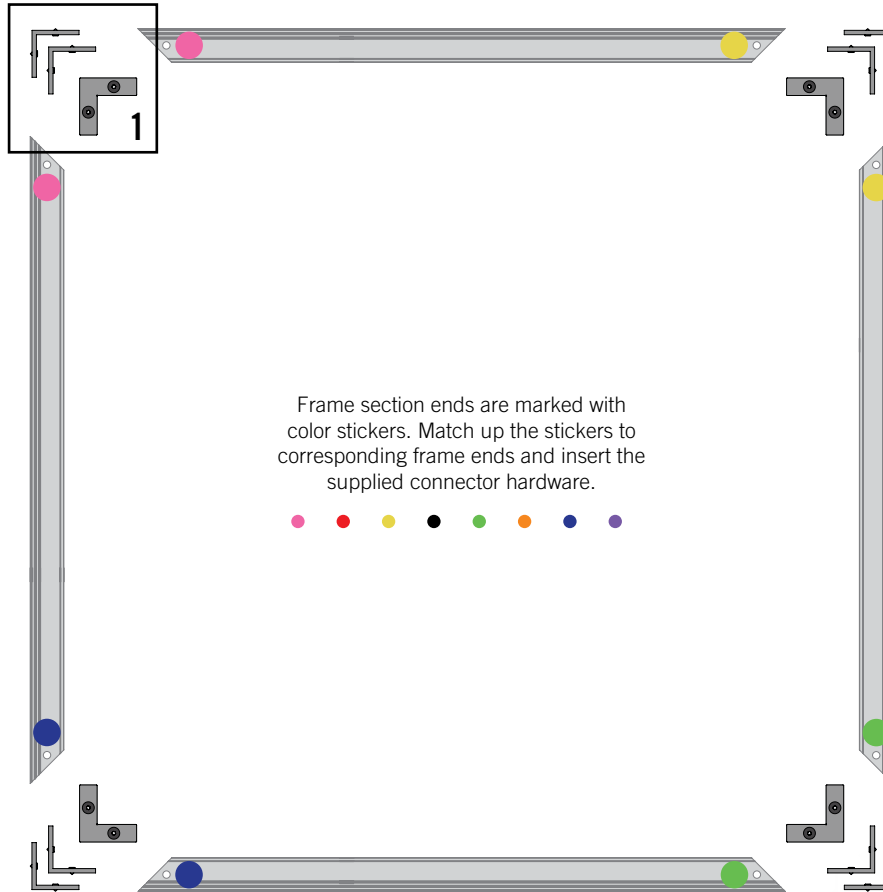
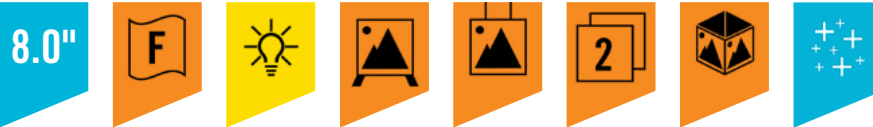
Step Three:

Correct alignment as needed and tighten all screws with supplied 1/8 Allen Wrench for all four corners and splices.

Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

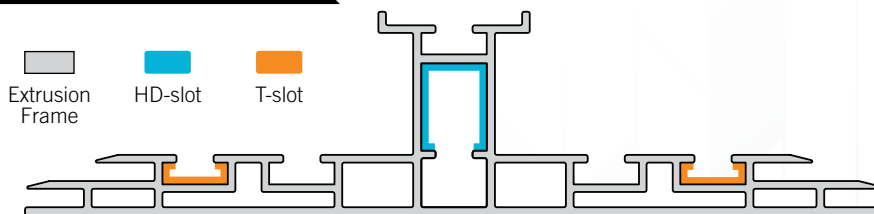
8.0 HD UNSPLICED - FRAME ASSEMBLY



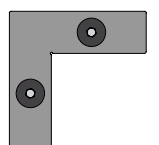
Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.



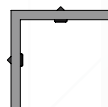
Cross-Section:



Components:



Aluminum HD Corner
#2005



Aluminum L Corner
#2004



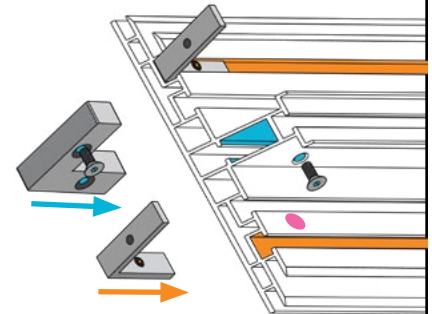
5/32 Allen Wrench
#2116



1/8 Allen Wrench
#2115

Step One:

Remove screws from the HD Corners - save for later. Insert HD hardware into the frame's HD-slots. Loosen set screws on the L Corners so that they become flush. Insert the L Corners into the frame's T-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners and eight L Corners are in place.

Step Two:

Correct alignment as needed and tighten all screws with supplied 1/8 and 5/32 Allen Wrenches for all four corners.

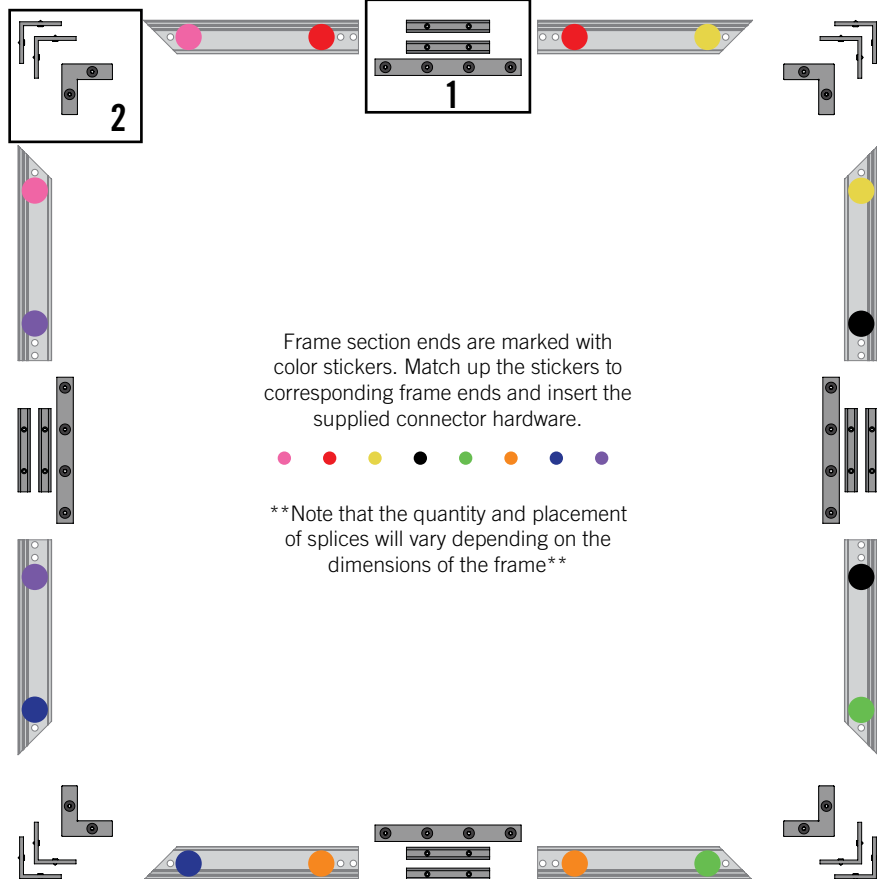
Step Three:

See additional assembly guides for Mounting Methods and Graphic Installation.

8.0 HD SPLICED - FRAME ASSEMBLY



8.0"

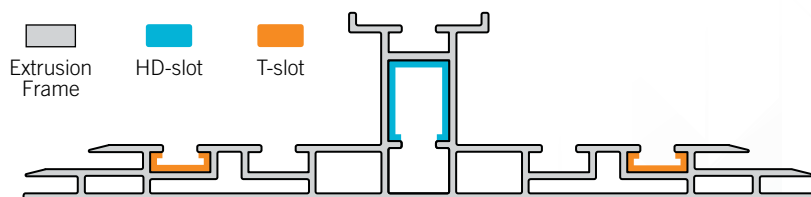


Frame section ends are marked with color stickers. Match up the stickers to corresponding frame ends and insert the supplied connector hardware.

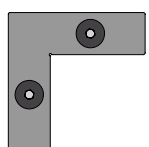


Note that the quantity and placement of splices will vary depending on the dimensions of the frame

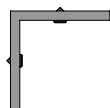
Cross-Section:



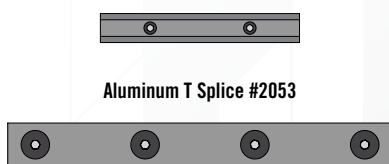
Components:



Aluminum HD Corner #2005

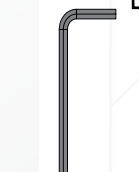


Aluminum L Corner #2004



Aluminum T Splice #2053

Aluminum HD Splice #2054



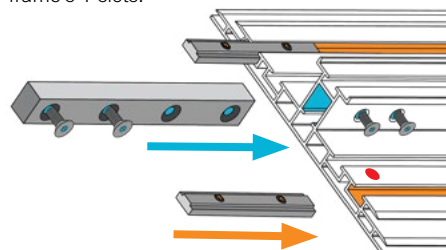
5/32 Allen Wrench #2116



1/8 Allen Wrench #2115

Step One:

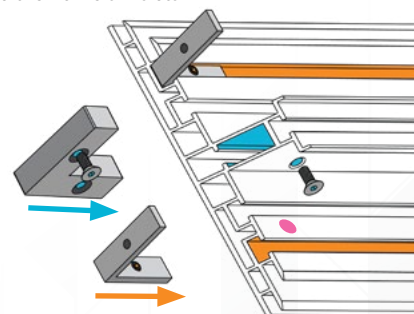
Remove screws from the HD Splices - save for later. Insert HD hardware into the frame's HD-slots. Loosen set screws on the T Splices so that they become flush. Insert the T Splices into the frame's T-slots.



Re-insert screws and tighten just enough to catch until all four HD Splices and eight T Splices are in place.

Step Two:

Remove screws from the HD Corners - save for later. Insert HD hardware into the frame's HD-slots. Loosen set screws on the L Corners so that they become flush. Insert the L Corners into the frame's T-slots.



Re-insert screws and tighten just enough to catch until all four HD Corners and eight L Corners are in place.

Step Three:

Correct alignment as needed and tighten all screws with supplied 1/8 and 5/32 Allen Wrenches for all four corners and splices.

Step Four:

See additional assembly guides for Mounting Methods and Graphic Installation.

